

SERVICE CAMPAIGN BULLETIN

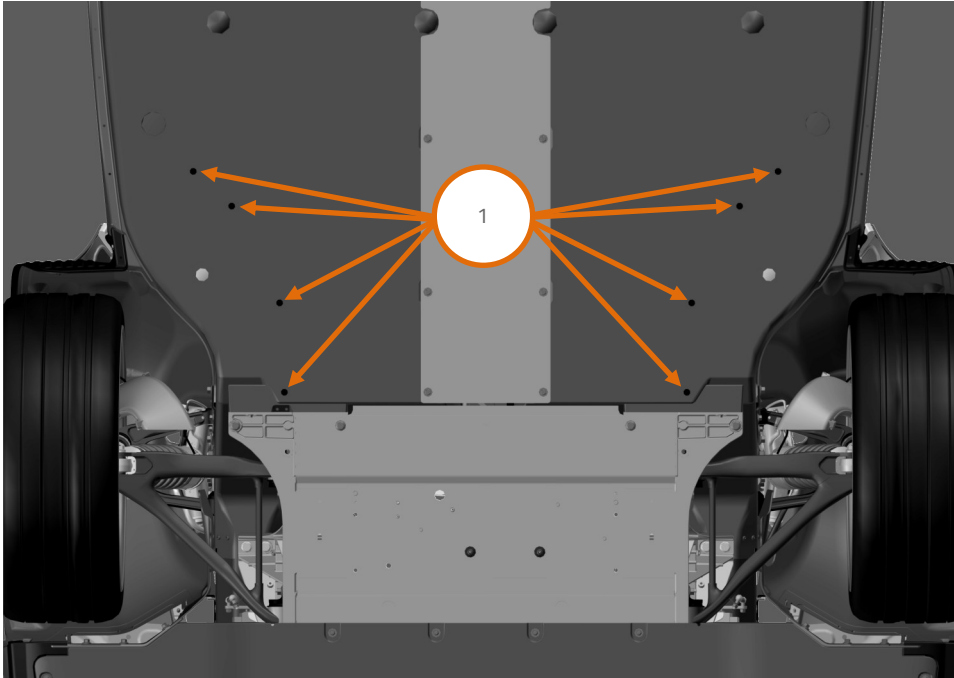
TITLE:	Under Floor Exposed Rivnuts
CAMPAIGN REFERENCE	030
DOCUMENT NUMBER:	11 A 061
AFFECTED VEHICLES:	McLaren 675LT
SITUATION:	Quality Engineering at McLaren Automotive have identified that a number of McLaren 675LT vehicles have left production with eight (8) exposed rivnuts on the tub which may lead to water or dirt ingress that will result in contamination inside the monocoque. The reason rivnuts are exposed is because McLaren 675LT is not fitted with front guide vanes under the floor.
PROCEDURE:	Please follow the procedure outlined in this document to install stainless steel bolts into the open rivnuts under the floor.

Preparation work:

1. Please refer to AC-RM-02A04-04-007 - Lift vehicle on lifting platform - 675LT

Installation:

1. Locate the eight (8) exposed rivnuts (1).
2. Install a stainless steel bolt to each open rivnut under the floor and torque to 6Nm.



Please contact your Regional Aftersales Manager should you have any questions relating to the information contained within this bulletin.

Warranty Information: An additional of 0.3 hours to lift the vehicle on the ramp could be claimed in the Additional Costs section of the warranty claim if the vehicle has visited the workshop for this repair only.

WARRANTY INFORMATION

DESCRIPTION	RESOLUTION CODE	TOTAL REPAIR TIME
Underfloor Rivnuts - Bolts Installation	A0A20729A11M9901	0.1 hours

PARTS INFORMATION

DESCRIPTION	PART NUMBER	QUANTITY	ORDER PROCESS
M6 x16 Torx Bolt	00RA409	8	Unipart