

**SB-10058068-6980**

**FORD:**  
2015 F-150

**ISSUE**

Some 2015 F-150 SuperCrew vehicles built on or before 4/27/2015 and equipped with a rear seat center armrest may exhibit a concern where the armrest does not stow flush with the rear seat back.

**ACTION**

Follow the Service Procedure steps to correct the condition.

**SERVICE PROCEDURE**

1. Inspect the rear seat center armrest to be sure the stowage pocket is clear of obstructions and verify the concern.
2. Remove the left hand (LH) rear seat backrest cover and foam pad. Refer to the Workshop Manual (WSM), Section 501-10.
3. Using a razor blade or similar tool cut two 10 mm x 10 mm x 100 mm (13/32" x 13/32" x 4") trenches into both upper corners of the armrest pocket in the rear seat backrest foam pad. (Figure 1)

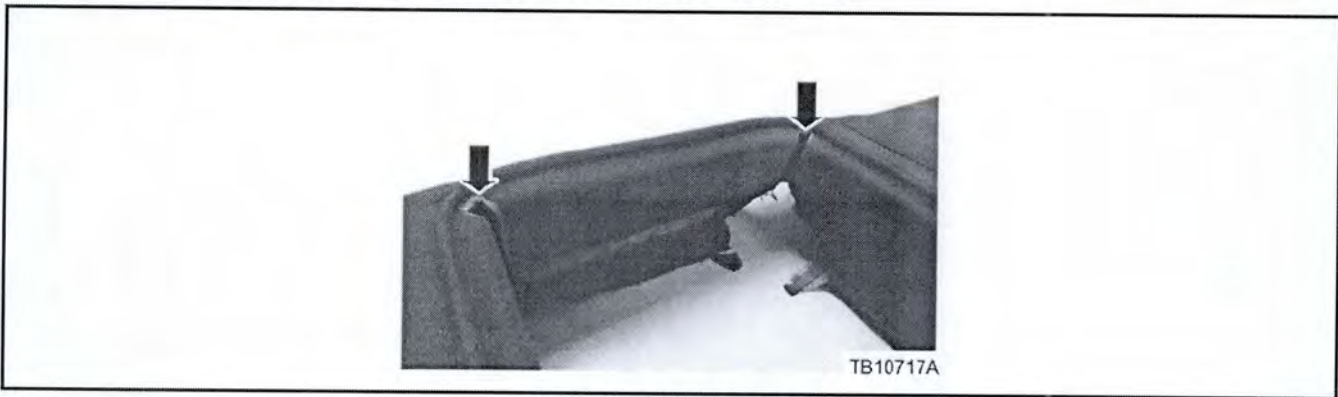


Figure 1 - Article 15-0080

- a. Do not cut into the surrounding foam bead.
4. Replace the LH rear seat backrest cover with the latest level service part, reusing the modified foam pad. Refer to the WSM, Section 501-10.

PART NUMBER	PART NAME
FL3Z-1666601-ED	Lariat Gray Cover
FL3Z-1666601-EE	Lariat Ebony Cover
FL3Z-1666601-EF	Lariat Camel Cover
FL3Z-1666601-FD	Platinum Ebony Cover
FL3Z-1666601-FC	Platinum Brunello Co
FL3Z-1666601-GB	King Ranch Cover
CU5Z-96610A16-BY	Camel Locking Guide

NOTE: The information contained in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford, Lincoln, or Mercury dealership to determine whether the bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.

PART NUMBER	PART NAME
CU5Z-96610A16-BAA	Camel Non-Locking
CU5Z-96610A16-BH	Brunello Lock Guide
CU5Z-96610A16-BX	Gray Locking Guide
CU5Z-96610A16-BP	Brunello Non-Locking
CU5Z-96610A16-BZ	Gray Non-Locking
CU5Z-96610A16-BK	Ebony Locking Guide
CU5Z-96610A16-BR	Ebony Non-Locking

OPERATION	DESCRIPTION	TIME
150080A	2015 F-150 SuperCrew: Replace The Left Hand Rear Seat Backrest Cover Includes Time To Trim Foam And Remove And Install Seat (Do Not Use With Any Other labor Operations)	2.1 Hrs.

**WARRANTY STATUS:**

Eligible Under Provisions Of New Vehicle Limited Warranty Coverage

Warranty/ESP coverage limits/policies/prior approvals are not altered by a TSB. Warranty/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

**DEALER CODING**

BASIC PART NO.	CONDITION CODE
1666601	07