



This Service Information bulletin supersedes SI M64 02 15 **dated August 2015.**

SUBJECT

NEW The Blower Motor is Faulty

MODEL

R55 (MINI Clubman)

R56 (MINI Hard top)

R57 (MINI Convertible)

R58 (MINI Coupe)

R59 (MINI Roadster)

R60 (MINI Countryman)

R61 (MINI Paceman)

Produced from September 1, 2011

NEW SITUATION

- The blower motor does not operate at any fan speed.
- The blower motor may work intermittently with the blower fan speed operating only on FULL speed.

NEW CAUSE

The blower motor is faulty and causes the blower resistor to fail.

NEW PROCEDURE

If the customer's situation matches what is described above, **replace the blower motor unit and the blower resistor at the same time** to avoid a repeat customer visit for a blower issue.

Refer to ISTA repair instructions REP 64 11 212 Removing and installing/replacing heater/air conditioner fan. See the attached repair instruction.

PARTS INFORMATION

Part Number	Description	Quantity
Refer to ETK	Blower unit	1

Refer to ETK	Blower Resistor	1
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NEW WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty or the MINI NEXT Certified Pre-Owned Limited Warranty.

Defect Code:	67 32 01 14 00	
Labor Operation:	Labor Allowance:	Description:
64 11 213	Refer to KSD2	Replacing blower of heating / air conditioning system
and		
64 53 901	1 FRU	Replace the blower output resistance.

If you are using a Main labor code for another repair, use the Plus code labor operation 64 11 710 instead.

ATTACHMENTS

View PDF attachment [M640215 Repair Procedure.](#)

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