



# Service Bulletin

## TECHNICAL

**Subject:** Transmitter/Fob Appearance After Integrated Blade Removed

**Models:** 2010-2015 Chevrolet Camaro

**Attention:** This Bulletin also applies to any of the above models that may be Export vehicles.

*This Bulletin has been revised to add a Note in the Warranty Information. Please discard Corporate Bulletin Number 15-09-83-001.*

### Condition

Some customers may comment on the appearance of the transmitter after the integrated blade has been removed.

### Cause



2010-2014 Camaro

- This will occur after Recall #14294 has been performed.

2015 Camaro

- Produced with a separate key and transmitter.

### Correction



Install a new insert in place of the integrated blade and install a new battery cover following the steps below:

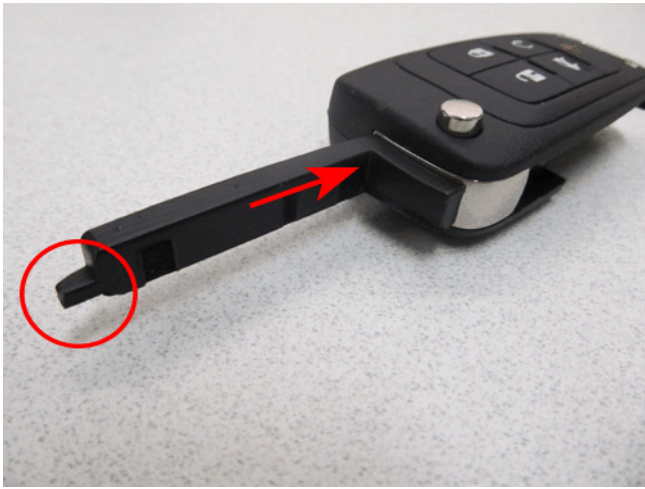
1. Remove the original battery cover and discard.



2. Locate the slot in the chrome part of the transmitter and install the new insert in place of the integrated blade as shown, making sure it is fully seated.



**Note:** If the slot is not showing, press the release button to “flip” the chrome part over.



1. Locking Tab



3. Press and hold the button to “flip” the insert into the closed position and then release the button.

**Important:** Excessive force on the insert may crack the tab portion that is inserted into the slot.





4. Install the battery and new battery cover. Be sure the retention tab on the insert engages with the underside of the battery cover.

**Important:** Verify the positive “+” side of the battery is facing up.

### Parts Information

Part Number	Description
23345002	10 covers, 10 inserts – Services 5 Vehicles (2 Transmitters per vehicle)

### Warranty Information

Labor Operation	Description	Labor Time
6480168* <b>Note:</b> The “Customer Enthusiasm” Box MUST be checked before submitting the claim. <b>Note:</b> Part cost to be claimed is \$4.04 (U.S. dealers) or \$4.85 (Canada dealers) plus applicable mark up and must be entered in the part field.	Install Transmitter Insert and Battery Cover For Customer Enthusiasm Only	0.3 hr
*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.		

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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