

TT7606EN
February, 2015
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SUBJECT: Unapproved Transmission Control Module (TCM) Mounting Location

MODELS AFFECTED: 3000 and 4000 Series Product Family Transmissions

VOCATIONS AFFECTED: Navistar TranStar and WorkStar vehicles with N13 Engines manufactured August 1, 2014 and after.

Issue:

Navistar TranStar and WorkStar vehicles manufactured with an N13 engine on August 1, 2014 and after may have the TCM mounted on the frame rail above and near the exhaust or diesel particulate filter (DPF) (refer to [Figure 1](#)).

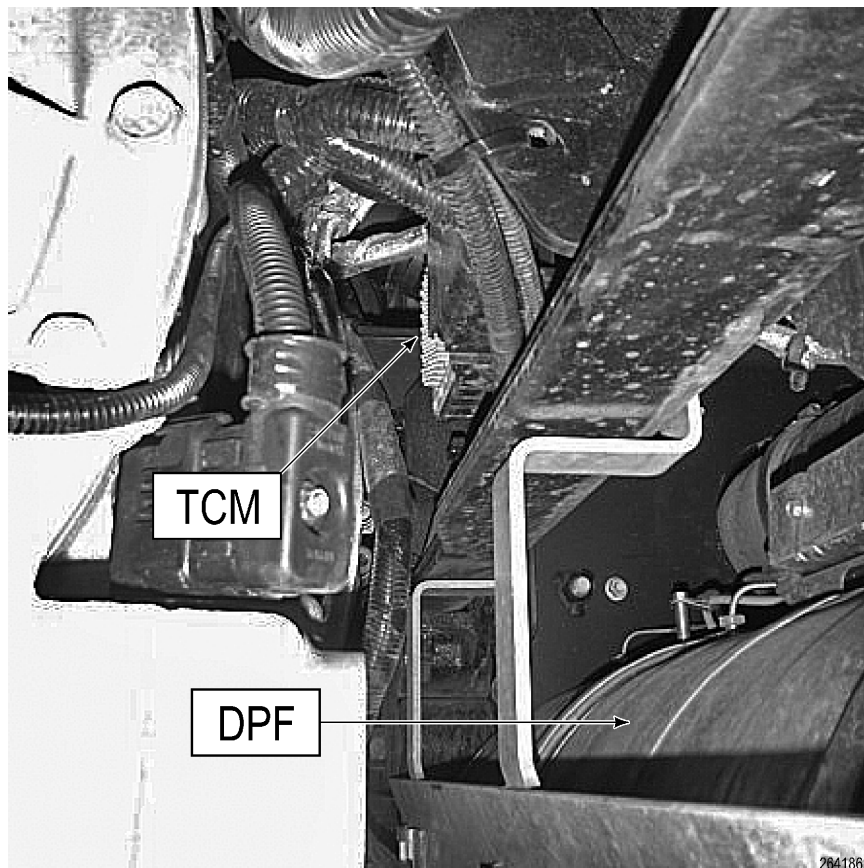


Figure 1. Unapproved TCM Location

A TCM mounted in the location as described above and depicted in [Figure 1](#) does not meet Allison Technical Data requirements and was not approved by Allison Transmission.

OEM Service Channel Procedure:

If an Allison customer brings their vehicle to your shop with an issue/complaint that is a result of a TCM issue or requires TCM replacement, the repair/replacement will not be covered by Allison Transmission Warranty, Partner and ETC coverage. The customer should be directed to a Navistar Dealer to address their issue.



NOTE: This issue is the responsibility of the OEM, and as such will not be repaired under Allison Transmission product Warranty, Partner Coverage, or ETC Coverage.
