



**Service Bulletins 514, 515, 516
Issue 1 - March 2015**

Subject: Silencer Assembly				
Bulletin Number	Models Affected	VIN Range		Markets Affected
514	Bonneville T100	From To	615994 666384	India only
515	Bonneville	From To	618784 674932	India only
516	Thruxton	From To	629903 674294	India only

Background Information

Internal quality audits have identified a need to replace the left and right hand silencer assemblies as an ongoing improvement to emission control.

Customer Contact Instructions

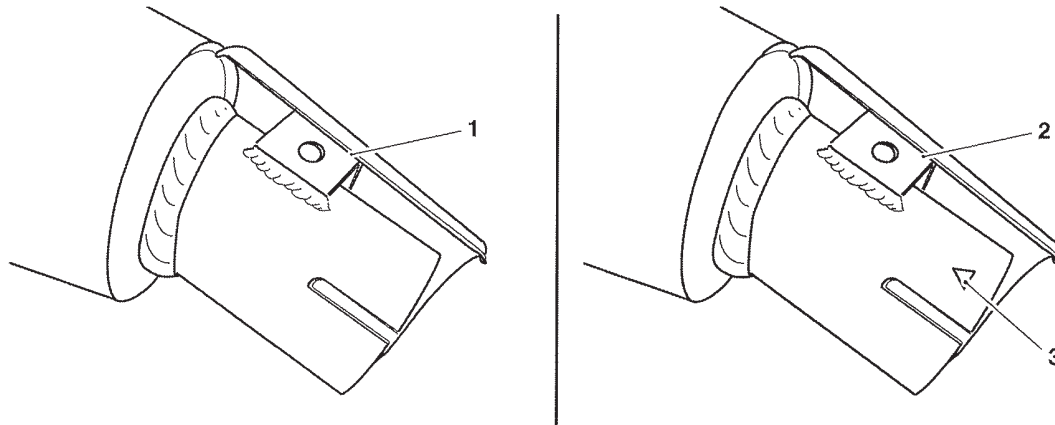
Motorcycles in the affected VIN range must be modified prior to delivery to the customer, or at the next visit to the dealership.

Identification of Affected Motorcycles

Bonneville T100, Bonneville and Thruxton models listed in the VIN range above.

Note:

- Some affected motorcycles listed in the VIN range will have been modified and repaired by Triumph prior to their release from the factory.
- The modified motorcycles can be identified by checking the 'VIN Enquiry' on Triumphonline.net.
- Replacement silencers can be identified by either a single "△" or a double "△△" mark on the mounting bracket as shown below.



1. Original silencer
2. Replacement silencer
3. Identification triangle (single triangle shown)

Warranty Claim Instructions

Bulletin Number	Fault Code	Repair Code	Description	Repair Time Allowance
514	2206091	99514	Remove and replace the left and right hand silencer assemblies	0.55 hours
515	2206092	99515	Remove and replace the left and right hand silencer assemblies	0.55 hours
516	2206093	99516	Remove and replace the left and right hand silencer assemblies	0.55 hours

Genuine Parts Information

Bulletin Number	Part Number	Description	Quantity
514	T2206355	Left hand silencer	1
	T2206360	Right hand silencer	1
515	T2206475	Left hand silencer	1
	T2206480	Right hand silencer	1
516	T2206455	Left hand silencer	1
	T2206460	Right hand silencer	1

Parts ordering instructions**For Triumph Subsidiary dealers using Triumph Warranty On-Line:** All parts will be supplied free of charge to the dealer. The dealer will be unable to order parts and will therefore only be able to claim a labour amount. Entering the above Repair Code in a New Prior will automatically add the labour lines for this Service Bulletin.

Genuine Parts Return Instructions Dealer must store all parts in a secure, non-public accessed area for minimum 90days and correctly identified with a completed warranty label.
Dealer will render the replaced silencers unusable at their end to prevent re-use of the parts.
Dealer will submit the photographs of all scrapped silencers along with a self-declaration letter (To Be signed by Dealer Principal). A credit note will be issued to dealers on receipt of details and after final submission on Warranty On-Line. An example letter is provided as Appendix A to this notice.
The scrap generated in the process will be disposed of by the dealer locally.

Other Instructions

Before returning the motorcycle to the customer, download the latest tune to the engine control module using the current version of the Triumph diagnostic software.
Once completed, mark the Service Record Book that the requirements of this bulletin have been complied with.

Checking Procedure

Replace the left and right hand silencer assemblies as described in the procedures detailed below.

Warning

A torque wrench of known accurate calibration must be used when tightening the fixings. Failure to tighten any of the fixings to the correct torque specification may result in loss of motorcycle control and an accident.

Warning

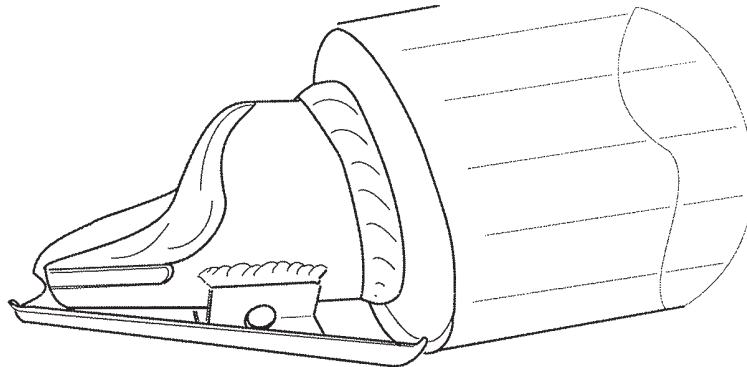
Throughout the following procedure, ensure that the motorcycle is stabilised and adequately supported to prevent the risk of injury from the motorcycle falling.

Warning

If the engine has recently been running, the exhaust system will be hot. Before working on or near the exhaust system, allow sufficient time for the system to cool, as touching any part of a hot exhaust could cause burn injuries.

All Models

1. Remove the rider's seat, as described in the Service Manual.
2. Remove and replace the left and right hand silencers as described in the Service Manual.
3. Start the engine and allow to idle. Using the Triumph Diagnostic Tool reset the adaptations (ENGINE DIAGNOSTICS > ADJUST TUNE > RESET ADAPTIONS).
4. Allow the engine to warm up, then run an AutoScan. Rectify any defects found.
5. Refit the rider's seat, as described in the Service Manual.
6. Using a suitable hammer flatten the front tube of the old condition silencer as shown below.



Silencer tube flattened

7. Photograph the silencer for your records and dispose of as described in the Genuine Parts Return Instructions of this document.

Circulation

Initial and date when read and return to central file holder

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2

Appendix A

To be printed on letter headed paper.

After Sales Department
Triumph Motorcycles (India) Private Limited
2nd Floor, Wing-A, Commercial Plaza
Radisson Hotel, NH-8
Mahipalpur, New Delhi
India
PIN - 110037

Date _____

Subject: Scrapped Silencers.

This is to inform you that we have scrapped the original condition silencers and replaced them with the correct silencer as supplied by Triumph Motorcycles on a FOC basis.

The details are as below:

Model	VIN number	L/H silencer scrapped	R/H silencer scrapped	Photograph supplied	Date scrapped

The photographs of the scrapped silencer are attached for your consideration.

We have also updated all the warranty priors on Warranty On-Line for the issuance of credit notes. The information stated above is true and correct and we hereby declare that all the replaced silencers are not re-used and have been scrapped to prevent re-use of the parts. Therefore we request you issue a credit note at your earliest convenience.

Signature Dealer Principal

Name of Dealer Principal
