

**SUBJECT****N63 Engine: Valve Seal Replacement****MODEL**

F01 (7 Series Sedan)

F02 (7 Series Sedan LWB)

F04 (ActiveHybrid 7)

F07 (Gran Turismo)

F10 (5 Series Sedan)

F12 (6 Series Convertible)

F13 (6 Series Coupe)

E70 (X5)

E71 (X6)

E72 (ActiveHybrid X6)

**SITUATION**

Refer to the following applicable SIBs before replacing the valve seals.

- [B11 07 11](#) - Turbocharger Failure: Oil Supply and Return Line Blockage and Proper Repairs
- [B11 07 12](#) - N63 Engine: Oil Consumption and/or Rough Running Complaints
- [B11 01 13](#) - N63 Engine: Engine Oil Consumption, Engine Oil Top-ups and Refill Capacity
- [B11 03 13](#) - Engine Oil Consumption (all models)

If the valve seals are leaking, one of the following will help determine if the seals should be replaced.

- Smoke from the tailpipe when starting or aggressively accelerating and decelerating the engine
- Excessive engine oil consumption
- Spark plugs fouled with engine oil

**PROCEDURE**

If one of these conditions is verified, replace the intake and exhaust valve stem seals using special tool P/N 83 30 2 408 268.

	<p>N63 Valve Seal Replacement Tool Kit P/N 83 30 2 408 268 Refer to <a href="#">SI B04 15 15</a> for additional ordering information. Attached to this bulletin is a replacement parts order form.</p>
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The attached valve seal replacement procedure supersedes the current version of the ISTA/D valve seal replacement repair instructions. **Do not remove the engine from the vehicle.**

Replace the engine oil and engine oil filter when the valve seal replacement is completed.

If the engine oil service task shows Recommended, Due or qualifies to be performed based on the “60-day Bundling” procedure (see [SI B01 06 13](#)), reset the engine oil service CBS data to 100%.

The video procedure for replacing the valve stem seals can be viewed via the TIS Website using the following path:

1. Select “Service Reference” from the top menu bar.
2. Select “Service Videos.”
3. Select “General Search.”
4. Select “[11] Engine” and “Submit.”

Select “V11 04 15 May 2015 – “N63 Valve Stem Seal Tool Procedure”

#### **PARTS INFORMATION**

The parts information below only applies to the intake and the exhaust valve seal replacement.

Refer to the ETK and the applicable repair instructions for one-time use fasteners and/or component information regarding additional or replacement screws, gaskets, and seals that need to be installed and claimed.

<b>Part Number</b>	<b>Description</b>	<b>Quantity</b>
11 34 0 039 494	Valve seal repair kit	1
11 12 7 566 281	Timing chain tensioner cover gasket	2
11 12 7 566 288	Cylinder head cover profile gasket (cylinders 1-4)	1
11 12 7 566 289	Cylinder head cover profile gasket (cylinders 5-8)	1
11 12 7 566 290	High-pressure pump profile gasket	2
11 36 7 564 346	VANOS central screws	4
11 42 7 583 220	Engine oil filter	1

Sublet:

83 21 2 365 946	5W30 BMW Engine Oil 1 liter	Up to 9.6 liters
		(E72, F04 8.5)

#### WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks or the BMW Certified Pre-Owned Program.

<b>Defect Code:</b>	<b>11 34 06 48 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
11 31 019	Refer to KSD	Removing and installing or replacing all camshafts
And:		
11 99 000	40 FRU	Work time for replacing the valves seals using the attached procedure and BMW Special Tool 83 30 2 408 268

If you are using a Main labor code for another repair, use the Plus code labor operation 11 31 519 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

Work time labor operation code 11 99 000 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

And:

#### Sublet – Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for used quantities of required operating fluids, including engine oil (applicable BMW part numbers). Please do not use these part numbers for claim submission.
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Sublet calculation:

Reimbursement for used quantities of required operating fluids, including engine oil (applicable BMW part numbers) at dealer net plus handling.

Enter the material cost in sublet and itemize the amount in the claim comment section.

#### Overlapping Labor – Associated and Other Repairs

If invoicing KSD2 flat rate labor operation codes for the additional repair work results in overlapping labor being claim, invoice work time labor operation 00 50 000 for the additional time (FRU) minus the overlap instead.

On the repair order and in the claim comment section, please identify the labor operations that labor operation code 00 50 000 replaces, and itemize the claimed FRU amount.

Work time labor operation code 00 50 000 is not considered a Main labor operation.

**Associated Repairs:** When work time labor operation 00 50 000 is used as an extension of the repair outlined in this bulletin, a separate defect code and punch time(s) are not required.

**Other Repairs:** When work time labor operation 00 50 000 is used for work that will be claimed under different defect codes, separate punch time(s) are required.

#### **ATTACHMENTS**

View PDF attachment [B110815 N63 Valve Seal Replacement Procedure.](#)

View PDF attachment [B110815 N63 Valve Seal Tool Order Form.](#)

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