

Measure no.

US 62322375-01

Subject

Mirror installation – C 650 Sport

Status date (mm/dd/yy)

11/27/15

Status

Accepted

Organization

US, MOT

Date created (mm/dd/yy)

11/27/15

Created by

Christine Koehling

PQM Problem reference**Release date (mm/dd/yy)****Approved by****Dealer release**

Allow automatic release

Vehicles affected**E series**

K18/11

Engine**Body****Production period (from/to)**

(mm/dd/yy)

8/31/15 / 9/29/15

Comment on production period

Roughly the first 500 vehicles.

Feedback (all cases relating to**measure up to) (mm/dd/yy)****Complaint**

When assembling a C 650 Sport, the rear view mirror cannot be installed.

Cause

The mirror mounting hardware cannot be installed due to the fairing support.

Measure

Perform the following:

Picture 1 and 2 show the start of assembly.

As shown in picture 3, remove the left wind-shield adjustment knob (a) and secure the right knob in the top position (b).

As shown in picture 4, remove the mounting hardware for the shield support.

As shown in picture 5 and 6, move the trim for the shield support and headlight carrier and install a protection pad at a suitable distance.

By creating a free space, the fastening nut for the mirror can be installed and tightened with a wrench – picture 7 - or nut-driver – picture 8.

Complaint

Fault location	Fault type	Fault place
51/16 Mirror	Positioning fault	Both sides / all

Cause

#	Fault location	Fault type	Fault place
1	51/16 Mirror		Both sides / all
Repair Task	Special Clearance	Area	
Other tasks	No	Body and Trim	

Fault code**Progman / DIS / ISTA / ISTA/P**

System	State	Version
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PICTURE 1)



PICTURE 2)



PICTURE 3)



PICTURE 4)



PICTURE 5)



PICTURE 6)



PICTURE 7)



PICTURE 8)

