

**GROUP:** Electrical

DATE: November 10, 2015

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# THIS BULLETIN SUPERSEDES SERVICE BULLETIN 08-107-15, DATED NOVEMBER 04, 2015, WHICH SHOULD BE REMOVED FROM YOUR FILES. ALL REVISIONS ARE HIGHLIGHTED WITH \*\*ASTERISKS\*\* AND INCLUDE REVISED DATES.

THIS SERVICE BULLETIN IS ALSO BEING RELEASED AS RAPID RESPONSE TRANSMITTAL (RRT) 15-104. ALL APPLICABLE SOLD AND UN-SOLD RRT VIN'S HAVE BEEN LOADED. TO VERIFY THAT THIS RRT SERVICE ACTION IS APPLICABLE TO THE VEHICLE, USE VIP OR PERFORM A VIN SEARCH IN TECHCONNECT. ALL REPAIRS ARE REIMBURSABLE WITHIN THE PROVISIONS OF WARRANTY.

#### SUBJECT:

Cross Threaded Antenna Nut

#### **OVERVIEW**:

This bulletin involves the replacement of the Radio Antenna Base/Cable Assembly and Radio Antenna Nut due to cross threading during assembly.

### MODELS:

2016

(DS)

Ram 1500 Pickup

- NOTE: This bulletin applies to vehicles within the following markets/countries: NAFTA and LATAM.
- NOTE: This bulletin applies to vehicles built on or after \*\*August 07, 2015 (MDH 0907XX) and on or before September 02, 2015 (MDH 0902XX).\*\*

#### SYMPTOM/CONDITION:

Upon inspection, the technician may find the radio antenna nut is cross threaded on the radio antenna base/cable assembly.

#### DIAGNOSIS:

If the customer describes the symptom/condition listed above, perform the Repair Procedure.

If a customer's VIN is listed in VIP or your RRT VIN list, perform the repair. For all other customers that describe the symptom/condition listed above, perform the Repair Procedure.

## PARTS REQUIRED:

Qty.	Part No.	Description
1	05064341AA	Nut, Antenna Base
1	05064394AH	Antenna, Cable & Base Assembly

## SPECIAL TOOLS/EQUIPMENT REQUIRED:

C-4816 Socket, Antenna	C-4816 Socket, Antenna
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Fig. 1 Antenna Socket

## REPAIR PROCEDURE:

1. Inspect the antenna nut for cross threading on the antenna base and cable assembly(Fig. 2).

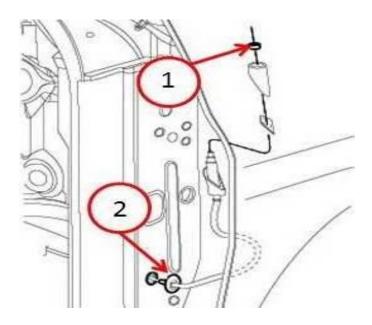


Fig. 2 Antenna Base and Cable Assembly

- 1 Antenna Nut
- 2 Grommet
- 2. Is the antenna nut cross threaded on the antenna base and cable assembly? a. YES>>> Proceed to Step #3.
  - b. NO>>>This bulletin has been completed, use Inspection Only LOP (08-60-05-97) to close the active RRT.
- 3. Make note all radio presets; and the quality of radio reception for them before continuing with this repair.
- 4. Disconnect and isolate the negative battery cable.

5. Remove the passenger side cowl trim panel (Fig. 3).

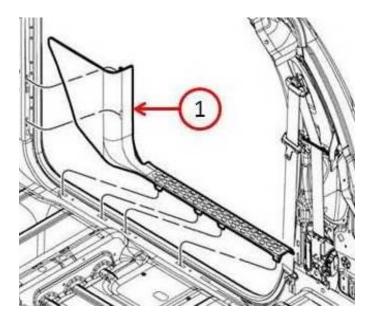


Fig. 3 Passenger Lower Trim Panel

- 1 Passenger Lower Trim Panel
- 6. Disconnect the antenna mast connector from the instrument panel antenna connector (Fig. 4).

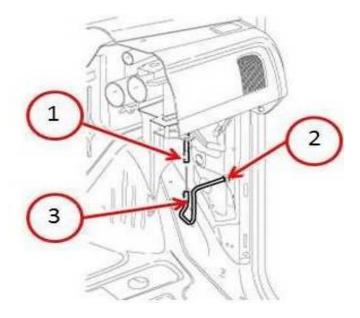


Fig. 4 Antenna Mast Connection

- 1 Instrument Panel Antenna Connector
- 2 Antenna Cable
- 3 Antenna Cable Connector

- 7. Securely tie a suitable length of cord or twine to the antenna half of the antenna cable connector. This cord will be used to pull the antenna cable back into position during installation.
- 8. Remove the antenna mast.

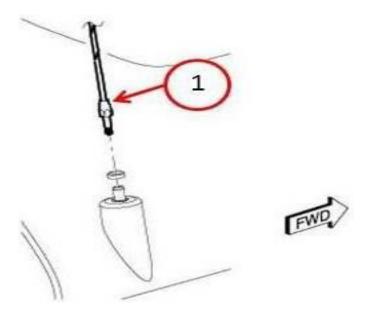


Fig. 5 Antenna Mast

1 - Antenna Mast

9. Remove the antenna cap nut using the Antenna Socket C-4816(Fig. 6).

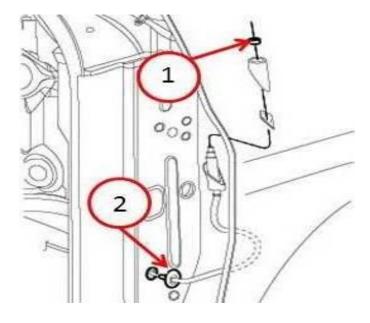


Fig. 6 Antenna Base and Cable Assembly

- 1 Antenna Nut
- 2 Grommet
- 10. Remove the antenna adapter.
- 11. With the passenger door open, pull the antenna body assembly out through the opening between the fender and body.
- 12. Tie the cord that was used during the removal procedure to the cable being installed.
- 13. Using the cord, pull the antenna cable through the hole in the door opening and seat grommet into place.

1 00 0 2

Fig. 7 Antenna Base and Cable Assembly

1 - Antenna Nut

2 - Grommet

- Install and tighten the antenna cap nut with the Antenna Socket C-4816.
  Verify that the antenna grommet is fully seated.

17. Connect the antenna mast connector to the instrument panel antenna cable (Fig. 8).

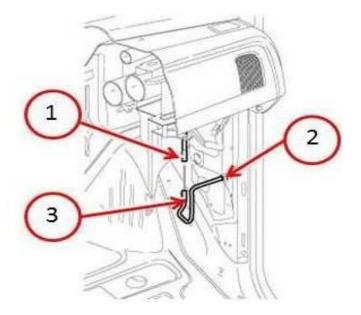


Fig. 8 Antenna Mast Connection

- 1 Instrument Panel Antenna Connector
- 2 Antenna Cable
- 3 Antenna Cable Connector
- 18. Install the passenger cowl trim panel.

19. Install the antenna mast (Fig. 9).

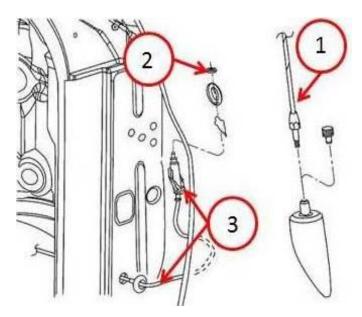


Fig. 9 Antenna Mast Base and Cable Assembly

- 1 Antenna Mast
- 2 Antenna Nut
- 3 Antenna Base and Cable Assembly
- 20. Connect the battery negative cable.
- 21. Verify the repair by checking the radio reception on the stations previously identified for presets.
- 22. Set all customer presets to the previously noted positions.

# POLICY:

Reimbursable within the provisions of the warranty.

## TIME ALLOWANCE:

Labor Operation No:	Description	Skill Category	Amount
08-60-05-97	Inspect Only the Antenna, Cable & Base assembly with Antenna, nut (1 - Semi-Skilled)	6 - Electrical and Body Systems	0.2 Hrs.
08-60-05-96	Inspect And Replace the Antenna, Cable & Base assembly with Antenna, nut (1 - Semi-Skilled)	6 - Electrical and Body Systems	0.4 Hrs.

# FAILURE CODE:

ZZ	Service Action