



SUBJECT

Front Seat Thigh Support Cover Loose

MODEL

F15 (X5)

Produced from July 31, 2013 to May 28, 2014

With option 481 (sports seats)

SITUATION

The front seat (left or right) thigh support cover is loose.

CAUSE

The thigh support cover is not fully clipped into place.

CORRECTION

Repair one or both front seat thigh support covers.

PROCEDURE

First remove the affected front seat and place it on a clean work surface. Refer to ISTA Repair Instruction 52 16 001, "Removing and installing the front seat."

Refer to the B520115 attachment for the repair procedure.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

Defect Code:	52 10 08 31 00
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Repairing One Front Seat

Labor Operation:	Labor Allowance:	Description:
52 16 000	Refer to KSD2	Removing and installing left or right front seat
And:		
52 99 000	3 FRU	Work time to repair one front thigh support cover

Labor operation code 51 16 000 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 51 16 500 instead.

Repairing Both Front Seats

Labor Operation:	Labor Allowance:	Description:

52 16 005	Refer to KSD2	Removing and installing both front seats
And:		
52 99 000	6 FRU	Work time to repair both front thigh support covers

Labor operation code 51 16 005 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 51 16 505 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance. Enter the Chassis Number, which consists of the last 7 digits of the Vehicle Identification Number (VIN). Click on the “Search” button, and then enter the applicable flat rate labor operation in the FR code field.

Even though work time labor operation code 52 99 000 ends in “000,” it is not considered a Main labor operation. Also, since the “work time” FRU allowances to be claimed are specified, a separate punch time is not required.

ATTACHMENTS

View PDF attachment [B520115 Attachment](#).

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