

Measure no.

US 60534321-01

Subject

Engine spoiler loose

Status date (mm/dd/yy)

1/16/15

Status

Accepted

Organization

US, MOT

Date created (mm/dd/yy)

1/16/15

Created by

Christine Koehling

PQM Problem reference**Release date (mm/dd/yy)****Approved by****Dealer release**

Allow automatic release

Vehicles affected**E series**

K52

Engine**Body****Production period (from/to)**

(mm/dd/yy)

Comment on production period

/

Feedback (all cases relating to**measure up to) (mm/dd/yy)**

Complaint

The right-hand side engine spoiler locating pin (lug) is not staying in the grommet of the knee cover.

Cause

Incorrect assembly sequence causes the locating pin (lug) to slip out of the grommet.

Measure

Follow the assembly sequence exactly as set out in the RSD (repair and service data). Referencing the attached picture position the engine spoiler (4) in place, push the lug (arrow) into the grommet (3), insert the short collar screw (2), and then insert the long collar screw (1).

Complaint**Fault location**

46/63 Motor spoiler

Fault type

Part connection: Loose

Fault place

Right

Cause

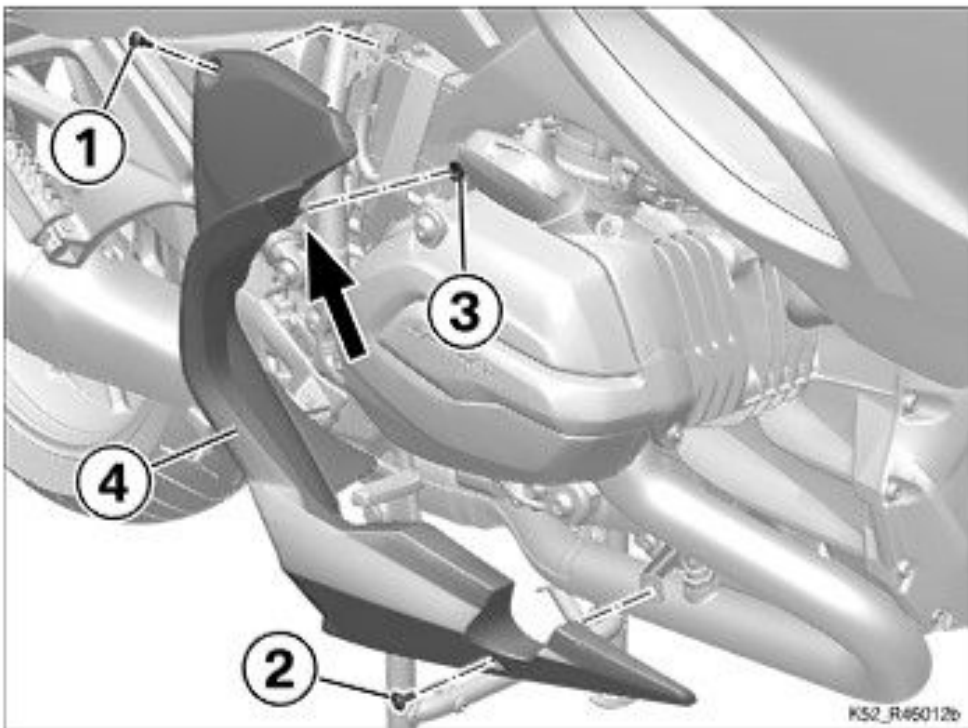
#	Fault location	Fault type	Fault place
1	46/63 Motor spoiler	Component sticks out	Right
	Repair Task	Special Clearance	Area
	Remove and install	No	Body and Trim

Fault code

Progman / DIS / ISTA / ISTA/P

System	State	Version
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- Hold engine spoiler (4) in position.
- Press the lug (arrow) into grommet (3).
- Install screw (short collar) (2).
- Install screw (long collar) (1).