# SB-10058488-4298



SI B65 02 15 Audio, Navigation, Monitors, Alarms, SRS June 2015 Technical Service

This Service Information bulletin supersedes SI B65 02 15 dated January 2015.

NEW designates changes to this revision

**SUBJECT** iDrive Controller Trim Peeling

MODEL NEW E70 (X5)



**NEW** E72 (ActiveHybrid X6)

- E82 (1 Series Coupe)
- E88 (1 Series Convertible)
- E90 (3 Series Sedan)
- E91 (3 Series Sport Wagon)
- E92 (3 Series Coupe)
- E93 (3 Series Convertible)
- E84 (X1)

E89 (Z4)

With option 609 (CIC, Car Infotainment Computer)

**SITUATION** The chrome ring on the iDrive controller is peeling.

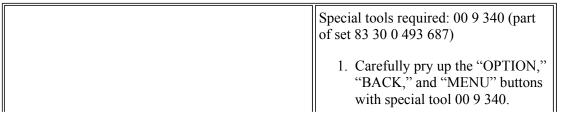
**CAUSE** Poor chrome material adhesion

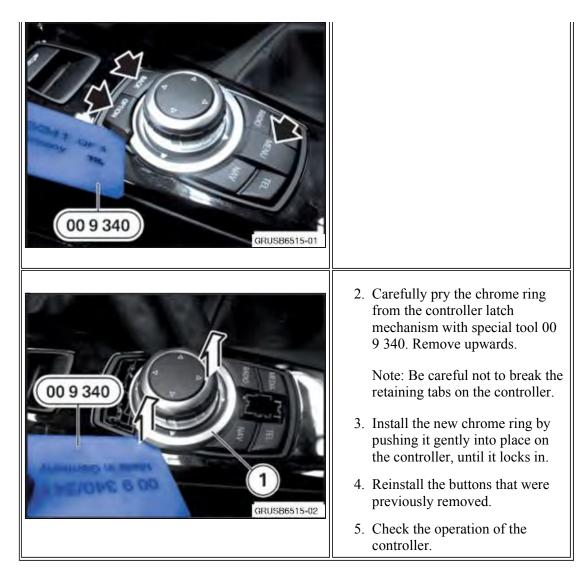
**CORRECTION** Only replace the chrome trim.

#### PROCEDURE

Do not replace the complete iDrive controller for this issue.

Replace the iDrive controller trim piece per ISTA Repair Instruction 6131198, "Replace controller chrome ring." The instructions are included in this Service Information bulletin.





#### **PARTS INFORMATION**

| Part Number     | Description        | Quantity |
|-----------------|--------------------|----------|
| 65 82 9 353 029 | Pearl-Glanz Chrome | 1        |
| or              |                    |          |
| 65 82 9 353 030 | Pearl-Grey         | 1        |

## **NEW** WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

### All except the E70 (X5), E71 (X6), and E72 (ActiveHybrid X6) models

| Defect Code:     | 61 31 68 78 00   |                                |
|------------------|------------------|--------------------------------|
|                  |                  |                                |
| Labor Operation: | Labor Allowance: | Description:                   |
| 61 31 198        | Refer to KSD2    | Replace controller chrome ring |

If you are using a Main labor code for another repair, use the Plus code labor operation 61 31 698 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

Or, for the

E70 (X5), E71 (X6) and E72 (X6 H) models\*

| Labor Operation: | Labor Allowance: | Description:  |
|------------------|------------------|---|
| 61 99 000        | 3 FRU            | Work time to replace<br>controller chrome<br>ring (Main work)   |
| Or:              |                  |   |
| 61 99 000        | 1 FRU            | Work time to replace<br>controller chrome<br>ring (Plus work –<br>Vehicle already in the<br>workshop) |

\*Valid only until the corresponding labor operations become available in KSD2.

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