



This Service Information bulletin supersedes SI B71 01 15 **dated January 2015.**

PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.

NEW designates changes to this revision

SUBJECT

NEW Service Action: Retrofit Emissions Label for I01 and I12

MODEL

I01 (i3 and i3 REx)

I12 (i8)

SITUATION

NEW The model year is incorrect on the emissions compliance label on certain I01 and I12 vehicles produced from November 1, 2014 through December 22, 2014.

Affected vehicles in dealer inventory must not be retailed or delivered until this issue is corrected. Vehicles at ports of entry will be repaired prior to dealer delivery.

NEW AFFECTED VEHICLES

This Service Action involves certain I01 (i3 and i3 REx) and I12 (i8) vehicles in which the emissions compliance label must be replaced.

First check if a Service Action label with a code number **729** is already attached to the A-pillar.

If a code number **729** has been punched out, the Campaign has already been performed and no further action is necessary.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

NEW PROCEDURE

Only properly trained personnel, who have passed all applicable technical training courses, should perform any maintenance or repairs on any Hybrid or Electric Vehicle. Work performed by unqualified persons may result in severe injury or damage to the vehicle. Additional information may be found in REP 61 00... Observe safety instructions when handling electric vehicles.

1. Locate and remove the emissions label with a hot air gun. The illustration indicates the locations of the emissions label.

Note: The incorrect emissions

label displays 2015 MY.

2. Clean the glue residue from the surface area with an appropriate cleaner.



3. Install the correct emissions label that displays 2014 MY.

NEW LABEL INSTRUCTIONS



This Service Action has been assigned code number **729**. After the vehicle has been checked and/or corrected, obtain a label (SD 92-464) and:

- A. Emboss your BMW center warranty number in the middle of the label (1);
- B. Punch out code number **729** (2), printed on the label; and
- C. Affix the label to the A-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

NEW PARTS INFORMATION

Part number	Description	Quantity
-------------	-------------	----------

71 22 8 628 988	Emissions label I01 BEV	1
71 22 8 642 359	Emissions label I01 REx	1
71 22 8 635 922	Emissions label I12	1

NEW WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	00 71 17 02 00
---------------------	-----------------------

Completion before vehicle delivery to the customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 62 933	3 FRU	Replace emissions label

Labor operation code 00 62 933 is a Plus labor operation.

Completion after vehicle delivery to the customer

Labor Operation:	Labor Allowance:	Description:
00 62 270	5 FRU	Replace emissions label

Labor operation code 00 62 270 is a Main labor operation.

[Copyright ©2015 BMW of North America, Inc.]