



This Service Information bulletin supersedes SI M64 02 15 **dated September 2015.**

NEW designates changes to this revision

SUBJECT

The Blower Motor is Faulty

MODEL

R55 (MINI Clubman)

R56 (MINI Hard top)

R57 (MINI Convertible)

R58 (MINI Coupe)

R59 (MINI Roadster)

R60 (MINI Countryman)

R61 (MINI Paceman)

Produced from September 1, 2011

SITUATION

- The blower motor does not operate at any fan speed.
- The blower motor may work intermittently with the blower fan speed operating only on FULL speed.

CAUSE

The blower motor is faulty and causes the blower resistor to fail.

PROCEDURE

If the customer's situation matches what is described above, **replace the blower motor unit and the blower resistor at the same time** to avoid a repeat customer visit for a blower issue.

Refer to ISTA repair instructions REP 64 11 212 Removing and installing/replacing heater/air conditioner fan. See the attached repair instruction.

PARTS INFORMATION

Part Number	Description	Quantity

Refer to ETK	Blower unit	1
Refer to ETK	NEW Blower regulator (Resistor)	1

NEW WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty or the MINI NEXT Certified Pre-Owned Limited Warranty.

Defect Code:	67 32 01 15 00
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With Automatic Air Conditioning

Labor Operation:	Labor Allowance:	Description:
64 11 213	Refer to KSD2	Replacing blower of heating / air conditioning system (Including the Blower regulator)

If you are using a Main labor code for another repair, use the Plus code labor operation 64 11 710 instead.

Or:

With Non-Automatic Air Conditioning

Labor Operation:	Labor Allowance:	Description:
64 11 212	Refer to KSD2	Replacing blower of heating / air conditioning system (Including the Blower regulator)

If you are using a Main labor code for another repair, use the Plus code labor operation 64 11 729 instead.

ATTACHMENTS

View PDF attachment [M640215 Repair Procedure](#).

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