

TECHNICAL BULLETIN  
Q479 NAS1  
04 JUN 2015



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

**SECTION: 204-01**

Service Action: Front Suspension Lower Control Arm-to-Knuckle Fixing

**AFFECTED VEHICLE RANGE:**

**Range Rover Evoque (LV)**

**Model Year:** 2014-2015

**VIN:** EH888845-FH903896

**MARKETS:**

NAS

**CONDITION SUMMARY:**

**Service Action Q479 supercedes Service Action Q382 with immediate effect.**

**Situation:** An issue has been identified on a limited number of 2014-2015 model year Range Rover Evoque (L538) vehicles where the front suspension lower control arm-to-knuckle bolt(s) failed when having the Service Instruction contained in program code Q382 performed due to the specified torque specification (175Nm) being incorrect.

**Action:** Retailers are required to **HOLD** only affected new vehicles that are within your control and refrain from releasing the vehicles for **new vehicle sale** pending completion of the Service Instruction detailed in this Technical Bulletin. Unsold vehicles should have this performed as part of the Pre-Delivery Inspection (PDI) process but **must** have it completed prior to vehicle handover to the customer. Affected vehicles already in the hands of customers should be updated at the next available opportunity.

**PARTS:**



**NOTE: \* when ordering parts, order only the expected percentage demand of parts identified**

DESCRIPTION	PART No./SUNDRY CODE	QTY./VALUE	EXPECTED % of VEHICLES REQUIRING PARTS*
Bolt - M12 x 130mm	LR024506	2	100
Nut - M12	FY112056	2	100

**SPECIAL TOOLS:**

Refer to Workshop Manual/Service Instruction for any required tools

**WARRANTY:**



**NOTE: check DDW to ensure that a vehicle is affected by this program prior to undertaking any rework action.**