



This Service Information bulletin supersedes SI B13 05 15 **dated April 2015.**

NEW designates changes to this revision

SUBJECT

Service Action: Replace Oxygen Sensor

MODEL

E70 (X5 xDrive 35d)

SITUATION

The oxygen sensor deteriorates prematurely.

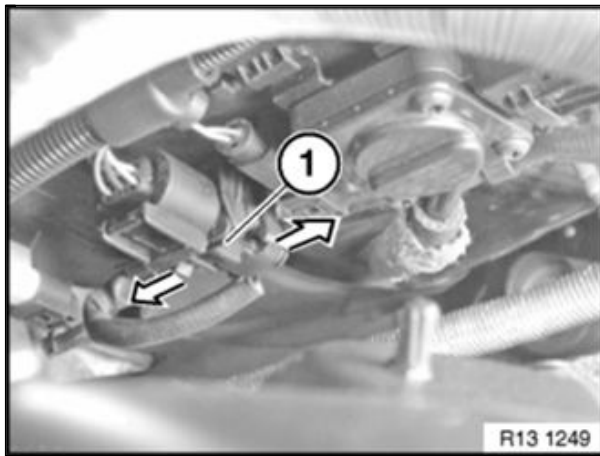
NEW AFFECTED VEHICLES

This Service Action involves E70 vehicles with the M57Y diesel engine produced from November 11, 2012 to June 28, 2013.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

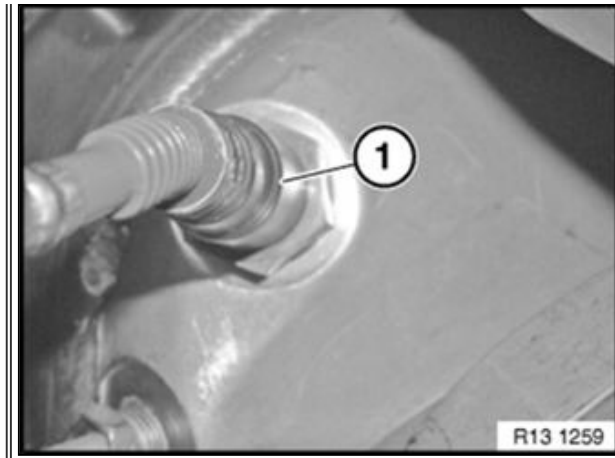
PROCEDURE

Only perform this repair on an engine that has cooled down.



Unlock the plug connection and pull out of the guide.
Unlock the plug (1) and remove.

Remove the oxygen sensor (1) and replace. Tightening torque: 50 Nm



PARTS INFORMATION

| Part Number | Description | Quantity |
|-----------------|---------------|----------|
| 13 62 7 801 158 | Oxygen sensor | 1 |

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

| | | |
|-------------------------|-------------------------|---------------------------------------|
| Defect Code: | 00 13 29 02 00 | |
| | | |
| Labor Operation: | Labor Allowance: | Description: |
| 00 62 923 | Refer to KSD2 | Replace the oxygen sensor (Plus work) |

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

ADDITIONAL INFORMATION

Perform the procedure outlined in this Service Information on all affected vehicles before customer delivery or the next time they are in the shop for maintenance or repairs.

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