SB-10058488-4298



SI B65 02 15 Audio, Navigation, Monitors, Alarms, SRS June 2015 Technical Service

This Service Information bulletin supersedes SI B65 02 15 dated January 2015.

NEW designates changes to this revision

SUBJECT iDrive Controller Trim Peeling

MODEL NEW E70 (X5)



NEW E72 (ActiveHybrid X6)

- E82 (1 Series Coupe)
- E88 (1 Series Convertible)
- E90 (3 Series Sedan)
- E91 (3 Series Sport Wagon)
- E92 (3 Series Coupe)
- E93 (3 Series Convertible)
- E84 (X1)

E89 (Z4)

With option 609 (CIC, Car Infotainment Computer)

SITUATION The chrome ring on the iDrive controller is peeling.

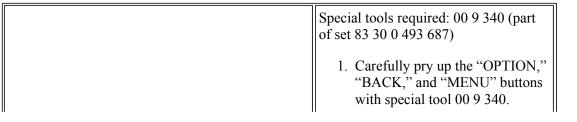
CAUSE Poor chrome material adhesion

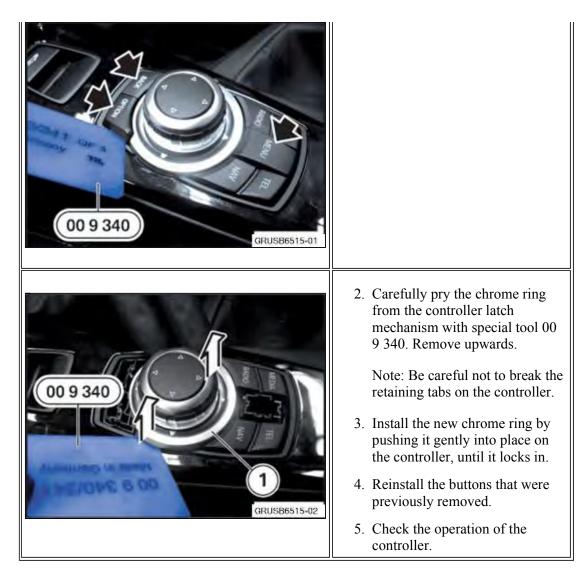
CORRECTION Only replace the chrome trim.

PROCEDURE

Do not replace the complete iDrive controller for this issue.

Replace the iDrive controller trim piece per ISTA Repair Instruction 6131198, "Replace controller chrome ring." The instructions are included in this Service Information bulletin.





PARTS INFORMATION

Part Number	Description	Quantity
65 82 9 353 029	Pearl-Glanz Chrome	1
or		
65 82 9 353 030	Pearl-Grey	1

NEW WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

All except the E70 (X5), E71 (X6), and E72 (ActiveHybrid X6) models

Defect Code:	61 31 68 78 00	
Labor Operation:	Labor Allowance:	Description:
61 31 198	Refer to KSD2	Replace controller chrome ring

If you are using a Main labor code for another repair, use the Plus code labor operation 61 31 698 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

Or, for the

E70 (X5), E71 (X6) and E72 (X6 H) models*

Labor Operation:	Labor Allowance:	Description:
61 99 000	3 FRU	Work time to replace controller chrome ring (Main work)
Or:		
61 99 000	1 FRU	Work time to replace controller chrome ring (Plus work – Vehicle already in the workshop)

*Valid only until the corresponding labor operations become available in KSD2.

[Copyright ©2015 BMW of North America, Inc.]