



SI B51 14 15
Body Equipment

June 2015
Technical Service

SUBJECT

Grinding Noise from Steering Wheel when Turning

MODEL

I01 (i3)

Produced from September 30, 2014 to December 17, 2014

SITUATION

The customer complains of a noise from the steering wheel while driving.

CAUSE

Due to insufficient gap, the steering column lower shroud rubs against the steering wheel.

CORRECTION

Modify the lower shroud support clip.

PROCEDURE

Refer to the attachment for the repair procedure.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	51 45 02 39 00	
Labor Operation:	Labor Allowance:	Description:
32 31 020	Refer to KSD2	Removing and installing or replacing lower section of steering column trim
And:		
61 99 000	1 FRU	Work time to modify the lower section clip of the steering column trim

If you are using a Main labor code for another repair, use the Plus code labor operation 32 31 520 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

Work time labor operation code 61 99 000 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

ATTACHMENTS

View PDF attachment [B511415 Attachment](#).

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