

**SUBJECT****N63 and S63 Engine: Upper Oil Pan Removal and Installation Procedures****MODEL**

F01 (7 Series Sedan) produced from 9/2008 to 6/2012

F02 (7 Series Sedan LWB) produced from 9/2008 to 6/2012

F04 (Active Hybrid 7) produced from 4/2010 to 6/2012

F07 (Gran Turismo) produced from 9/2009 to 6/2012

F10 (5 Series Sedan) produced from 3/2010 to 7/2013

F12 (6 Series Convertible) produced from 3/2011 to 7/2012

F13 (6 Series Coupe) produced from 7/2011 to 7/2012

E70 (X5) produced from 3/2010 to 6/2013

E71 (X6) produced from 7/2008 to 6/2014

E72 (ActiveHybrid X6) produced from 9/2009 to 9/2011

E70 (X5M) produced from 9/2009 to 6/2014

E71 (X6M) produced from 9/2009 to 6/2014

INFORMATION

When removing and/or installing the N63 or S63 engine “upper” oil pan assembly, the oil pan can sustain damage if this operation is not performed correctly.

Before loosening or tightening the upper oil pan bolts as per Repair Instruction 11 13 010 “Removing and installing /replacing upper oil sump (N63),” **the steps outlined in the attachment of this bulletin must be followed.**

Refer to attached document and the instruction section that applies to the procedure being carried out.

The ISTA/D repair instructions are currently being revised.

WARRANTY INFORMATION

Not applicable.

ATTACHMENTS

View PDF attachment [B111715 Procedure](#).

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