



This Service Information bulletin supersedes SI 32 06 14 **dated January 2015.**

NEW designates changes to this revision

SUBJECT

Noises and/or Play Around Steering Column

MODEL

I01 (i3 and i3REx)

NEW Produced from September 2013 to December 07, 2014

SITUATION

Rattling and/or clunking noises can be heard around the steering column; and/or a relatively large amount of play can be felt in the steering wheel when it is moved up and down.

CAUSE

Excessive steering column tolerances

CORRECTION

Only properly trained personnel, who have passed all applicable technical training courses, should perform any maintenance or repairs on any Hybrid or Electrical Vehicle. Work performed by unqualified persons may result in severe injury or damage to the vehicle. Additional information may be found in REP 61 00 ...Observe safety instructions when handling electric vehicles.

Replace the manually adjusted steering column with latest part number available in the EPC.

Refer to ISTA Repair Instruction REP-RAI0132-3231090, "Removing and Refitting/replacing steering column."

PARTS INFORMATION

Part Number	Description	Quantity
Refer to EPC	Manually adjusted steering column	1

WARRANTY INFORMATION

NEW Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks or the BMW Certified Pre-Owned Program.

Defect Code:	32 31 00 39 00	
Labor Operation:	Labor Allowance:	Description:

32 31 091

Refer to KSD

Replacing steering column

NEW If you are using a Main labor code for another repair, use the Plus code labor operation 32 31 591 instead.

NEW Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

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