

|                                   |                                                                                                                                                        |                                                                                     |
|-----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| L62X-A.01.15<br>&<br>L62X-A.01.15 | <b>To:</b> Lamborghini Official Service Network<br><b>Subject:</b> Glass bonnet replacement<br><b>Date:</b> 23 <sup>rd</sup> /01/2015<br><b>Page</b> 4 |  |
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## Subject

Glass engine bonnet replacement

## Model

Lamborghini Huracán, model year 2015 sold in **Brazil; Canada; Mexico and USA**, included in one of the two list below:

### A. Style Package cars:

|               |               |               |
|---------------|---------------|---------------|
| ZH...FLA00653 | ZH...FLA00693 | ZH...FLA00763 |
| ZH...FLA00662 | ZH...FLA00697 | ZH...FLA00772 |
| ZH...FLA00664 | ZH...FLA00700 | ZH...FLA00781 |
| ZH...FLA00667 | ZH...FLA00706 | ZH...FLA00790 |
| ZH...FLA00669 | ZH...FLA00714 | ZH...FLA00796 |
| ZH...FLA00671 | ZH...FLA00726 | ZH...FLA00810 |
| ZH...FLA00677 | ZH...FLA00732 | ZH...FLA00815 |
| ZH...FLA00681 | ZH...FLA00735 | ZH...FLA00817 |
| ZH...FLA00686 | ZH...FLA00738 | ZH...FLA00819 |
| ZH...FLA00687 | ZH...FLA00742 | ZH...FLA00820 |
| ZH...FLA00689 | ZH...FLA00747 |               |
| ZH...FLA00691 | ZH...FLA00753 |               |

### B. Cars with standard bonnet:

|               |               |               |
|---------------|---------------|---------------|
| ZH...FLA00516 | ZH...FLA00567 | ZH...FLA00629 |
| ZH...FLA00517 | ZH...FLA00569 | ZH...FLA00630 |
| ZH...FLA00518 | ZH...FLA00571 | ZH...FLA00631 |
| ZH...FLA00519 | ZH...FLA00572 | ZH...FLA00632 |
| ZH...FLA00520 | ZH...FLA00573 | ZH...FLA00633 |
| ZH...FLA00521 | ZH...FLA00574 | ZH...FLA00635 |
| ZH...FLA00525 | ZH...FLA00578 | ZH...FLA00636 |
| ZH...FLA00526 | ZH...FLA00579 | ZH...FLA00640 |
| ZH...FLA00527 | ZH...FLA00580 | ZH...FLA00642 |
| ZH...FLA00528 | ZH...FLA00581 | ZH...FLA00672 |
| ZH...FLA00529 | ZH...FLA00582 | ZH...FLA00674 |
| ZH...FLA00530 | ZH...FLA00585 | ZH...FLA00679 |
| ZH...FLA00531 | ZH...FLA00586 | ZH...FLA00684 |
| ZH...FLA00541 | ZH...FLA00589 | ZH...FLA00699 |
| ZH...FLA00543 | ZH...FLA00591 | ZH...FLA00712 |
| ZH...FLA00547 | ZH...FLA00592 | ZH...FLA00715 |
| ZH...FLA00549 | ZH...FLA00593 | ZH...FLA00716 |
| ZH...FLA00550 | ZH...FLA00599 | ZH...FLA00727 |
| ZH...FLA00552 | ZH...FLA00601 | ZH...FLA00729 |
| ZH...FLA00553 | ZH...FLA00605 | ZH...FLA00739 |
| ZH...FLA00554 | ZH...FLA00607 | ZH...FLA00761 |
| ZH...FLA00555 | ZH...FLA00609 | ZH...FLA00762 |
| ZH...FLA00556 | ZH...FLA00610 | ZH...FLA00768 |
| ZH...FLA00557 | ZH...FLA00611 | ZH...FLA00780 |
| ZH...FLA00558 | ZH...FLA00612 | ZH...FLA00783 |
| ZH...FLA00559 | ZH...FLA00617 | ZH...FLA00786 |
| ZH...FLA00560 | ZH...FLA00618 | ZH...FLA00797 |
| ZH...FLA00561 | ZH...FLA00619 |               |
| ZH...FLA00566 | ZH...FLA00623 |               |

**Warning:** some vehicles included in this VIN range may not be involved, so check carefully on the Lamborghini WEB Portal (at the section named VIN Info) if the cars in your workshop or in your dealer stock are involved before performing any other operation.

## Information to the field

In the course of continuous product monitoring and internal tests, Automobili Lamborghini S.p.A. has determined that, in rare cases, incorrect tensioning during the factory mounting of the rear engine bonnet safety glass can result in cracking of the rear bonnet glass.

## Field solution

Replace glass bonnet.

## Spare parts

The parts listed below **are not orderable on the online Spare Parts catalogue**; please fill in the **spare parts ordering form** that you can find posted with this bulletin on the same portal session, email to:

[spareparts.order@lamborghini.com](mailto:spareparts.order@lamborghini.com)

## Mandatory information are:

- VIN
- Glass bonnet configuration<sup>(\*)</sup>

<sup>(\*)</sup>Check in **LOOM** for the exact bonnet configuration.

| P/N.       | P/N Description                                                                                                                                           | Q |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|---|
| 4T0898825  | <u>Style Package kit</u> :<br>bonnet with preinstalled glass pane and grille coated in gloss black painting. For cars <u>sold with Style Package only</u> | 1 |
| 4T0898825A | <u>Standard glass bonnet kit</u> :<br>for vehicles that fit mat black coated grille.                                                                      | 1 |

## Replaced parts management.

Tag the parts properly with bar code form and invoice for customs duties and **send them back** to the following address:

**Automobili Lamborghini SpA**  
**Technical Support**  
**Via Modena 12**  
**40019 S. Agata Bolognese BO - ITALY**

## Warranty data

Please, for reimbursement, file a warranty claim using data listed below:

### A. Style package glass bonnet

**Campaign Code:** L62X-A.01.15

**Campaign Des.:** Glass bonnet replacement.

|        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |     |
|--------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
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|--------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|

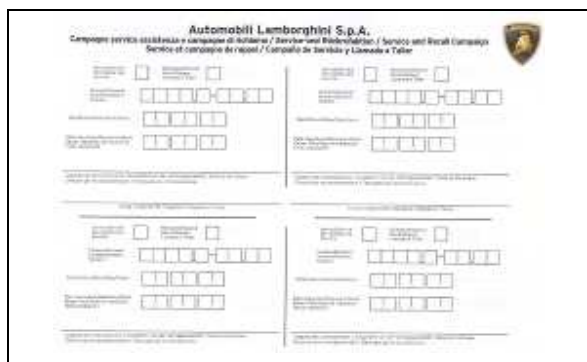
|                                   |                                                                                                                                                        |                                                                                     |
|-----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| L62X-A.01.15<br>&<br>L62X-A.01.15 | <b>To:</b> Lamborghini Official Service Network<br><b>Subject:</b> Glass bonnet replacement<br><b>Date:</b> 23 <sup>rd</sup> /01/2015<br><b>Page</b> 4 |  |
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**Cost code:** 50  
**Component code:** CCA0115  
**Trouble code:** 220  
**Labor code:** CCA0115100  
**Labor Time:** 0,7 h

#### B. Mat Bonnet (Standard):

**Campaign Code:** L62X-A.02.15  
**Campaign Des.:** Glass bonnet replacement.  
**Cost code:** 50  
**Component code:** CCA0215  
**Trouble code:** 220  
**Labor code:** CCA0215100  
**Labor Time:** 0,7 h

Remember to fill all data in the section "Service and Recall Campaign" in the Warranty booklet of the vehicle as shown below.



#### Necessary material



Bonnet with pre-installed glass and grille (gloss or matt depending on the "Style package" presence).

#### Repair instructions.



#### ATTENTION.



- Operation to be performed at **cold engine!**
- Place one or more support systems to prevent the posterior bonnet from falling!
- To perform the following procedure it is necessary the aid of a second operator to support the bonnet during disassembly!

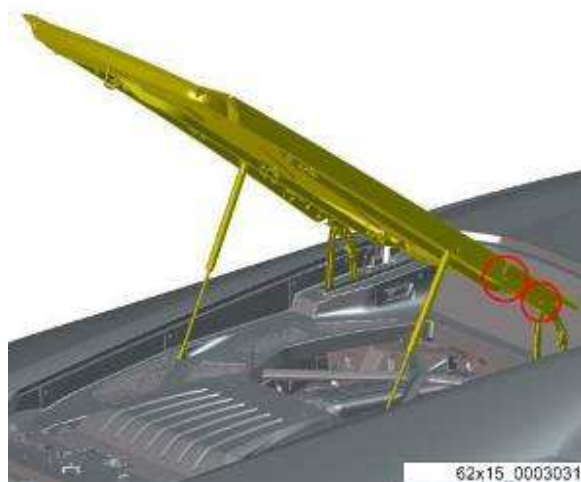
1. Release panel coated in car body color from bonnet.  
Remove the two fastening screws from front cover.

Fastener tightening:  
torque **2.5 Nm.**



#### **Warning.**

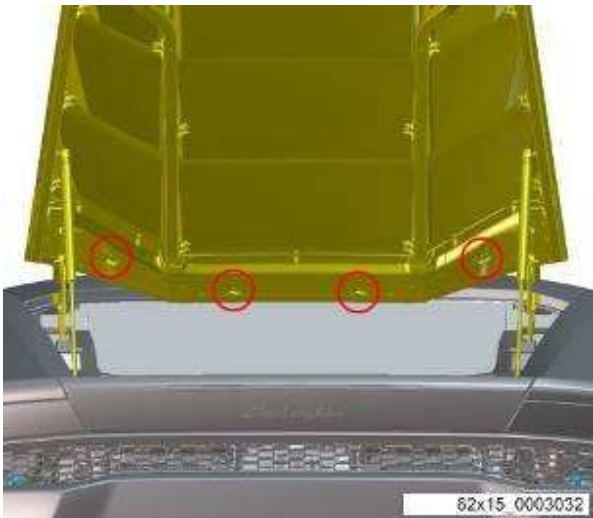
Operation must be performed on both sides.



Remove the 4 fixing nuts from the front cover.

Nut tightening:  
torque **5.5 Nm.**

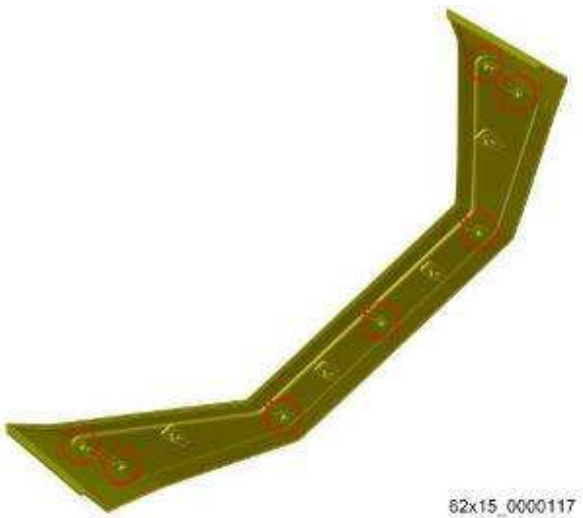
|        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |     |
|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
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|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|



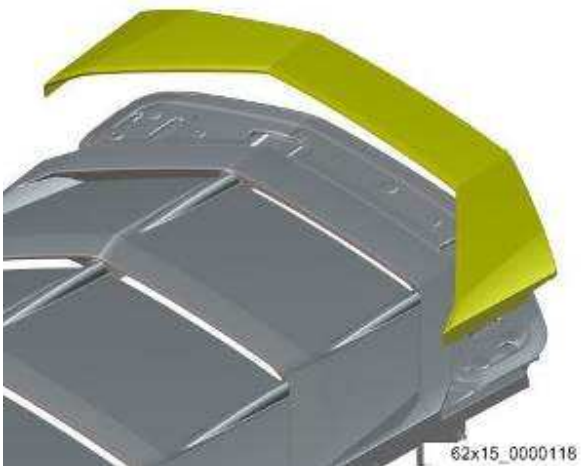
Plastic tools such as those shown in the figure should be used to avoid damaging the painting of the cover.



Pry the indicated fixing points and release the front cover from the bonnet.  
The cover is fixed to the bonnet with 7 small elastic springs.



Remove the cover paying attention not to spoil the painting.



2. Release bonnet from gas springs.



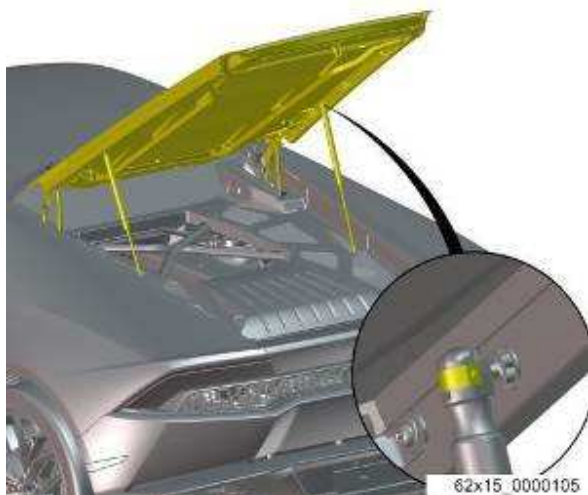
**Warning.**  
TWO operators are NEEDED for this step.

Operator 1: Hold up the bonnet in the posterior part.  
Operator 2: Pry over the small spring and hence release the gas spring.



**Warning.**

to be performed on both sides.



3. Bonnet release from Hinges.



**Warning.**

Procedure to be carried out by **2 operators**

Operator 1: hold up the bonnet in the posterior part.

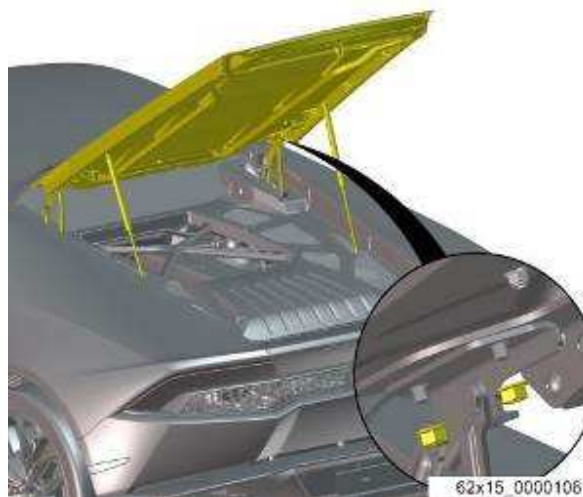
Operator 2: remove the 2 fixing nuts that secure the bonnet to the hinge.

Nut tightening:  
torque **22 Nm**.



**Warning.**

to be performed on both sides.



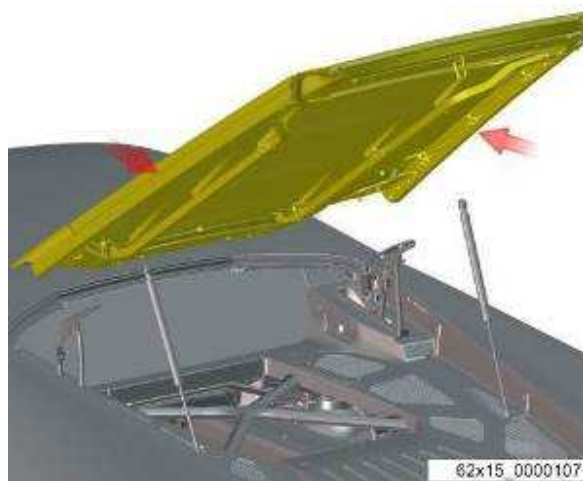
4. Bonnet removal from vehicle.



**Warning.**

Procedure to be carried out by **2 operators**

Operators 1 and 2: While holding up the bonnet from both sides, remove it from the vehicle.



5. Reassembly the new bonnet following the disassembly instructions in reverse order.