

## Noises from rear-end door

Topic number	LI72.20-P-061209
Version	1
Design group	72.20 Rear door, tailgate
Date	04-01-2015
Validity	MODEL 463
Reason for change	
Reason for block	

### Complaint:

Noises from the area of the rear-end door

### Cause:

- The adjustment of the rear-end door has changed due to settling effects
- The interior trim of the rear-end door becoming loose
- Improper torque of bolted connections of the spare wheel holder
- AMG: Door stop wedge missing (up to VIN 223493)

### Remedy:

Correct door adjustment and retighten bolted connections.

The complaints are inherent in the design because of the high dead weight of the rear-end door, the rear-end door trim and the spare wheel holder with spare wheel.

As of VIN 223493 the AMG models also have a door stop wedge on the rear-end door. This can be retrofitted using the parts listed below.

Attachments	
File	Description
Auflaufkeil AMG.JPG	AMG retrofit solution: Rear-end door stop wedge

Symptoms
Body / Door/Flap / Door / Door / Inaccurate fit
Body / Door/Flap / Door / Door / Noise
Body / Interior equipment / Interior trim / Loose
Body / Interior equipment / Interior trim / Clattering
Body / Interior equipment / Interior trim / Noise

Parts						
Part number	ES1	ES2	Designation	Quantity	Note	EPC
A 463 680 65 01			New strip	1	For retrofitting door stop wedge on rear-end door of G-Class AMG	X
A 463 766 00 19			Stop plate on strip	1	For retrofitting door stop wedge on rear-end door of G-Class AMG	X

N 000000 005220		Tapping screw for fastening the stop plate	3	For retrofitting door stop wedge on rear-end door of G-Class AMG	X
A 463 766 01 19		Stop plate on rear-end door	1	For retrofitting door stop wedge on rear-end door of G-Class AMG	X
N 000000 006998		Bolt for fastening the stop plate on the rear-end door	2	For retrofitting door stop wedge on rear-end door of G-Class AMG	X
A 463 766 00 00		Stop plate for adjustment, quantity as required	0	For retrofitting door stop wedge on rear-end door of G-Class AMG	X
A 126 766 15 19		Plate for adjustment, quantity as required	0	For retrofitting door stop wedge on rear-end door of G-Class AMG	X

Validity		
Vehicle	Engine	Transmission
463.202	*	*
463.204	*	*
463.206	*	*
463.207	*	*
463.208	*	*
463.209	*	*
463.215	*	*
463.218	*	*
463.220	*	*
463.221	*	*
463.222	*	*
463.224	*	*
463.225	*	*
463.227	*	*
463.228	*	*
463.230	*	*
463.231	*	*
463.232	*	*
463.233	*	*
463.235	*	*
463.236	*	*
463.237	*	*
463.238	*	*
463.240	*	*
463.241	*	*
463.242	*	*
463.243	*	*
463.244	*	*
463.245	*	*

463.246	*	*
463.247	*	*
463.248	*	*
463.249	*	*
463.250	*	*
463.254	*	*
463.270	*	*
463.271	*	*
463.272	*	*
463.273	*	*
463.274	*	*
463.300	*	*
463.303	*	*
463.304	*	*
463.306	*	*
463.307	*	*
463.308	*	*
463.309	*	*
463.315	*	*
463.318	*	*
463.320	*	*
463.321	*	*
463.322	*	*
463.323	*	*
463.324	*	*
463.325	*	*
463.327	*	*
463.328	*	*
463.330	*	*
463.331	*	*
463.332	*	*
463.333	*	*
463.335	*	*
463.336	*	*
463.338	*	*
463.340	*	*
463.341	*	*
463.346	*	*

Attachments

Auflaufkeil AMG.JPG:

