

Service Bulletin S/B 1013

Mini Deck Front Support Product Enhancement Kit

Dear Valued Customer:

Date: 12/10/15

XL Specialized Trailers, Inc. has created a product enhancement kit to address an issue that has been reported on mini-deck trailers with a 33 ft. main deck. Our warranty data has prompted a team to investigate and it was through this investigation that a potential warrantable issue was discovered. The front driver side deck support in the units listed below may have been notched out for access to air/electric opening on the rear header. The notched deck support (see photo #1) has the potential to buckle which could compromise the deck of the trailer (see photo #2). The front deck supports DO NOT need to be notched for access as the hole for the air/electric is designed oversized in order to run the lines under the deck support.

TRAILER VEHICLE IDENTIFICATION NUMBERS SUBJECT TO THIS SERVICE BULLETIN

4U3J05320FL014931	4U3J05324GL015078	4U3J05322GL015127	4U3J05329GL015139	4U3J05326GL015566
4U3J05322FL014932	4U3J0532XGL015084	4U3J05325GL015137	4U3J05325GL015364	4U3J05327GL015608
4U3J05324FL014933	4U3J05329GL015125	4U3J05327GL015138	4U3J05328GL015505	4U3J05328GL015701

Photo # 1



Photo #1:

VIN#'s listed above with the front deck supports notched as depicted in this photo will require kits per Service Bulletin #1013.

Photo # 2



Photo #2:

Example of compromised main deck due to notched deck support.

PROCEDURE FOR REPAIR OF NOTCHED FRONT DECK SUPPORTS

If your customer has a trailer with the front deck supports notched, please contact our Customer Service department at 563-927-4900 to order the kit.

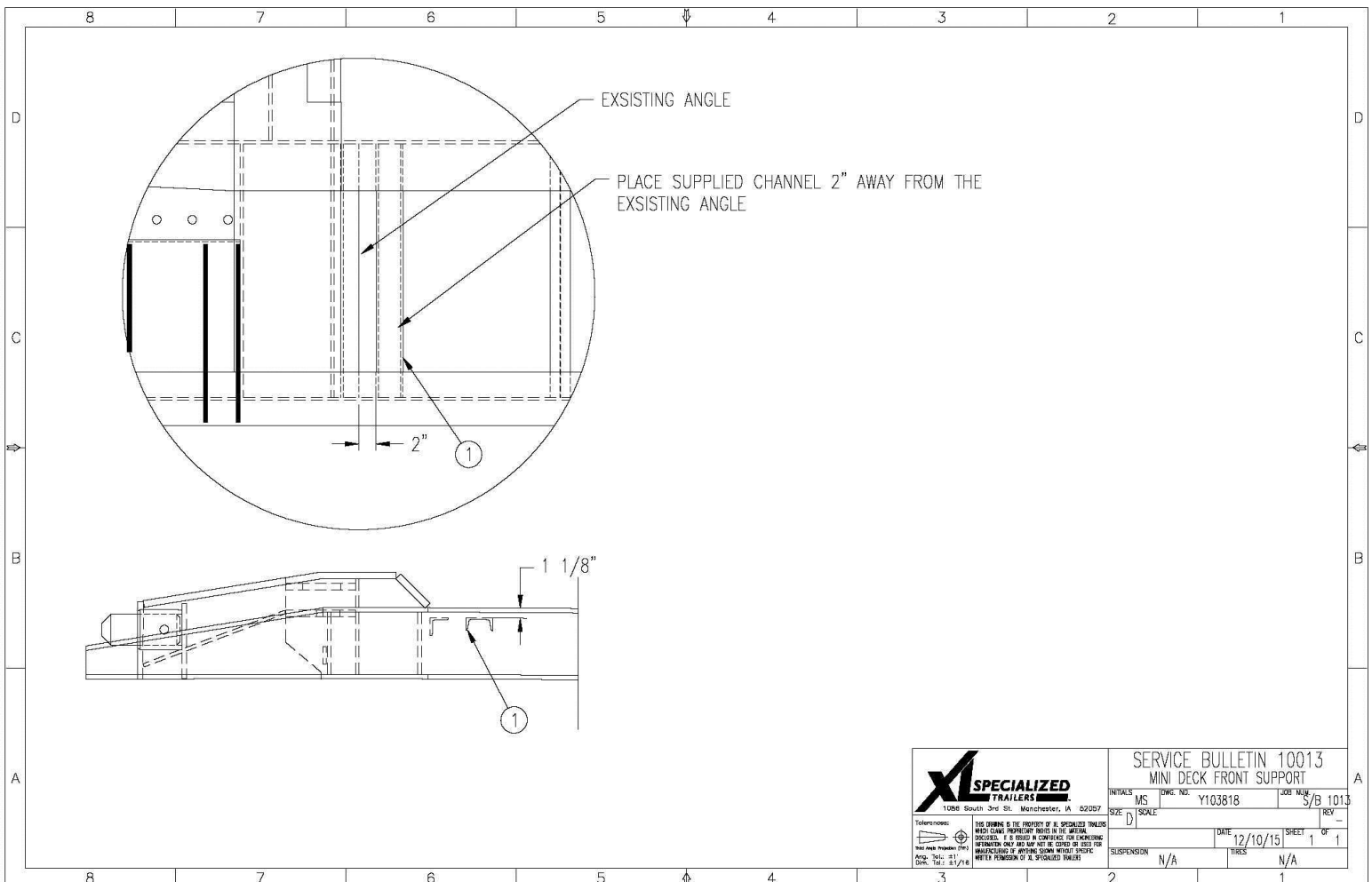
Service work required to complete the repair is as follows:

1. Place front end of trailer on sawhorse for access to underside of trailer
2. Primer/paint top of 3" channel before installation
3. Unhook and pull back air/electrical hoses
4. Install 3" channel per Photo # 3
5. Weld around 3" channel, excluding top portion of channel (minimum of 5/16" fillet weld)
6. Primer & paint new 3" channel and affected areas
7. Re-attach air/electrical hose & test function

If your customer has a trailer that the decking is already compromised due to this issue, please communicate this to XL Customer Service. In this instance, a new deck support will need to be installed along with the 3" channel. Please verify that the deck supports have been notched before ordering kits. Deck supports without the notches DO NOT require parts for reinforcement.

Photo # 3:

Schematic showing installation of 3" channel. Please remember to paint top side of channel before installing.



Work content – Max 3 hours or \$252.00



How to receive reimbursement – When the kit is ordered, an XL Warranty Claim form (**F-1000**) will be issued along with an authorization number. After installation is completed, it is required to complete and submit the claim form to XL Specialized Trailers, Inc. attention Customer Service. XL will then issue reimbursement for time and materials for each unit under this bulletin to the submitting party (subject to any qualifications in this Service Bulletin and XL's written policies and procedures).

If you have any questions regarding this Service Bulletin, please do not hesitate to contact the Customer Service Dept. at 563-927-4900.

Sincerely,

Josh Doyle

XL Customer Service Manager

Cc: Steve Fairbanks, Rodney Crim