

**SUBJECT**

Paint on the B-Pillar is Scratched/Damaged

MODEL

F56 (Cooper, Cooper S and JCW 2 door Hardtops)

SITUATION

The paint finish on the B-pillar (above the door stricker) is scratched due to the inner door cavity window seal.

CAUSE

The door window cavity seal rubber is too hard and scuffs the B-Pillar area when opening and closing door.

CORRECTION

Polish the affected area of the B-Pillar and install improved door window cavity seals.

PROCEDURE

When this issues occurs, polish out the scratches in the B-pillar.

Use Repair Instructions 51 32 211 (Removing and installing/replacing rubber window seal for front left or right side window) and replace the affected inner door cavity window seal with the part number listed below.

PARTS INFORMATION

Part Number	Description	Quantity
51 33 7 458 245	Inner door window cavity seal (front left)	1
51 33 7 458 246	Inner door window cavity seal (front right)	1

WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty.

Defect Code:	51 33 09 32 00
---------------------	-----------------------

Repairing One Side

Labor Operation:	Labor Allowance:	Description:
51 32 211	Refer to KSD2	Removing and installing/replacing rubber window seal for front left or right side window (includes adjusting window)

And:		
51 99 000	3 FRU	Work time to polish and remove scratches from one B-pillar

If you are using a Main labor code for another repair, use the Plus code labor operation 51 32 711 instead.

Repairing Both Sides

Labor Operation:	Labor Allowance:	Description:
51 32 212	Refer to KSD2	Removing and installing/replacing rubber window seal for both front window (includes adjusting windows)
And:		
51 99 000	6 FRU	Work time to polish and remove scratches from both B-pillars

If you are using a Main labor code for another repair, use the Plus code labor operation 51 32 712 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowances.

Work time labor operation code 51 99 000 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

[Copyright ©2015 BMW of North America, Inc.]