

**SUBJECT****Incorrect Tightening Torques for E-Transmission****MODEL**

I12 (i8)

INFORMATION

The tightening torques in Repair Instruction 27 00 035, "Remove and refit the E-Transmission I12" found in the current ISTA/D, are incorrect.

Until the torque values are corrected in ISTA/D version 3.49, use the following torques when replacing the E-Transmission:

- For M12 x 1.5 x 60 = 35 Nm + 90° angle of rotation
- For M12 x 1.5 x 160 = 40 Nm + 180° angle of rotation

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