

**SUBJECT****Front Door Trim Panel Loose****MODEL**

I3 (I01)

Produced from start of production (SOP) to May 31, 2015

SITUATION

The door trim panel is loose or has a visible gap in the area near the B-pillar.

CAUSE

The yellow door trim panel securing clips are not robust.

CORRECTION

Replace the door panel securing clips.

PROCEDURE

Replace the yellow door panel securing clip with the more robust green clip.

Refer to the attachment for the repair procedure.

PARTS INFORMATION

Part Number	Description	Quantity
51 41 8 040 755	Green clip	4 per door

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	51 41 00 41 00	
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Repairing One Side

Labor Operation:	Labor Allowance:	Description:
51 41 000	Refer to KSD2	Removing and installing left or right front door trim panel

If you are using a Main labor code for another repair, use the Plus code labor operations 51 41 503 instead.

Or:

Repairing Both Sides

Labor Operation:	Labor Allowance:	Description:
51 41 002	Refer to KSD2	Removing and installing both front door trim panels

If you are using a Main labor code for another repair, use the Plus code labor operations 51 41 505 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

ATTACHMENTS

View PDF attachment [B511215 Attachment](#).

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