



Great Dane

TECHNICAL SERVICE BULLETIN

DATE: October 22, 2015

SERVICE BULLETIN #473

TO: REGIONAL OPERATIONS AND SALES MANAGERS, DEALER
PRINCIPALS, PARTS AND SERVICE MANAGERS

FROM: BARRY A. MITCHELL

SUBJECT: NHTSA Recall 15V-649: PRO-TORQ Axle Spindle Nut Keepers

Great Dane Trailers recently determined that dry freight vans and converter dollies manufactured at our Kewanee, IL plant may have the PRO-TORQ axle spindle nut keeper improperly engaged or missing on some wheel ends. We are therefore initiating a NHTSA RECALL campaign in order to inspect and/or correct any wheel end keeper that may not be properly engaged or installed.

Attached you will find a list of the trailer and dolly VIN's affected by this RECALL that have not yet been inspected and/or corrected. You will also find a copy of the notification letter sent out for each VIN instructing the owner to present each trailer and/or dolly to a Great Dane Service facility for inspection/correction. When presented with one of the trailers/dollies on the list you should verify that it has not previously been addressed and then follow the attached inspection and installation procedure for the PRO-TORQ Axle Spindle Nut and Keeper, as necessary.

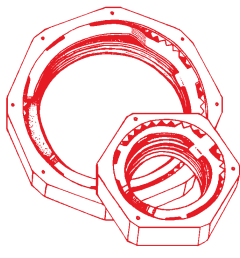
Upon completion of the NHTSA RECALL Campaign, fill out and fax the attached inspection form to Customer Service (912) 644-2164. If you are unsure if a particular trailer or dolly has been addressed you should contact Great Dane Customer Service for verification.



A Higher Standard of Performance™

PRO-TORQ®

ADVANCED AXLE SPINDLE NUTS



STEMCO
ISO/TS 16949
P.O. BOX 1989
LONGVIEW, TX 75606-1989
(903) 758-9981
FAX (903) 232-3508
1-800-527-8492

THIS PROCEDURE WILL CONSISTENTLY PRODUCE A BEARING SETTING OF .001" TO .003" END PLAY.

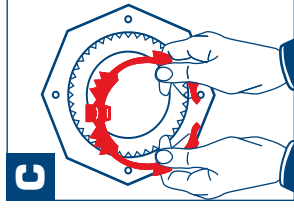
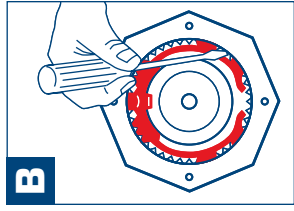
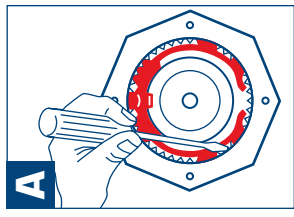
Pro-Torq® Installation Procedure for PreSet® or LMS® Hubs: Pro-Torq® spindle nuts may be used with PreSet® or LMS® hub assemblies. When used with these systems, it is important to follow the hub manufacturers' product specific installation instructions. For PreSet and LMS hub assemblies, torque the Pro-Torq spindle nut to a minimum of 250 ft. lbs. Engage the keeper. If the keeper can not be engaged, advance the spindle nut until it can be engaged. **DO NOT BACK OFF THE SPINDLE NUT.**

WARNING

Failure to follow this instruction could cause the wheel to come off and cause bodily injury. The PRO-TORQ® Spindle Nut is sold as an assembly with the keeper in place. **DO NOT** attempt to place the nut on the spindle or tighten or loosen the nut on the spindle while the keeper is locked inside the nut. Doing so may deform the keeper and allow the nut to unthread during operation. For unitized hub or spacer system follow manufacturer recommended torque procedure.

Stemco, Longview, Texas
PRO-TORQ® is a registered trademark of Stemco LP.
Made in U.S.A.

STEP 1 INSTALLATION PROCEDURE AND WHEEL BEARING ADJUSTMENT

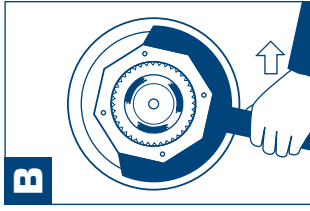


REMOVE THE KEEPER FROM THE NUT:

A, B, C Use a small screwdriver to carefully pry the keeper arm from the undercut groove on each side until the keeper is released.

SEAT THE BEARING:

With hub or drum only: Using a torque wrench:
A (1) Tighten the nut to 200 ft.-lbs. Spin the wheel at least one full rotation.
(2) Tighten the nut to 200 ft.-lbs. Spin the wheel at least one full rotation.
(3) Tighten the nut to 200 ft.-lbs.
B Back the nut off until it is loose.
With hub/drum/wheels:
A Tighten the nut to 200 ft.-lbs while the wheel is rotating.
B Back the nut off until it is loose.



ESTE PROCEDIMIENTO DARÁ CONSISTENTEMENTE EL AJUSTE A LOS RODAMIENTOS ENTRE .001" Y .003".

Pro-Torq® Procedimiento de Instalación para Mazas PreSet® o LMS®: Las tuercas para espiga Pro-Torq® pueden ser usadas con los ensamblajes de mazas PreSet® y LMS®. Cuando estos sistemas son usados, es importante seguir las especificaciones de producto del fabricante de maza para instrucciones de instalación. Para Ensamblajes de maza PreSet y LMS, aplique el torque a la tuerca Pro-Torq mínimo a 250 lbs/pie. Coloque el seguro. Si el seguro no puede ser colocado, avance la tuerca de la espiga hasta que este pueda ser colocado apropiadamente. **NO GIRE HACIA ATRÁS LA TUERCA.**

PRECAUCIÓN

No seguir las siguientes instrucciones de instalación puede causar el desmontaje de la rueda resultando en un grave accidente. La tuerca para eje PRO-TORQ® se vende como un ensamble completo que incluye un seguro en su lugar. **NO intente** colocar apretar ni aflojar la tuerca en el eje mientras el seguro está ensablado dentro de la tuerca. No seguir estas instrucciones puede causar que se deforme el seguro y que se afloje la tuerca durante su operación. Para masas selladas o sistemas con espaciadores siga las recomendaciones del fabricante para procedimientos de torque.

Stemco, Longview, Texas
PRO-TORQ® es una marca registrada de Stemco LP.
Hecho en E.E.U.U.

PROCEDIMIENTO PARA INSTALACIÓN DE LA TUERCA Y PARA EL AJUSTE DE LOS RODAMIENTOS DE LA RUEDA DE EJE

REMOVER EL SEGURO DE LA TUERCA:

A, B, C Utilice un desarmador pequeño para desalojar cuidadosamente el brazo del seguro de la ranura en cada lado, hasta que se suelte el seguro.

ASENTAR LOS RODAMIENTOS:

Con maza o maza y tambor solamente:
A (1) Apriete la tuerca hasta 200 pie.-lb. Gire la rueda por lo menos una vuelta completa.
(2) Apriete la tuerca hasta 200 pie.-lb. Gire la rueda por lo menos una vuelta completa.
(3) Apriete la tuerca hasta 200 pie.-lb.
B Afloje la tuerca hasta que quede libre.
Con maza, tambor y rueda:
A Apriete la tuerca hasta 200 pie.-lb mientras gira la rueda.
B Afloje la tuerca hasta que quede libre.

Part Numbers Socket Req'd.	(3/4" Drive) Ref. Part No.	Owatonna Co. Ref. Part No.	Eucld Int'l Ref. Part No.
Trailer Axle Nut 447-4723 447-4724	4 13/16" 8 point		1941
Trailer Axle Nut 447-4743 449-4973	3 3/4" 8 point 4 3/8" 8 point		1925 1917
Steering Spindle Nut 448-4836 448-4837 448-4838	2 1/2" 6 point		1921
448-4839	2 5/8" 6 point		1922
448-4840	2 1/2" 6 point		1921
448-4863	3 1/2" 6 point		1920
448-4864	3" 6 point		1906
448-4865	3" 6 point		1906
Drive Axle Nut 449-4904 449-4973 449-4974 449-4975	4 1/8" 6 point 4 3/8" 8 point 3 3/4" 8 point 3 3/4" 8 point		1915 1917 1925 1925

Note: Ford application 12,000 lbs. SIFCO Steer Axle requires OEM inner washer to be installed prior to installation of PRO-TORQ® nut system.

CETTE PROCÉDURE PRODUIRA DE FAÇON CONSTANTE, UN JEUX AXIAL DU ROULEMENT DE .001" À .003".

Procédure d'installation des Pro-Torq® pour les PRESET ou les assemblages de moyeu LMS. Les écrous avant-gardistes Pro-Torq® peuvent être utilisés avec les PRESET ou les assemblages de moyeu LMS. Quand utilisés avec ces systèmes, il est important de suivre les instructions spécifiques d'installation de la compagnie de fabrication du moyeu. Pour les PRESET ou les assemblages de moyeu LMS, régler l'écrou avant-gardiste Pro-Torq® à un minimum de 250 ft. lbs. Engager le contre-écrou. Si le contre-écrou ne peut être engagé, avancer l'écrou avant-gardiste jusqu'à ce qu'il puisse être engagé. **NE PAS FAIRE RECULER L'ÉCROU.**

AVERTISSEMENT

Négliger de suivre la procédure d'installation, la roue pourrait se détacher et être la cause de blessures corporelles. L'écrou d'essieu PRO-TORQ® est vendu comme un assemblage avec le contre-écrou déjà en place. **NE PAS** essayer de placer l'écrou sur l'essieu, de serrer ou de desserrer l'écrou sur l'essieu, quand le contre-écrou est calé à l'intérieur de l'écrou. Cela pourrait déformer le contre-écrou et permettre à l'écrou de se dévisser pendant que celui-ci est en opération. Pour les systèmes avec barillet ou pour les moyeux unifiés, suivre les procédures de couple de serrage du manufacturier.

Stemco, Longview, Texas
PRO-TORQ® est une marque enregistrée de Stemco LP.
Fabriqué aux États-Unis.

PROCÉDURE D'INSTALLATION ET AJUSTEMENT DU ROULEMENT DE LA ROUE

ENLEVEZ LE CONTRE-ÉCROU DE L'ÉCROU:

A, B, C Utilisez un petit tournevis, soulevez délicatement le bras du contre-écrou hors des rainures situées de chaque côté jusqu'à ce que le contre-écrou soit libéré.

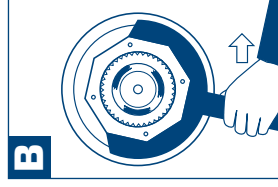
POSITIONNEZ LE ROULEMENT:

Avec moyeu ou moyeu/tambour seulement:
Avec une clé dynamométrique:
A (1) Serrer l'écrou à 200 pi./lbs. Faire tourner la roue un tour complet.
(2) Serrer l'écrou à 200 pi./lbs. Faire tourner la roue un tour complet.
(3) Serrer l'écrou à 200 pi./lbs.
B Déserrer l'écrou jusqu'à ce qu'il soit libre.
Avec moyeu/tambour/roues :
A Serrer l'écrou à 200 pi./lbs tout en maintenant la roue en rotation.
B Déserrer l'écrou jusqu'à ce qu'il soit libre.

Douille Requête Numéro de Pièce	Owatonna Co. (à mise 3/4") de Pièce	Eucld Int'l Ref. Numéro de Pièce	Ref. Numéro
Écrou d'Essieu de Remorque 447-4723 447-4724	Octogone 4 13/16"	1941	E-1597
Écrou d'Essieu de Remorque 447-4743 449-4973	Octogone 3 3/4" Octogone 4 3/8"	1925 1917	E-1925 E-1917
Écrou d'Essieu Avant 448-4836 448-4837 448-4838	Hexagone 2 1/2"	1921	E-1921
448-4839	Hexagone 2 5/8"	1922	E-1922
448-4840	Hexagone 2 1/2"	1921	E-1921
448-4863	Hexagone 3 1/2"	1920	2 1/2-12
448-4864	Hexagone 3"	1906	E-1906
448-4865	Hexagone 3"	1906	E-1906
Écrou d'Essieu à Traction 449-4904 449-4973 449-4974 449-4975	Hexagone 4 1/8" Octogone 4 3/8" Octogone 3 3/4" Octogone 3 3/4"	1915 1917 1925 1925	E-1915 E-1917 E-1925 E-1925

Note: Pour l'essieu de direction Ford 12,000 lbs. SIFCO, l'installation requiert la rondelle intérieure du manufacturier avant l'installation du système d'écrou PRO-TORQ®.

STEP 3



ADJUST THE BEARING:

With hub or hub/drum only:

Using a torque wrench:

- (A)** Tighten the nut to 100 ft.-lbs.
Spin the wheel at least one full rotation.
 - (B)** Tighten the nut to 100 ft.-lbs.
Spin the wheel at least one full rotation.
 - (C)** Tighten the nut to 100 ft.-lbs.
- 2** Back the nut off one raised face mark (according to chart).

With hub/drum/wheels:

Using a torque wrench:

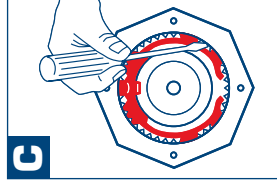
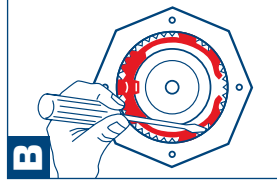
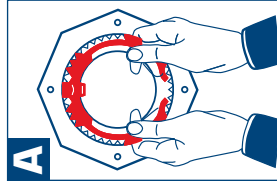
- Tighten the nut to 100 ft.-lbs while the wheel is rotating.
- Back the nut off one raised face mark (according to chart).

WARNING

Failure to follow this instruction could cause the wheel and cause bodily injury. Failure to back off the nut will cause the bearing to run hot and be damaged.

PART NUMBER	FINAL BACKOFF	BACKOFF
Trailer Axle Nut 447-4723 447-4724 449-4973		1/8 turn
Trailer Axle Nut 447-4743		1/4 turn
Steering Spindle Nut 448-4836 448-4838 448-4839 448-4863 448-4864 448-4865		1/4 turn
Steering Spindle Nut 448-4837 448-4840		1/3 turn
Drive Axle Nut 449-4904 449-4973 449-4974 449-4975		1/8 turn

STEP 4



INSTALL THE KEEPER:

ORANGE SIDE FACING OUT

A Insert the keeper tab into the undercut groove of the nut and engage the keyway tang in the axle keyway. Insert keeper tab with the orange side facing out.

B Engage the mating teeth.

C Compress and insert the keeper arms, one at a time, into the undercut groove with a small screwdriver.

For Steering Spindle Nut 448-4836, 448-4839, 448-4840, 448-4863, 448-4864, & 448-4865:

A Align the flat of the keeper with the milled flat on the spindle and insert the single keeper tab into the undercut groove of the nut. Insert keeper tab with the orange side facing out.

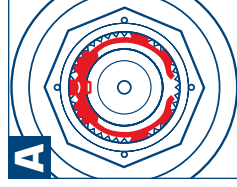
B Engage the mating teeth.

C Compress and insert the keeper arms, one at a time, into the undercut groove with a small screwdriver.

WARNING — Failure to follow this instruction could cause the wheel to come off and cause bodily injury.

Do not bend or manipulate keyway tang in any way. Doing so may cause the tang to break off in service. **Recommended practice is to replace the keeper each time the Pro-Torq nut assembly is removed for maintenance purposes.**

STEP 5 A



A Failure to follow this instruction could cause the wheel to come off and cause bodily injury. Make sure that the keeper tab and keeper arms are fully seated into the undercut groove.

Inspect keyway tang to insure it does not contact the bottom of the keyway. If contact exists, immediately notify your PRO-TORQ representative.

STEP 6

ACCEPTABLE END PLAY:

The dial indicator should be attached to the hub or brake drum with its magnetic base. Adjust the dial indicator so that its plunger is against the end of the spindle with its line of action approximately parallel to the axis of the spindle.

Grasp the wheel or hub assembly at the 3 o'clock and 9 o'clock positions. Push and pull the wheel-end assembly in and out while oscillating the wheel approximately 45 degrees. Stop oscillating the hub so that the dial indicator tip is in the same position as it was before oscillation began. Read the bearing end-play as the total indicator movement.

*Acceptable end-play is .001" - .005"

For single nut self-locking systems, consult manufacturers' specifications. STEMCO assumes no responsibility for bearing warranty.

AJUSTE DEL RODAMIENTO:

Con maza o maza/tambor solamente:

Usando un torquímetro:

- (A)** Apriete la tuerca a 100 lbs.-pie.
Gire la rueda cuando menos una vuelta completa.
 - (B)** Apriete la tuerca a 100 lbs.-pie.
Gire la rueda cuando menos una vuelta completa.
 - (C)** Apriete la tuerca a 100 lbs.-pie.
- 2** Regrese la tuerca un punto (de acuerdo con el diagrama).

Con maza/tambor/ruedas:

Usando un torquímetro:

- Apriete la tuerca a 100 lbs.-pie mientras gira la rueda.
- Regrese la tuerca un punto (de acuerdo con el diagrama).

PRECAUCIÓN

No seguir las siguientes instrucciones de instalación puede causar el desmontaje de la rueda resultando en un grave accidente.

No aflojar la tuerca causará que los rodamientos y se dañen.

NO. PARTE	AJUSTE FINAL	AFLOJAR
Tuerca para eje de trailer 447-4723 447-4724 449-4973		1/8 de vuelta
Tuerca para eje de trailer 447-4743		1/4 vuelta
Tuerca de eje de dirección 448-4836 448-4838 448-4839 448-4863 448-4864 448-4865		1/4 vuelta
Tuerca de eje de dirección 448-4837 448-4840		1/3 vuelta
Tuerca para eje de tracción 449-4904 449-4973 449-4974 449-4975		1/8 de vuelta

INSTALACIÓN DEL SEGURO:

EL LADO ANARANJADO DEBE ESTAR A LA VISTA

A Inserte la lengüeta del seguro en el ranura maquinada de la tuerca y encaja en la ranura correspondiente del eje de la rueda. Inserte la lengüeta del seguro con la parte anaranjada hacia afuera.

B Encaje los dientes.

C Comprima e inserte los brazos del seguro, (uno por uno) dentro de la ranura de la tuerca utilizando un desarmador pequeño.

Para Tuerca de eje con No. de parte 448-4836, 448-4839, 448-4840, 448-4863, 448-4864, & 448-4865:

A Alinear el plano del seguro con el plano de la parte maquinada del eje. Insertar la lengüeta del seguro en el ranura maquinada de la tuerca. Insertar la lengüeta del seguro con la parte anaranjada hacia afuera.

B Encaje los dientes.

C Comprima e inserte los brazos del seguro (uno por uno) dentro de la tuerca utilizando un desarmador pequeño.

PRECAUCIÓN — No seguir las siguientes instrucciones de instalación puede causar el desmontaje de la rueda resultando en un grave accidente.

No doble ni manipule de ninguna manera la lengüeta. De hacerlo, puede causar que ésta se rompa durante el servicio. La práctica recomendada es reemplazar el seguro cada vez que el ensamble de la tuerca Pro-Torq es removido para fines de mantenimiento.

INSPECCIONE LA INSTALACIÓN:

A No seguir las siguientes instrucciones de instalación puede causar el desmontaje de la rueda resultando en un grave accidente. Asegúrese de que la lengüeta y los brazos del seguro estén totalmente encajados en el ranura maquinada de la tuerca. Inspeccione la lengüeta para asegurarse de que no haga contacto con el fondo de la ranura maquinada del eje. Si existe contacto, notifique inmediatamente a su representante de PRO-TORQ®.

JUEGO AXIAL ACEPTABLE:

La carátula debe de ser utilizada contra la masa o el tambor. Ajuste la base magnética en la espiga de tal manera que la aguja de la carátula haga contacto con la masa, la posición correcta de la aguja es paralela a la alineación de la espiga.

Sostenga con ambas manos la rueda, una a las 3 en punto y otra a las 9 en punto conforme a las manecillas del reloj. Presione la Terminal de rueda hacia afuera y hacia adentro mientras oscila la rueda aproximadamente 45 grados. Pare de oscilar de tal manera que el indicador en la carátula este en la misma posición antes de empezar el proceso. Interprete el juego de los rodamientos de acuerdo a lo que marco la carátula.

*Juego aceptable en Terminal de rueda es .001" - .005"

Para ajuste en otro modelo de tuercas, consulte las especificaciones del fabricante. STEMCO no asume responsabilidad en garantías de rodamientos.

AJUSTER LE ROULEMENT:

Avec moyeu ou moyeu/tambour seulement:

En utilisant une clé dynamométrique:

- (A)** Serrer l'écrou à 100 pi.-lbs.
Tourner la roue d'au moins un tour complet.
 - (B)** Serrer l'écrou à 100 pi.-lbs.
Tourner la roue d'au moins un tour complet.
 - (C)** Serrer l'écrou à 100 pi.-lbs.
- 2** Reculer l'écrou d'une marque surélevée de surface (selon la charte).

Avec moyeu/tambour/roues:

En utilisant une clé dynamométrique:

- Serrer l'écrou à 100 pi.-lbs pendant que vous tournez la roue.
- Reculer l'écrou d'une marque surélevée de surface (selon la charte).

AVERTISSEMENT

Négliger de suivre ces instructions, la roue pourrait se détacher et être la cause de blessures corporelles.

Négliger de desserrer l'écrou, pourrait faire chauffer le roulement et l'endommager.

COUPLE D'AJUSTEMENT ET DE DÉSERRAGE	NUMÉRO DE PIÈCE	DÉSERRAGE
	Écrou d'Essieu de Remorque 447-4723 447-4724 449-4973	1/8 tour
	Écrou d'Essieu de Remorque 447-4743	1/4 tour
	Écrou d'Essieu Avant 448-4836 448-4838 448-4839 448-4863 448-4864 448-4865	1/4 tour
	Écrou d'Essieu Avant 448-4837 448-4840	1/3 tour
	Écrou d'Essieu à Traction 449-4904 449-4973 449-4974 449-4975	1/8 tour

INSTALLEZ LE CONTRE-ÉCROU:

LE CÔTÉ ORANGÉ VERS L'EXTÉRIEUR

A Insérez la patte du contre-écrou dans la rainure de l'écrou et engagez la clavette dans la cannelure de l'essieu. Insérez le contre-écrou avec le côté orange vers l'extérieur.

B Engagez les dents qui s'accouplent.

C Avec un petit tournevis, compressez et insérez un à la fois, les bras du contre-écrou dans la rainure de l'écrou.

Seulement Pour Ecrou d'Essieu Avant 448-4836, 448-4839, 448-4840, 448-4863, 448-4864, & 448-4865:

A Alinez le côté aplati du contre-écrou avec la partie aplatie de l'essieu, puis insérez la clavette dans la rainure de l'écrou. Insérez le contre-écrou avec le côté orange vers l'extérieur.

B Engagez les dents qui s'accouplent.

C Avec un petit tournevis, compressez et insérez un à la fois, les bras du contre-écrou dans la rainure de l'écrou.

AVERTISSEMENT — Négliger de suivre ces instructions, la roue pourrait se détacher et être la cause de blessures corporelles.

Ne pas plier, ou manipuler d'aucune façon la clavette qui s'installe dans la cannelure de l'essieu. Le faire pourrait causer le bris de la clavette quand elle serait en service. La pratique recommandée est de remplacer le contre-écrou chaque fois que l'assemblage d'écrou avant-gardiste est envoyé à la maintenance.

INSPECTEZ L'INSTALLATION:

A Négliger de suivre ces instructions, la roue pourrait se détacher et être la cause de blessures corporelles. Assurez-vous que la clavette et les bras du contre-écrou soient entièrement calés dans la rainure de l'écrou. Inspectez la clavette qui s'installe dans la cannelure de l'essieu pour s'assurer qu'elle ne soit pas en contact avec le fond de la cannelure. S'il y avait contact, avisez votre représentant de PRO-TORQ®immédiatement.

JEU AXIAL ACEPTABLE:

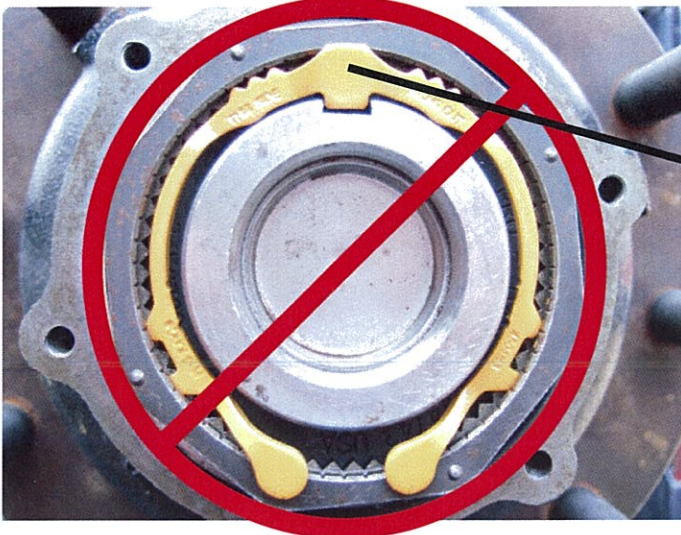
Le cadran indicateur devrait être attaché au moyeu ou tambour de frein grâce à sa base magnétique. Ajuster le cadran indicateur pour que le bout du piston soit contre le bout de l'essieu avec sa ligne d'action presque parallèle à l'axe de l'essieu.

Saisir l'assemblage de la roue/moyeu à la position 3 heures et 9 heures. Poussez et tirez le train de roulement tout en balançant la roue à 45 degrés approximativement. Arrêter le balancement du moyeu pour que le bout du cadran indicateur soit dans la même position qu'il était avant que le balancement commence. Faire la lecture du jeu axial du roulement comme le mouvement total de l'indicateur.

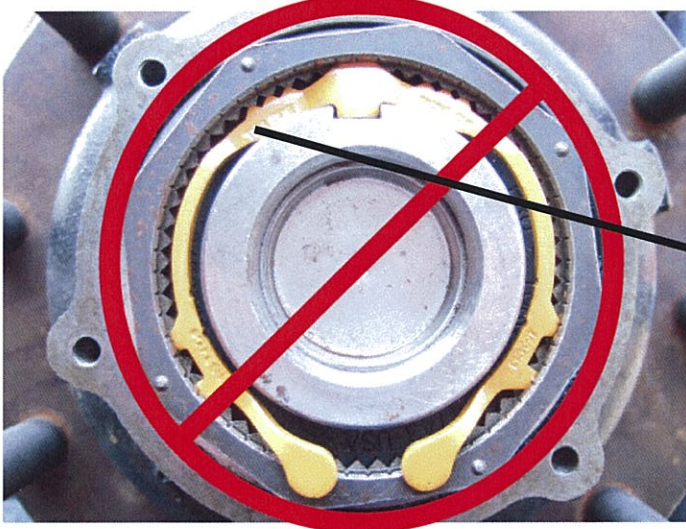
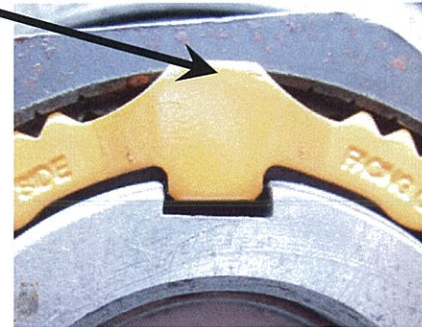
* Le jeu axial acceptable est de .001" - .005"

Pour les systèmes de noix simples à verrouillage automatique, consulter les spécifications du manufacturier. STEMCO n'assume aucune responsabilité pour la garantie des roulements.

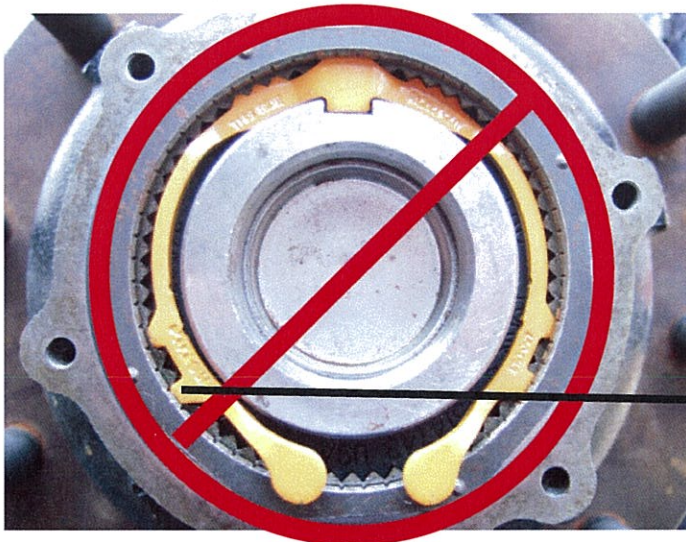
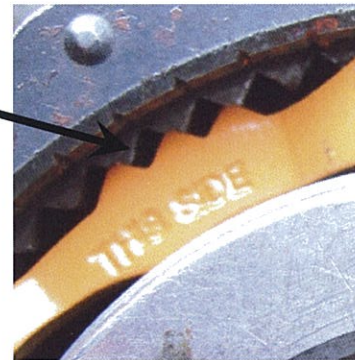
INCORRECTLY Installed Clip



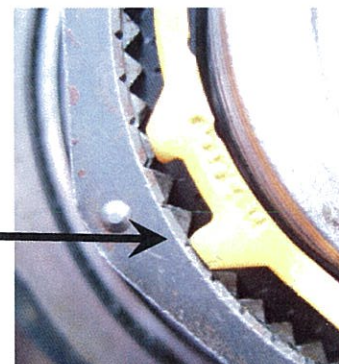
Clip **NOT** installed in undercut groove.



Clip teeth **NOT** engaged with nut.



Keeper arm **NOT** installed in undercut groove.



Warning

Failure to properly install the clip could cause wheel end separation.

Recall 15V-649 - Population List

VIN #	VIN #	VIN #	VIN #	VIN #	VIN #	VIN #
GK253691	GK253737	GK253783	GK253829	GK253876	GK255199	GK256895
GK253692	GK253738	GK253784	GK253830	GK253877	GK255200	GK256896
GK253693	GK253739	GK253785	GK253831	GK253878	GK255201	GK256897
GK253694	GK253740	GK253786	GK253832	GK253879	GK255202	GK256898
GK253695	GK253741	GK253787	GK253833	GK253880	GK255203	GK256899
GK253696	GK253742	GK253788	GK253834	GK253881	GK255204	GK256900
GK253697	GK253743	GK253789	GK253835	GK253882	GK255205	GK256901
GK253698	GK253744	GK253790	GK253836	GK253883	GK255206	GK256902
GK253699	GK253745	GK253791	GK253837	GK253884	GK255207	GK256903
GK253700	GK253746	GK253792	GK253838	GK253885	GK255208	GK256904
GK253701	GK253747	GK253793	GK253839	GK253886	GK255209	GK256905
GK253702	GK253748	GK253794	GK253840	GK253887	GK255210	GK256906
GK253703	GK253749	GK253795	GK253841	GK253888	GK255211	GK256907
GK253704	GK253750	GK253796	GK253842	GK253889	GK255212	GK256908
GK253705	GK253751	GK253797	GK253843	GK253890	GK255216	GK256909
GK253706	GK253752	GK253798	GK253844	GK253891	GK255217	GK256910
GK253707	GK253753	GK253799	GK253845	GK253892	GK255218	GK256911
GK253708	GK253754	GK253800	GK253846	GK253893	GK255219	GK256912
GK253709	GK253755	GK253801	GK253847	GK253894	GK255220	GK256913
GK253710	GK253756	GK253802	GK253848	GK253895	GK255221	GK256914
GK253711	GK253757	GK253803	GK253849	GK253896	GK255222	GK256915
GK253712	GK253758	GK253804	GK253850	GK253898	GK255223	GK256916
GK253713	GK253759	GK253805	GK253851	GK253899	GK255224	GK256917
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GK253715	GK253761	GK253807	GK253853	GK253901	GK255226	GK256919
GK253716	GK253762	GK253808	GK253854	GK253902	GK255227	GK256920
GK253717	GK253763	GK253809	GK253855	GK253903	GK255228	GK256921
GK253718	GK253764	GK253810	GK253856	GK253904	GK255229	GK256922
GK253719	GK253765	GK253811	GK253857	GK253906	GK255230	GK256923
GK253720	GK253766	GK253812	GK253858	GK253907	GK255231	GK256924
GK253721	GK253767	GK253813	GK253859	GK255183	GK255232	GK256925
GK253722	GK253768	GK253814	GK253860	GK255184	GK256880	GK256926
GK253723	GK253769	GK253815	GK253861	GK255185	GK256881	GK256927
GK253724	GK253770	GK253816	GK253862	GK255186	GK256882	GK256928
GK253725	GK253771	GK253817	GK253863	GK255187	GK256883	GK256929
GK253726	GK253772	GK253818	GK253864	GK255188	GK256884	GK256930
GK253727	GK253773	GK253819	GK253865	GK255189	GK256885	GK256931
GK253728	GK253774	GK253820	GK253866	GK255190	GK256886	GK256932
GK253729	GK253775	GK253821	GK253867	GK255191	GK256887	GK256933
GK253730	GK253776	GK253822	GK253868	GK255192	GK256888	GK256934
GK253731	GK253777	GK253823	GK253869	GK255193	GK256889	GK256935
GK253732	GK253778	GK253824	GK253870	GK255194	GK256890	GK256936
GK253733	GK253779	GK253825	GK253871	GK255195	GK256891	GK256937
GK253734	GK253780	GK253826	GK253872	GK255196	GK256892	GK256938
GK253735	GK253781	GK253827	GK253873	GK255197	GK256893	GK256939
GK253736	GK253782	GK253828	GK253875	GK255198	GK256894	GK256940

Recall 15V-649 - Population List

VIN #	VIN #	VIN #	VIN #	VIN #	VIN #	VIN #
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GK256942	GK256989	GK257035	GK257956	GK258311	GK258357	GK258404
GK256943	GK256990	GK257036	GK257957	GK258312	GK258358	GK258405
GK256944	GK256991	GK257037	GK257958	GK258313	GK258359	GK258406
GK256945	GK256992	GK257038	GK257959	GK258314	GK258360	GK258407
GK256946	GK256993	GK257039	GK257960	GK258315	GK258361	GK258408
GK256947	GK256994	GK257040	GK257961	GK258316	GK258362	GK258409
GK256948	GK256995	GK257041	GK257962	GK258317	GK258363	GK258410
GK256949	GK256996	GK257042	GK257963	GK258318	GK258364	GK258411
GK256950	GK256997	GK257043	GK257964	GK258319	GK258365	GK258412
GK256951	GK256998	GK257044	GK257965	GK258320	GK258366	GK258413
GK256952	GK256999	GK257045	GK257966	GK258321	GK258367	GK258414
GK256953	GK257000	GK257046	GK257967	GK258322	GK258368	GK258415
GK256954	GK257001	GK257047	GK257968	GK258323	GK258369	GK258416
GK256955	GK257002	GK257048	GK257969	GK258324	GK258370	GK258417
GK256956	GK257003	GK257049	GK257970	GK258325	GK258371	GK258418
GK256957	GK257004	GK257050	GK257971	GK258326	GK258372	GK258419
GK256958	GK257005	GK257051	GK257972	GK258327	GK258373	GK258420
GK256959	GK257006	GK257052	GK257973	GK258328	GK258374	GK258421
GK256960	GK257007	GK257053	GK257974	GK258329	GK258375	GK258422
GK256961	GK257008	GK257054	GK257975	GK258330	GK258376	GK258423
GK256962	GK257009	GK257055	GK257976	GK258331	GK258377	GK258424
GK256963	GK257010	GK257056	GK257977	GK258332	GK258378	GK258425
GK256964	GK257011	GK257057	GK257978	GK258333	GK258379	GK258426
GK256966	GK257012	GK257058	GK257979	GK258334	GK258381	GK258427
GK256967	GK257013	GK257059	GK257980	GK258335	GK258382	GK258428
GK256968	GK257014	GK257060	GK257981	GK258336	GK258383	GK258429
GK256969	GK257015	GK257061	GK257982	GK258337	GK258384	GK258430
GK256970	GK257016	GK257062	GK257983	GK258338	GK258385	GK258431
GK256971	GK257017	GK257063	GK257984	GK258339	GK258386	GK258432
GK256972	GK257018	GK257064	GK257985	GK258340	GK258387	GK258433
GK256973	GK257019	GK257065	GK257986	GK258341	GK258388	GK258434
GK256974	GK257020	GK257066	GK257987	GK258342	GK258389	GK258435
GK256975	GK257021	GK257067	GK257988	GK258343	GK258390	GK258436
GK256976	GK257022	GK257068	GK257989	GK258344	GK258391	GK258437
GK256977	GK257023	GK257069	GK257990	GK258345	GK258392	GK258438
GK256978	GK257024	GK257070	GK257991	GK258346	GK258393	GK258439
GK256979	GK257025	GK257071	GK257992	GK258347	GK258394	GK258440
GK256980	GK257026	GK257072	GK257993	GK258348	GK258395	GK258441
GK256981	GK257027	GK257073	GK257994	GK258349	GK258396	GK258442
GK256982	GK257028	GK257074	GK258304	GK258350	GK258397	GK258443
GK256983	GK257029	GK257075	GK258305	GK258351	GK258398	GK258444
GK256984	GK257030	GK257076	GK258306	GK258352	GK258399	GK258445
GK256985	GK257031	GK257077	GK258307	GK258353	GK258400	GK258446
GK256986	GK257032	GK257078	GK258308	GK258354	GK258401	GK258447
GK256987	GK257033	GK257079	GK258309	GK258355	GK258402	GK258448

Recall 15V-649 - Population List

VIN #	VIN #	VIN #	VIN #	VIN #	VIN #	VIN #
GK258449	GK259096	GK262114	GK262174	GK262236	GK263428	GK259961
GK258450	GK259097	GK262115	GK262175	GK262237	GK263429	GK259962
GK258451	GK259098	GK262116	GK262176	GK262239	GK263430	GK260422
GK258452	GK261992	GK262117	GK262177	GK262240	GK263432	GK260423
GK258453	GK261993	GK262118	GK262178	GK262241	GK263433	GK260424
GK258454	GK261994	GK262119	GK262179	GK262244	GK263434	GK260425
GK258455	GK261995	GK262120	GK262181	GK262245	GK263435	GK260426
GK258456	GK261996	GK262121	GK262182	GK262246	GK263436	GK260427
GK258457	GK261997	GK262122	GK262183	GK262248	GK263442	GK260428
GK258458	GK261998	GK262131	GK262184	GK262250	GK263451	GK260429
GK258459	GK261999	GK262132	GK262186	GK262251	GK263452	GK260430
GK258460	GK262000	GK262133	GK262187	GK262252	GK263453	GK260431
GK258461	GK262001	GK262134	GK262188	GK262253	GK263458	GK260432
GK258462	GK262002	GK262135	GK262189	GK263373	GK257482	GK260433
GK258463	GK262003	GK262136	GK262190	GK263374	GK258145	GK260434
GK258464	GK262004	GK262137	GK262191	GK263375	GK258146	GK260435
GK258465	GK262005	GK262138	GK262193	GK263376	GK258147	GK260436
GK258466	GK262006	GK262139	GK262195	GK263377	GK258148	GK260437
GK258467	GK262007	GK262140	GK262196	GK263378	GK258149	GK260438
GK258468	GK262008	GK262141	GK262197	GK263381	GK258150	GK260439
GK258469	GK262009	GK262143	GK262198	GK263382	GK258151	GK260440
GK258470	GK262010	GK262144	GK262199	GK263384	GK258152	GK260441
GK258472	GK262011	GK262145	GK262201	GK263385	GK258153	GK260442
GK258473	GK262012	GK262147	GK262202	GK263390	GK258154	GK260443
GK258474	GK262089	GK262148	GK262203	GK263392	GK258155	GK260444
GK258475	GK262090	GK262149	GK262204	GK263393	GK258156	GK260445
GK258478	GK262091	GK262150	GK262206	GK263396	GK258157	GK260446
GK258481	GK262092	GK262153	GK262207	GK263397	GK258158	GK260447
GK258485	GK262093	GK262154	GK262209	GK263398	GK258159	GK260448
GK258491	GK262094	GK262155	GK262210	GK263399	GK258160	GK260449
GK258494	GK262095	GK262156	GK262211	GK263400	GK258161	GK260450
GK258497	GK262096	GK262157	GK262212	GK263401	GK258162	GK260451
GK258499	GK262097	GK262158	GK262214	GK263402	GK258163	GK260452
GK258509	GK262098	GK262159	GK262216	GK263403	GK258164	GK260453
GK258522	GK262099	GK262160	GK262218	GK263404	GK259948	GK260454
GK258523	GK262100	GK262161	GK262219	GK263407	GK259950	GK260455
GK258542	GK262101	GK262162	GK262220	GK263408	GK259951	GK260456
GK258551	GK262102	GK262163	GK262225	GK263409	GK259952	GK260457
GK258552	GK262103	GK262164	GK262226	GK263413	GK259953	GK260458
GK259089	GK262104	GK262165	GK262227	GK263414	GK259954	GK260459
GK259090	GK262106	GK262166	GK262228	GK263417	GK259955	GK260460
GK259091	GK262107	GK262167	GK262229	GK263419	GK259956	GK260461
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GK259093	GK262109	GK262171	GK262232	GK263424	GK259958	GK260464
GK259094	GK262110	GK262172	GK262233	GK263426	GK259959	GK260465
GK259095	GK262111	GK262173	GK262234	GK263427	GK259960	GK260466

Recall 15V-649 - Population List

VIN #	VIN #	VIN #	VIN #	VIN #	VIN #	VIN #
GK260467	GK261035	GK261119	GK261174	GK261224	GK261270	GK261316
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GK260469	GK261037	GK261121	GK261176	GK261226	GK261272	GK261318
GK260470	GK261038	GK261122	GK261177	GK261227	GK261273	GK261319
GK260471	GK261039	GK261124	GK261178	GK261228	GK261274	GK261320
GK260472	GK261040	GK261125	GK261179	GK261229	GK261275	GK262020
GK260473	GK261041	GK261126	GK261180	GK261230	GK261276	GK262021
GK260474	GK261042	GK261127	GK261181	GK261231	GK261277	GK262022
GK260476	GK261043	GK261128	GK261186	GK261232	GK261278	GK262023
GK260477	GK261044	GK261129	GK261187	GK261233	GK261279	GK262024
GK260478	GK261045	GK261130	GK261188	GK261234	GK261280	GK262025
GK260479	GK261054	GK261131	GK261189	GK261235	GK261281	GK262026
GK260480	GK261055	GK261132	GK261190	GK261236	GK261282	GK262027
GK260510	GK261056	GK261133	GK261191	GK261237	GK261283	GK262028
GK260511	GK261057	GK261134	GK261192	GK261238	GK261284	GK262029
GK260512	GK261058	GK261135	GK261193	GK261239	GK261285	GK262030
GK260513	GK261059	GK261136	GK261194	GK261240	GK261286	GK262031
GK260514	GK261060	GK261137	GK261195	GK261241	GK261287	GK262032
GK260515	GK261061	GK261138	GK261196	GK261242	GK261288	GK262033
GK260516	GK261062	GK261139	GK261197	GK261243	GK261289	GK262034
GK260517	GK261063	GK261140	GK261198	GK261244	GK261290	GK262035
GK260518	GK261064	GK261141	GK261199	GK261245	GK261291	GK262036
GK260519	GK261065	GK261142	GK261200	GK261246	GK261292	GK262037
GK260520	GK261066	GK261143	GK261201	GK261247	GK261293	GK262038
GK260521	GK261067	GK261144	GK261202	GK261248	GK261294	GK262039
GK260522	GK261068	GK261145	GK261203	GK261249	GK261295	GK262040
GK260523	GK261069	GK261146	GK261204	GK261250	GK261296	GK262041
GK260524	GK261070	GK261147	GK261205	GK261251	GK261297	GK262042
GK261012	GK261071	GK261148	GK261206	GK261252	GK261298	GK262043
GK261013	GK261072	GK261149	GK261207	GK261253	GK261299	GK262075
GK261014	GK261073	GK261151	GK261208	GK261254	GK261300	GK262076
GK261015	GK261104	GK261152	GK261209	GK261255	GK261301	GK262077
GK261016	GK261105	GK261153	GK261210	GK261256	GK261302	GK262078
GK261017	GK261106	GK261154	GK261211	GK261257	GK261303	GK262079
GK261018	GK261107	GK261162	GK261212	GK261258	GK261304	GK262080
GK261019	GK261108	GK261163	GK261213	GK261259	GK261305	GK262081
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GK261021	GK261110	GK261165	GK261215	GK261261	GK261307	GK262083
GK261022	GK261111	GK261166	GK261216	GK261262	GK261308	GK262084
GK261023	GK261112	GK261167	GK261217	GK261263	GK261309	GK262085
GK261024	GK261113	GK261168	GK261218	GK261264	GK261310	GK262086
GK261025	GK261114	GK261169	GK261219	GK261265	GK261311	GK262087
GK261026	GK261115	GK261170	GK261220	GK261266	GK261312	GK262088
GK261032	GK261116	GK261171	GK261221	GK261267	GK261313	GK262254
GK261033	GK261117	GK261172	GK261222	GK261268	GK261314	GK262255
GK261034	GK261118	GK261173	GK261223	GK261269	GK261315	GK262256

Recall 15V-649 - Population List

VIN #	VIN #	VIN #	VIN #	VIN #	VIN #	VIN #
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GK262258	GK262330	GK262745	GK263331	GK263507	GK263553	GK263599
GK262259	GK262332	GK262746	GK263332	GK263508	GK263554	GK263600
GK262260	GK262333	GK262747	GK263333	GK263509	GK263555	GK263601
GK262262	GK262334	GK262748	GK263334	GK263510	GK263556	GK263602
GK262263	GK262335	GK262749	GK263335	GK263511	GK263557	GK263603
GK262264	GK262336	GK262750	GK263336	GK263512	GK263558	GK263604
GK262265	GK262337	GK262751	GK263337	GK263513	GK263559	GK263605
GK262266	GK262338	GK262752	GK263338	GK263514	GK263560	GK263606
GK262267	GK262339	GK262753	GK263339	GK263515	GK263561	GK263607
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GK262270	GK262342	GK262756	GK263342	GK263518	GK263564	GK263613
GK262271	GK262343	GK262757	GK263343	GK263519	GK263565	GK263614
GK262272	GK262344	GK262760	GK263344	GK263520	GK263566	GK263615
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GK262290	GK262674	GK262895	GK263489	GK263537	GK263583	GK263637
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GK262292	GK262677	GK262912	GK263491	GK263539	GK263585	GK263639
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GK262302	GK262741	GK263327	GK263503	GK263549	GK263595	GK263649
GK262303	GK262742	GK263328	GK263504	GK263550	GK263596	GK263650
GK262328	GK262743	GK263329	GK263505	GK263551	GK263597	GK263651

Recall 15V-649 - Population List

VIN #	VIN #	VIN #	VIN #	VIN #
GK263652	GK259152	GK259283	GK259936	GK262317
GK263653	GK259153	GK259297	GK259937	GK262318
GK263654	GK259155	GK259308	GK259938	GK262319
GK263655	GK259156	GK259309	GK259939	GK262320
GK263656	GK259157	GK259310	GK259940	GK262321
GK263661	GK259158	GK259320	GK259941	GK262322
GK263662	GK259159	GK259321	GK259942	GK262323
GK263663	GK259160	GK259322	GK259943	GK262324
GK263664	GK259184	GK259323	GK259944	GK262325
GK263665	GK259185	GK259324	GK259945	GK262326
GK263666	GK259186	GK259327	GK259946	GK262327
GK263667	GK259187	GK259329	GK259947	GK262758
GK263670	GK259189	GK259331	GK261786	GK262759
GK255100	GK259190	GK259332	GK261787	
GK255101	GK259195	GK259333	GK262013	
GK255105	GK259197	GK259334	GK262014	
GK255108	GK259198	GK259335	GK262015	
GK255109	GK259199	GK259336	GK262016	
GK259099	GK259200	GK259337	GK262017	
GK259102	GK259201	GK259338	GK262018	
GK259104	GK259202	GK259340	GK262019	
GK259107	GK259203	GK259342	GK262044	
GK259110	GK259205	GK259343	GK262045	
GK259112	GK259206	GK259344	GK262046	
GK259114	GK259216	GK259345	GK262047	
GK259115	GK259218	GK259346	GK262048	
GK259116	GK259219	GK259347	GK262049	
GK259117	GK259220	GK259348	GK262050	
GK259120	GK259225	GK259918	GK262051	
GK259122	GK259226	GK259919	GK262052	
GK259123	GK259228	GK259920	GK262053	
GK259124	GK259229	GK259921	GK262054	
GK259129	GK259233	GK259922	GK262055	
GK259130	GK259234	GK259923	GK262074	
GK259131	GK259235	GK259924	GK262304	
GK259132	GK259236	GK259925	GK262305	
GK259133	GK259237	GK259926	GK262307	
GK259134	GK259240	GK259927	GK262308	
GK259135	GK259242	GK259928	GK262309	
GK259136	GK259243	GK259929	GK262310	
GK259137	GK259268	GK259930	GK262311	
GK259142	GK259274	GK259931	GK262312	
GK259143	GK259275	GK259932	GK262313	
GK259147	GK259276	GK259933	GK262314	
GK259148	GK259277	GK259934	GK262315	
GK259149	GK259278	GK259935	GK262316	

ProTorq Snap Ring Inspection Work Instructions

- 1: Remove hubcaps to access Stemco ProTorq nut
- 2: Inspect ProTorq nut using a flashlight. Please compare this for the attached diagram of unacceptable installations.
- 3: If the snap ring is installed correctly, please skip to step 4.
- 3a: If the snap ring is not installed correctly please re-install the snap ring per the attached Stemco instructions.
- 4: Reinstall the hubcap with a new seal, and refill with any lubricant that was lost in the inspection process.
- 5: Fax the below inspection form to: 912-644-2164

*Please note that special care must be exercised for any trailers equipped with a tire inflation system. If you have any questions regarding the correct removal and reinstallation of the hubcaps on trailers equipped with tire inflation systems, please contact Great Dane Customer Service at 912-644-2260 for instructions for your specific application.

Roadside Front:

Please Circle

Pass or Fail

Curbside Front:

Please Circle

Pass or Fail

Roadside Rear:

Please Circle

Pass or Fail

Curbside Rear:

Please Circle

Pass or Fail

VIN:

Unit Number:

Date:

Location of Inspection:

Technician's Name:



IMPORTANT SAFETY RECALL NOTICE

NHTSA Recall 15V-649

Date

Customer
Address
Address
City, State, Zip

VIN's

Re: PRO-TORQ Axle Spindle Nut Keepers

To Whom It May Concern:

This notice is being sent in accordance with the requirements of the National Traffic Motor Vehicle Safety Act.

Great Dane Trailers has decided that a defect exists in certain model year 2016 dry freight van trailers and converter dollies manufactured at our Kewanee, IL plant. We have determined that the axle nut retaining clips may not have been properly seated or may have been omitted. Disengagement or omission of the axle nut retaining clips could lead to excessive wheel end play and/or result in a loss of control or a crash.

To address and remedy this defect, Great Dane Trailers has produced a field inspection and repair procedure. You should immediately present the trailers referenced on this letter to a Great Dane Branch or Dealer service facility for inspection of the PRO-TORQ wheel end retainer clips. To find a branch or dealer service facility you may visit www.greatdanetrailers.com and click on the "Locations" tab or by calling Great Dane Customer Service at (877) 369-3493. It is estimated that this inspection/repair will take one to two hour(s) and will be performed free of charge.

If you had this repair performed before you received this letter, you may be eligible to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this recall. For more information contact Great Dane Customer Service at (877) 369-3493.

Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

www.greatdanetrailers.com

602 E. Lathrop Avenue | Savannah, GA | 31415 | Office: 912.644.2100 | Fax: 912.644.2171
P.O. Box 67 | Savannah, GA | 31402



Great Dane

If you conclude that Great Dane Trailers has not enabled you to remedy this condition without charge and/or in a reasonable time, a complaint may be submitted to the:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue SE
Washington, DC 20590

-or-

Call the toll free Vehicle Safety Hotline: 1-888-327-4236; (TTY: 800-424-9153) or go to <http://www.safercar.gov>)

We regret any inconvenience that this situation may have caused. Great Dane Trailers wants to assure you that we are concerned for customer safety and your continued satisfaction with our products.

Sincerely,

Barry A. Mitchell
Director, Customer Service/Warranty

/bam

www.greatdanetrailers.com

602 E. Lathrop Avenue | Savannah, GA | 31415 | Office: 912.644.2100 | Fax: 912.644.2171
P.O. Box 67 | Savannah, GA | 31402