

SERVICE BULLETIN		
<b>To:</b> All Dealers <b>For the attention of:</b> After Sales Manager <b>Please copy to:</b> Executive Manager Service Manager Sales Manager Warranty Technician(s) Parts	<b>Reference</b> SB-06-0402  <b>Issued:</b> 12 March 2015	
<b>Model:</b>	DB9, DBS, Virage, DB9 (13MY), Vanquish, Rapide (including Rapide S), V12 Vantage (including V12 Vantage S), One 77, Zagato and Lagonda Taraf	
<b>VIN Range:</b>	All Vehicles	
<b>Subject:</b>	Alignment of Brake Hoses	
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**Reason for this Service Bulletin**

There have been reports that the correct alignment tool has not been used when the brake hoses have been removed and installed in service. This can cause the brake hose to kink or twist which can cause damage to the brake hose with time. This Service Bulletin is to remind technicians to use the correct alignment tool when brake hoses are disconnected or replaced. If a brake hose is disconnected or replaced, you must include the steps that follow during installation.

**Workshop Procedure**

**WARNING:** BRAKE FLUID IS POISONOUS. DO NOT DRINK THE BRAKE-FLUID OR LET IT TOUCH YOUR SKIN OR EYES. IF YOU GET BRAKE-FLUID IN YOUR MOUTH, GET MEDICAL AID IMMEDIATELY. FLUSH ALL BRAKE-FLUID FROM YOUR EYES OR SKIN WITH WATER AND GET MEDICAL AID.

**CAUTION:** DO NOT LET BRAKE-FLUID TOUCH THE VEHICLE PAINTWORK. IF YOU DO THE PAINTWORK CAN BE DAMAGED. FLUSH ALL SPILLED BRAKE-FLUID FROM THE PAINTWORK WITH WATER.

*Note: The inboard union of the brake hose is in a fixed position. Only the outboard union can be loosened to adjust the alignment of the brake hose.*

1. Install, but do not fully torque, the union that attaches the brake hose to the brake caliper.

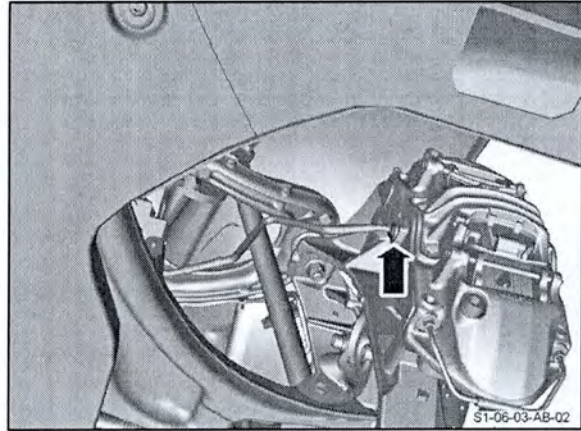


Figure 1

2. Make sure that the alignment line for the brake hose is straight. Adjust the brake hose if necessary
3. Use the special tool to do a check of the alignment of the brake hose.



Figure 2

**CAUTION:** YOU MUST REMOVE THE SPECIAL TOOL BEFORE YOU TORQUE THE BRAKE UNION. IF THE UNION IS TORQUED WITH THE SPECIAL TOOL IN POSITION, THE BRAKE UNION CAN BE DAMAGED.

4. Remove the special tool and torque the union to 22 Nm.

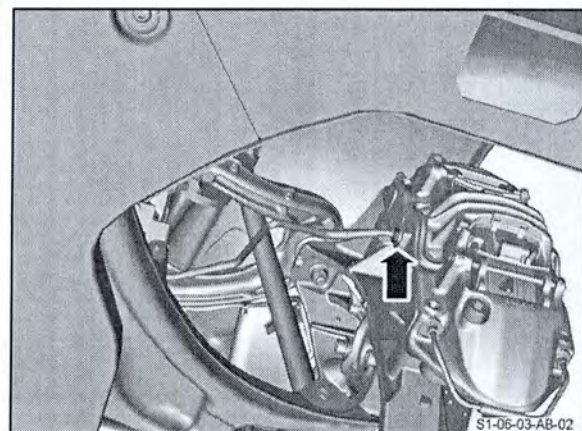


Figure 3

5. Do a check of the brake hose alignment again. If the brake hose is not correctly aligned, loosen the union and adjust the brake hose. Torque the union to 22 Nm
6. Continue the procedure as specified in the workshop manual.

**Part Data**

Not Applicable

**Warranty Data**

Not Applicable

**Failure Mode Description**

Not Applicable

If you have any questions related to this Service Bulletin, please contact:  
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E-mail: [amtech@astonmartin.com](mailto:amtech@astonmartin.com). Or contact your After Sales Manager.

The English version of this Service Bulletin is written in  
Simplified Technical English to ASD-STE100™.