

Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2015120008, December 2015

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model 205 (C Class), Model Year 2016**
Install Rivet to Left Front Wheel Arch

This Service Campaign has been initiated because Daimler AG (DAG), the manufacturer of Mercedes-Benz vehicles, has determined that on the affected vehicles, an additional blind rivet is needed near the front left suspension strut. An authorized Mercedes-Benz dealer will add the additional blind rivet.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 86 vehicles are affected.

Order No. P-SC-2015120008

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Service Campaign Bulletin

Service Campaign Bulletin

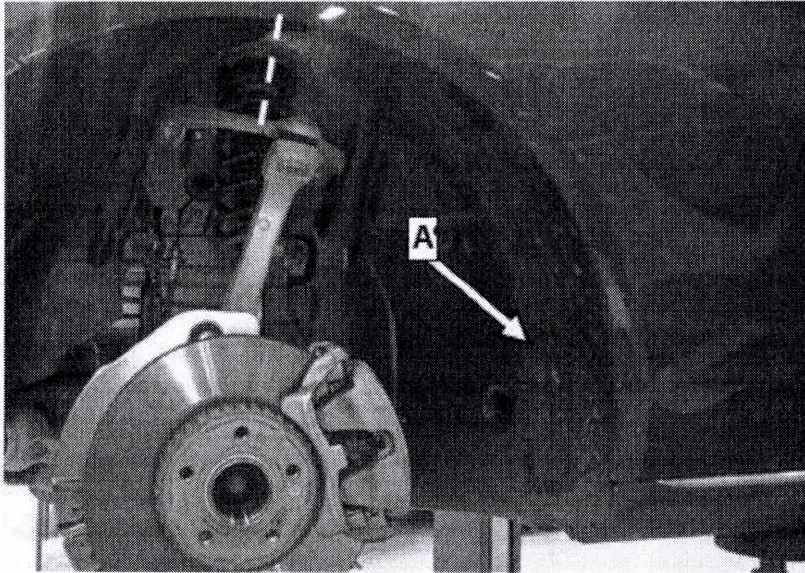
Service Campaign Bulletin

Service Campaign Bulletin

Service Campaign Bulletin

Procedure

1. Remove left front wheel, refer to WIS: AR.40.10-P-1101A.
2. Remove rear section of left fender liner (A, Figure 1) in front fender, refer to WIS: AR88.10-P-1300LW.

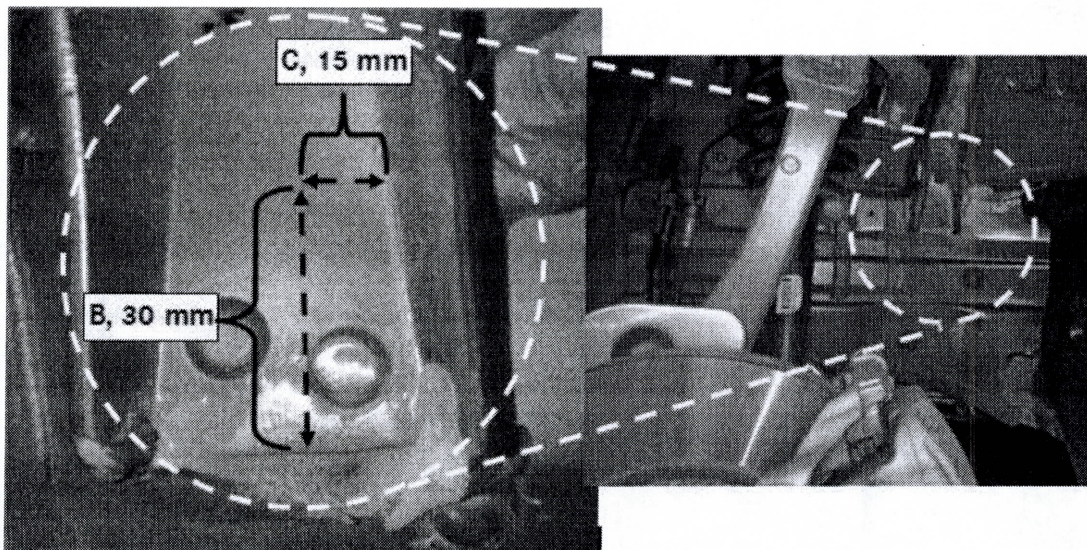
**Figure 1**

3. Make a punch mark in mounting console at left rear as shown (Figure 2):

i Note:

Lower edge of mounting console is concealed by sealing bead. Sealing bead **must** not be removed.

- Dimension B: From bottom to top approx. 30 mm.
- Dimension C: From mounting console edge at right inwards approx. 15 mm.

**Figure 2**

4. Drill rivet hole (A, Figure 3) at punch mark with 6.7 mm drill bit.
 - Deburr rivet hole and touch up edges of hole with touch-up paint.
 - Remove metal shavings.

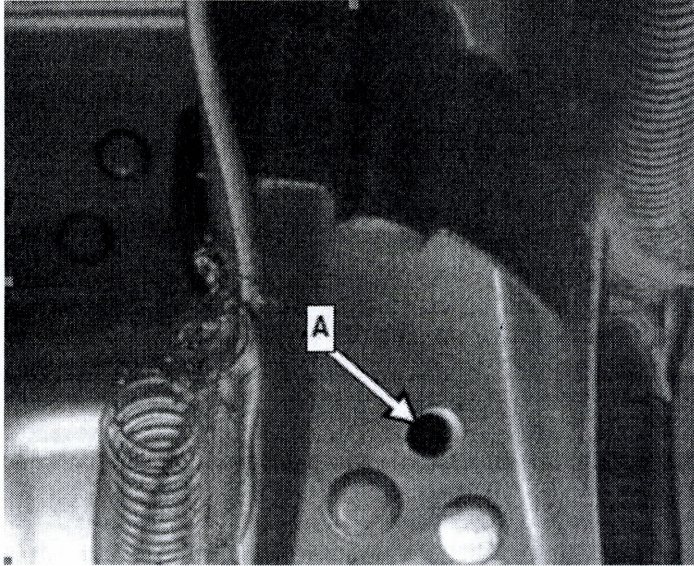


Figure 3

5. Install rivet into hole (A, Figure 3) with 6.5X12.5 mm rivet.
6. Seal rivet point with body sealant and touch-up with touch-up paint pen (Figure 4).

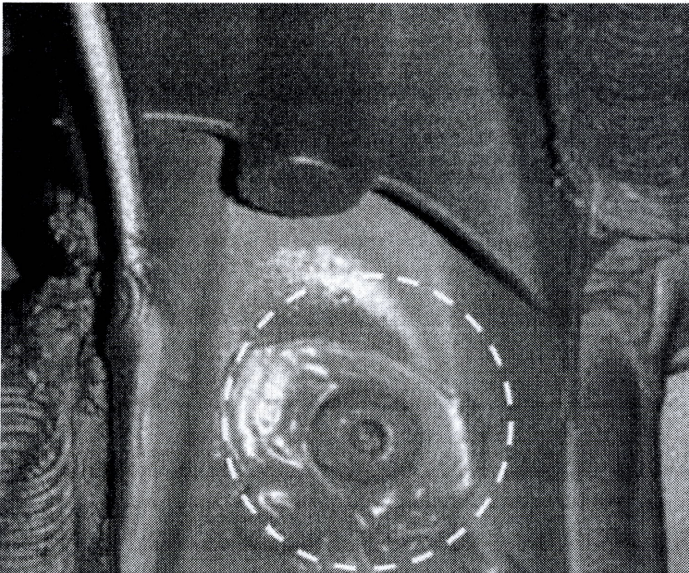


Figure 4

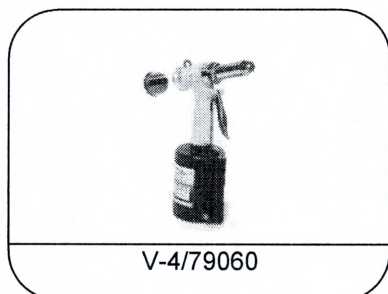


Note (regarding WIS documents referenced in this Procedure):

Replacement of parts not listed in the parts table of this Procedure are not claimable under this campaign. If replacement of additional part(s) is necessary, check coverage prior to submitting under warranty.

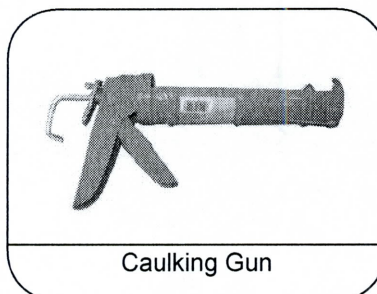


Workshop Equipment



V-4/79060

Locally Sourced



Caulking Gun

Locally Sourced

Note:

- Marson hydraulic rivet tool or equivalent.
- Use a standard size caulking gun to apply the seam sealer p/n A 004 989 16 97 which is a 310ml caulking tube with the standard size plastic applicator tip.

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
1	Rivet	A 004 990 16 97	100%
As required ¹⁾	Body sealant	A 001 989 63 20	
As required ²⁾	Touch-up paint pen		

¹⁾ One cartridge of body sealant is sufficient for 15 vehicles; submit as Local Purchase -BSE00245. Qty. 1, handling is included.

²⁾ Touch-up paint pen is to be determined according to equipment code via EPC and is also sufficient for several vehicles. Use the pen part number in intervals of tenths based on usage.

i Note:

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: Install rivet in left front wheel arch (02-9230).

Damage Code	Operation Number	Labor Time (hrs.)
62 901 45 7	02-9230	1.0

i Note

Operation Number labor times are subject to change.