



NUMBER: 09-003-15

GROUP: Engine

DATE: April 28, 2015

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SUBJECT:

Incorrect Bolt Length Used For Fastening Transmission To Engine

OVERVIEW:

This bulletin involves replacing 2 bolts used to fasten the transmission to the engine.

MODELS:

2015

(UF)

Chrysler 200

NOTE: This bulletin applies to vehicles built on or after February 6th, 2015 (MDH 0206XX) and on or before February 7th, 2015 (MDH 0207XX) equipped with a 2.4L engine (Sales Codes ED6 or ED8).

DIAGNOSIS:

If a customer's VIN is listed in VIP or your RRT VIN list, perform the repair.

PARTS REQUIRED:

Qty.	Part No.	Description
2	06508882AA	Transmission Bolt
1	68081823AD	Exhaust Flange Gasket
2	06104709AA	Exhaust Flange Nut

REPAIR PROCEDURE:

1. Raise vehicle on hoist.
2. Remove the bolts and the engine belly pan from underneath the vehicle (Fig. 1).

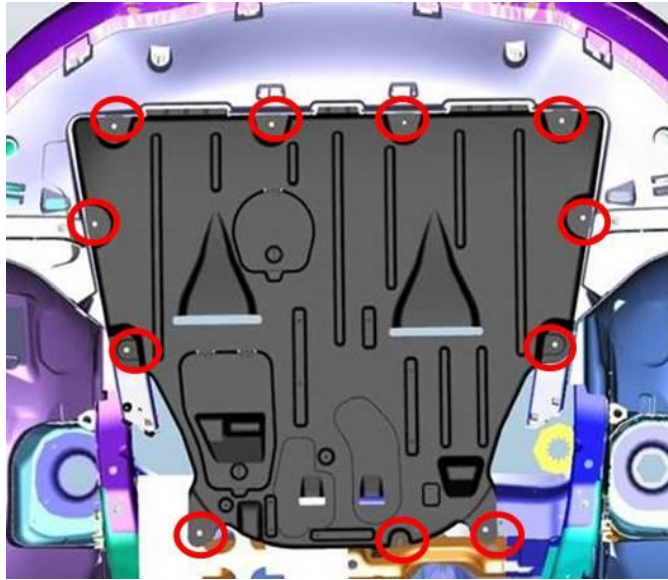


Fig. 1 Engine Belly Pan

3. Remove and discard the nuts (1) from the exhaust flange at the cross under pipe at catalytic converter outlet flange (Fig. 2).
4. Remove and discard the exhaust flange gasket.
5. Remove and save the bolt (2) from the exhaust bracket securing the cross under pipe (Fig. 2).
6. Position aside the cross under pipe and secure with a strap or equivalent item.

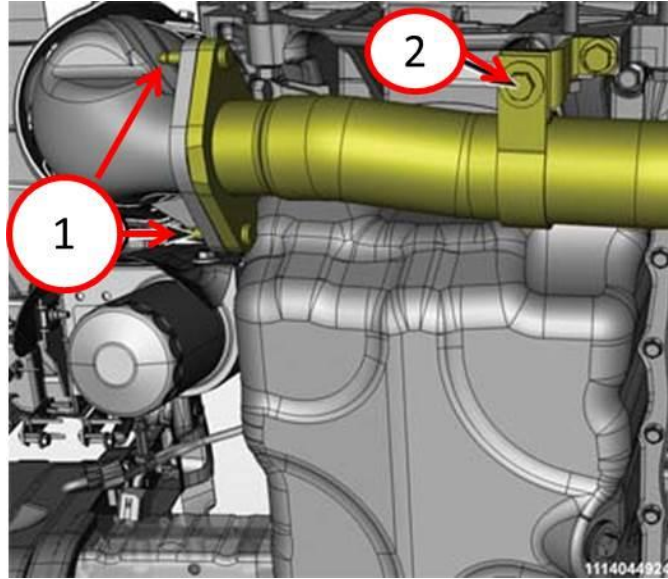


Fig. 2 Crossunder Pipe

- 1 - Flange Nuts
 - 2 - Support Bolt
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7. Remove and discard the 2 bolts (1) holding the engine block to the bell housing next to the differential housing, located directly below the starter at the front of the engine. (Fig. 3).
8. Install the new 45mm bolts in place of the bolts removed (Fig. 3). Tighten to 50 N·m (36 ft.lbs).

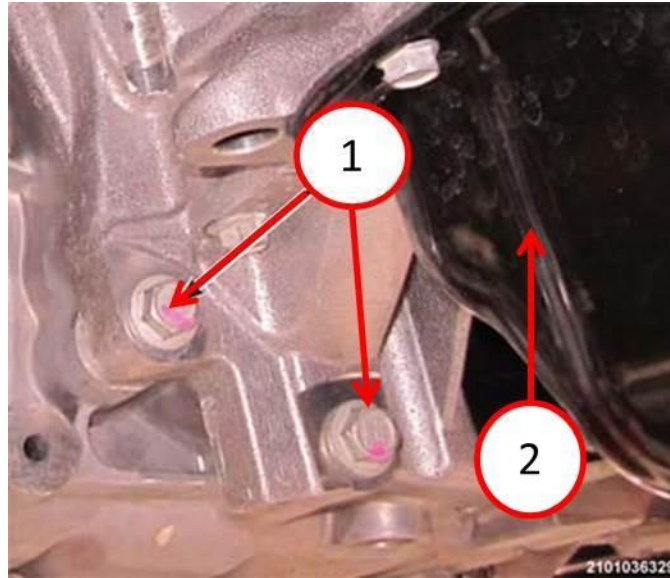


Fig. 3 Two Bolts To Be Replaced

- 1 - Bolts
- 2 - Oil Pan

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9. Reinstall the exhaust cross under pipe to the catalytic converter outlet flange and install a new exhaust flange gasket.
 10. Install new nuts (1) to the exhaust flange at the cross under pipe (Fig. 2). Tighten to 25 N·m (18 ft.lbs).
 11. Reinstall the bolt (2) to the exhaust bracket securing the cross under pipe (Fig. 2). Tighten to 25 N·m (18 ft.lbs).
 12. Reinstall the engine belly pan and bolts (Fig. 1). Tighten to 6 N·m (53 in.lbs).
 13. Lower vehicle on hoist.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Skill Category	Amount
21-30-10-90	Transmission to Engine Retaining Bolt - Replace - (2 -Skilled)	2 - Automatic Transmission	0.4 Hrs.

FAILURE CODE:

ZZ	Service Action
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