

**SUBJECT****Convertible Top Makes Noise****MODEL**

F23 (2 Series Convertible)

Produced from 11/3/2014 to 1/26/2015

**SITUATION**

A cracking-type noise is heard when driving over rough pavement with the convertible top in the closed position.

**CAUSE**

Soft top latch securing screws

**CORRECTION**

Remove and reinstall the soft top latch securing screws.

**Note:** Use the increased tightening torque specified in the procedure.

**PROCEDURE**

Refer to the attachment to this bulletin.

**PARTS INFORMATION**

Part Number	Description	Quantity
83 19 2 210 339	Loctite Thread locker, Medium (10ml)	1

**WARRANTY INFORMATION**

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

<b>Defect Code:</b>	<b>54 37 10 39 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
54 34 127	Refer to KSD2	Removing and reinstalling cowl panel trim
And:		
54 99 000	3 FRU	Work time to verify issue, removing and reinstalling securing screws with Loctite.

If you are already using a Main labor code for another repair, use the Plus code labor operation 54 34 627 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

Even though work time labor operation code 54 99 000 ends in “000,” it is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

**Sublet - Materials**

Sublet Code 4	\$1.00	Sublet reimbursement for the quantity of Loctite required to perform this repair (Bulk quantity P/N 83 19 2 210 339). Please do not use this part number for claim submission.
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**ATTACHMENTS**

View PDF attachment [B540215 Attachment](#).

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