

Field campaign

Topic	Bonnet vent spacer clarification and bonnet vent fixing/washer orientation (SC15/13)
Market area	Bentley: worldwide (2WBE),Hongkong-Macau (5HK)
Brand	Bentley
Transaction No.	2041158/2
Campaign number	EA34
Note	
Type	Workshop Campaign
US code	

Vehicle data

GT3-R

Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
39349B	2015	E		*	*	*

Chassis numbers

Manufacturer	Filler	Type	Filler	MY	Factory	From	To	Prod from	Prod to
SCB	***	**	*	F	*	000860	000875		
SCB	***	**	*	F	*	046054	050039		
SCB	***	**	*	F	*	050062	050218		
SCB	***	**	*	F	*	050247	050257		
SCB	***	**	*	F	*	050279	050366		
SCB	***	**	*	F	*	050407	050450		
SCB	***	**	*	F	*	050458	050568		
SCB	***	**	*	F	*	050586	050604		
SCB	***	**	*	F	*	050618	050624		
SCB	***	**	*	F	*	050646	050657		
SCB	***	**	*	F	*	050666	050679		
SCB	***	**	*	F	*	050691	050701		
SCB	***	**	*	F	*	050725	050727		

Documents

Document name
master.xml
washer.pdf

Notes



Technical background

Two checks are required relating to the bonnet vents they are as follows:

1) On a small amount of vehicles the spacer washers (as shown in Figure 1) which are fitted between the carbon vents and the bonnet may be missing, the scenario will be as follows

a) No washers fitted at all (NOT OK) or b) a full set of washers fitted (OK)

2) The fastener and washer sequence securing the bonnet vent may be incorrect NOTE: The fixings/washers will require removing and replacing during the confirmation process relating to the presence of the vent washers

Remedy

The 8 fasteners securing the bonnet vents for each applicable car should be removed to allow the inspection and clarification that the bonnet vent washers are fitted

New fasteners and washers should be fitted in the sequence shown within the work section of this campaign

Customer notification

Customers do not need to be informed directly of this campaign. Please ensure that all affected vehicles are checked and repaired during the next service visit. You should also inform your new and used car sales departments so that the vehicles affected can be checked and, if necessary, repaired immediately (and not just before sale)

Warranty accounting instructions

Warranty Type	790 or 710
Labour Operation Code	70 04 41 99
Damage Service Number	EA34
Damage Code	00 66
Criteria ID	01
Time	20 TU

Genuine parts

The required replacement parts should be ordered from Bentley Motors Limited Crewe or through your regional Bentley parts distribution centre

If the bonnet vent washers are found to be missing please follow the instructions in the work Section.

Parts supply

Part Number	Description	Quantity
N90225901	Washer	4
N10284905	Fastener	8
WHT002897	Spacer washer (if missing from vent)	2
N0116556	Spacer washer (If missing from vent)	4

Parts despatch control

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Repair instructions



Technical background

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a) No washers fitted at all (NOT OK) or b) a full set of washers fitted (OK)

2) The fastener and washer sequence securing the bonnet vent may be incorrect NOTE: The fixings/washers will require removing and replacing during the confirmation process relating to the presence of the vent washers

Check

If the vehicle is not already listed as repaired in the "Repair history" (ElsaPro) carry out the required work in accordance with these instructions

Genuine parts

The required replacement parts should be ordered from Bentley Motors Limited Crewe or through your regional Bentley parts distribution centre

If the bonnet vent washers are found to be missing please follow the instructions in the work Section.

Work



WARNING

Ensure the engine and bonnet components to have cooled sufficiently PRIOR to starting work.

- 1) Remove all 8 fasteners and washers which secure the bonnet vents to the bonnet and discard
- 2) With the fasteners removed with extreme care manoeuvre the vent and observe between the bonnet aperture and the vent for the presence of the spacer washers CAUTION: Take care not to damage the vent or bonnet when checking for the presence of the washers

- Are there washers fitted to the bonnet vents as shown in Figure 1? If yes this is correct please go to procedure 3

NOTE: For photographic purposes Figure 1 shows a left hand bonnet vent with the washers fitted, the washers are not all the same size and some have more than 1 washer fitted *this is to specification* for further details/clarification regarding the washer formation and size please refer to the document attached within this campaign



Figure 1

- If No please order (as parts information) the washers shown in Figure 1, Please refer to the attachment within this campaign for correct fitting location, the vent will not require renewing only the fitment of the washers is required – Please refer to Workshop manual Rep.Gr 55 Bonnet vents for any additional information

- 3) Fit new replacement fasteners and washers exactly as shown in Figure 2 NOTE: When carrying out this campaign torque tighten the M6 fasteners 4.5Nm

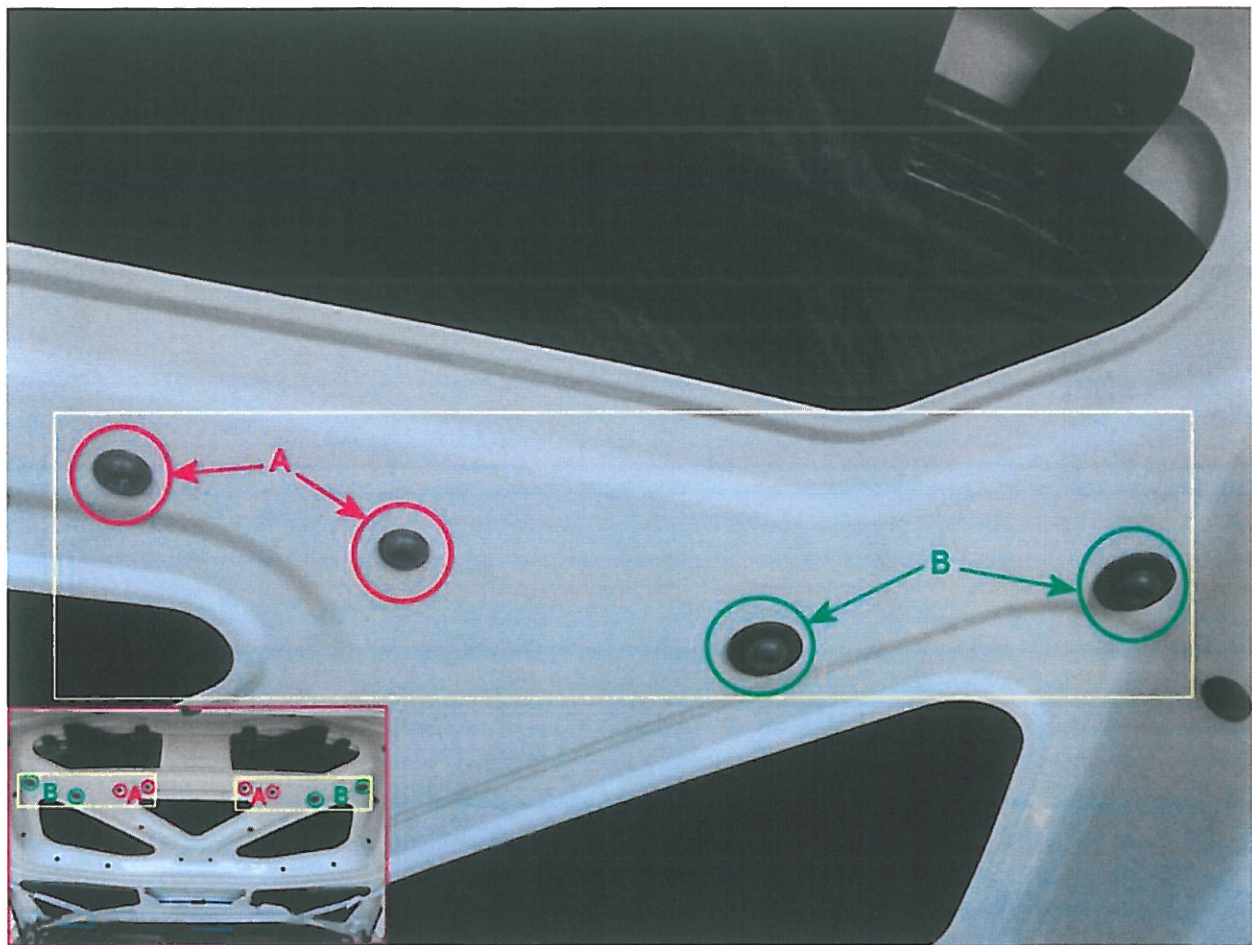


Figure 2

Fasteners in group A should be fitted without washers. Fasteners group B should be fitted with 6mm plain washer

Identification

If the vehicle is not already listed as repaired in the "Repair history" (ElsaPro) carry out the require work in accordance with these instructions