

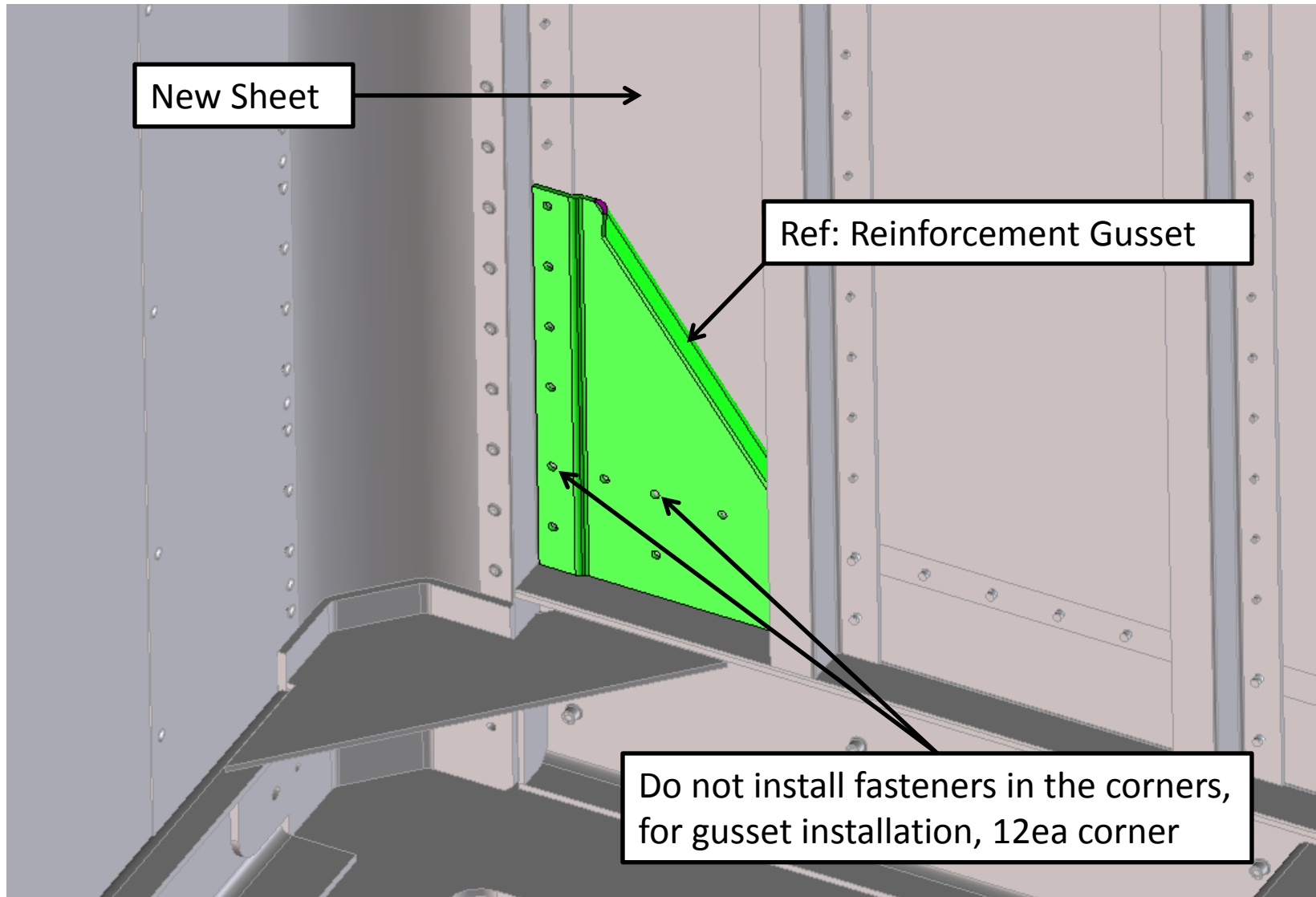
Hopper Front Wall Sheet Repair

RD-00048

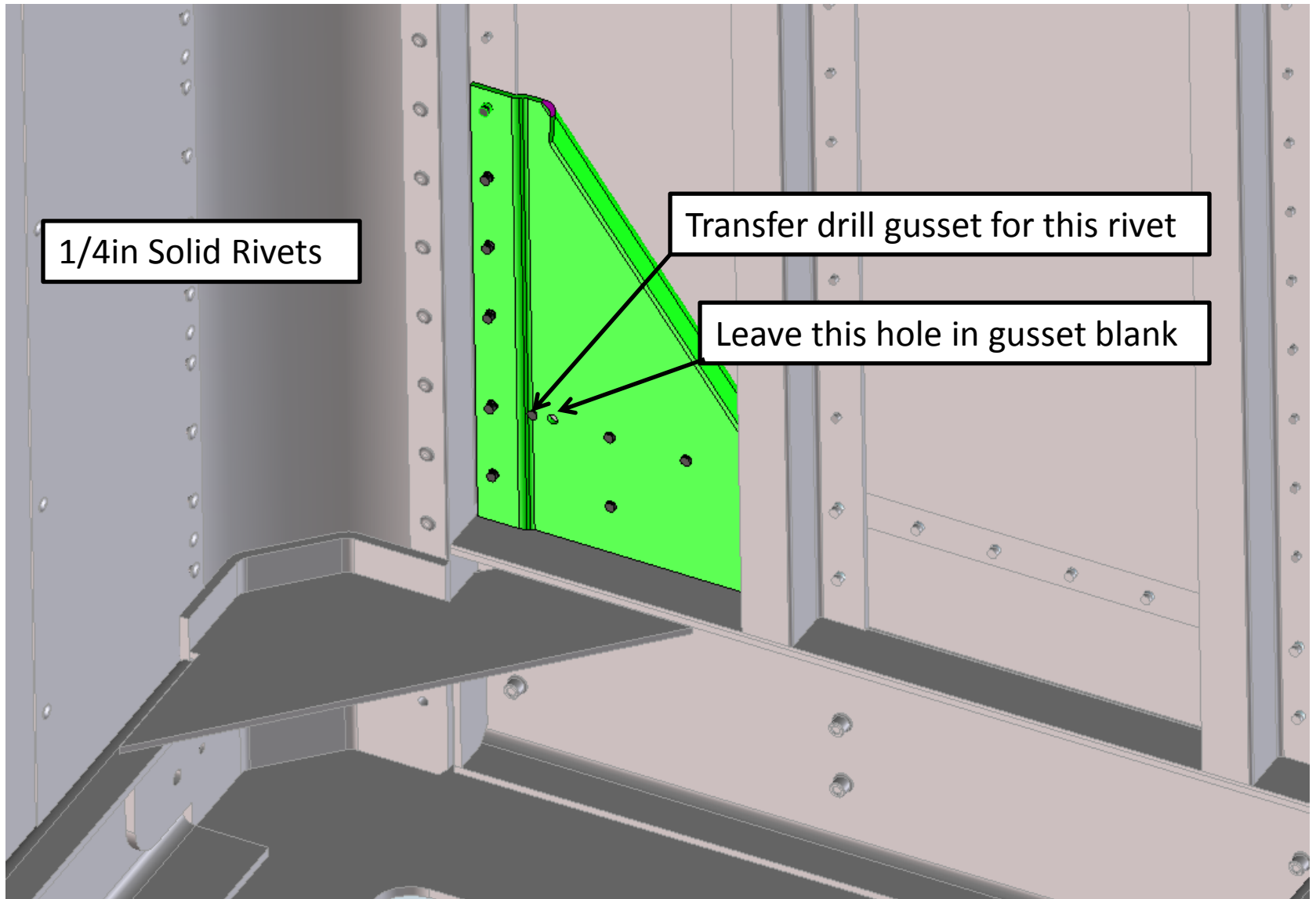
General Instructions

- Contact Stoughton Service with a Vin# to get the required parts needed for this repair.
 - Note, parts may also include decals.
- Remove ladder, and platform if required.
- Remove the wrinkled sheet/sheets.
- Replace sheet with the new heavier gauge sheet.
 - Insure sheet is tacked in place flat before installing all rivets.
 - Apply .09x1/4 foam tape at the seams and corner post
 - Apply .06x1 tape at the upper and lower rails.
 - Refer to the illustrations below for more detail at the lower corners.
- Install reinforcement gusset in each corner with 1/4in solid rivets.
- Re-install ladder and platform as required.

Inside View of Front Wall



Reinforcement gusset installed in each corner



BOM

WHITE PANEL

Wall Height	66	72	68	74
Left Hand	01-24176-100-00	01-24176-101-00	01-24176-102-00	01-24176-103-00
Right Hand	01-24176-200-00	01-24176-201-00	01-24176-202-00	01-24176-203-00
Center	01-24192-000-00	01-24192-001-00	01-24192-002-00	01-24192-002-00

BLACK PANEL

Wall Height	66	72	68	74
Left Hand	01-24176-100-01	01-24176-101-01	01-24176-102-01	01-24176-103-01
Right Hand	01-24176-200-01	01-24176-201-01	01-24176-202-01	01-24176-203-01
Center	01-24192-000-01	01-24192-001-01	01-24192-002-01	01-24192-002-01

STAINLESS PANEL

Wall Height	66	72	68	74
Left Hand	01-24176-100-02	01-24176-101-02	01-24176-102-02	01-24176-103-02
Right Hand	01-24176-200-02	01-24176-201-02	01-24176-202-02	01-24176-203-02
Center	01-24192-000-02	01-24192-001-02	01-24192-002-02	01-24192-002-02

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RIVETS - ALUMINUM PANEL (Per Panel)

QTY	PART NUMBER	DESCRIPTION
150	04-98002-438	Rivet, Brazier Head, 3/16x7/16, 2117-T4 AL
50	04-98002-500	Rivet, Brazier Head, 3/16x1/2, 2117-T4 AL
20	04-98003-500	Rivet, Brazier Head, 1/4x1/2, 2117-T4 AL
30	04-98003-688	Rivet, Brazier Head, 1/4x11/16, 2117-T4 AL

RIVETS – STAINLESS PANEL (Per Panel)

QTY	PART NUMBER	DESCRIPTION
50	04-98073-438	Rivet, Brazier Head, 3/16x7/16, 302 HQ SS
150	04-98073-375	Rivet, Brazier Head, 3/16x1/2, 302 HQ SS
20	04-98073-688	Rivet, Brazier Head, 3/16x11/16, 302 HQ SS

BOM

Other - Misc

QTY	PART NUMBER	DESCRIPTION
1	01-27980-100	Reinforcement Gusset - LH
1	01-27980-200	Reinforcement Gusset - RH
12ft	04-85299	Tape, Foam, .09x1/4, 11# Grey
8ft	04-85512	Tape, Foam, .06x1, 7# Grey

Decals – As Required

QTY	PART NUMBER	DESCRIPTION
1	04-21402	Vehicle data Decal
1	04-15052	Caution
1	04-16752	Safety
1	04-85791-001	Caution, Sealco
1	04-85791-002	Warning, Sealco