



Service Bulletin

PRELIMINARY INFORMATION

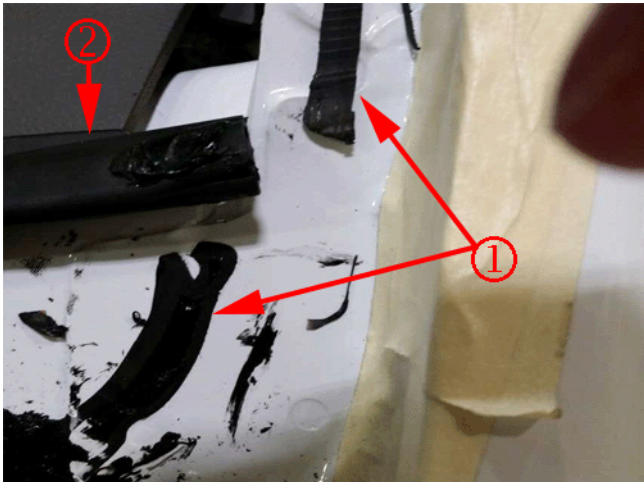
Subject: Wind Noise and/or Water Present in Left Lower Corner of Windshield

Models: 2015 Chevrolet Volt
Built Between November 23, 2014 and February 18, 2015

Attention: This PI also applies to any of the above models that may be Export vehicles.

Condition/Concern

Some customers may comment on a wind noise or a water leak coming from the left lower corner of the windshield.



1. Windshield Urethane Sealant

2. IP Seal

This may be caused by the IP seal being improperly installed on the left side of the IP when the windshield was installed during production as illustrated above.

This may also be caused by the windshield urethane sealant being struck during installation of the windshield.

Recommendation/Instructions

If this condition exists, follow the procedure below.

1. Verify that the IP seal was installed too far to the left.
To verify this, remove the left windshield side garnish molding. Refer to Windshield Side Garnish Molding Replacement in SI.



1. Windshield Urethane Sealant

2. IP Seal

2. Visually inspect IP seal to verify that it is installed correctly, and there is a clean seal between the urethane sealant and the windshield as illustrated above.

Note: There should be no overlap between the windshield urethane sealant and the IP seal.

Note: If there is no overlap between the windshield urethane sealant and the IP seal, continue with normal diagnosis referring to SI.

3. If the IP seal and the windshield urethane sealant are overlapped, remove the windshield. Refer to Windshield Replacement in SI.

4. With the windshield removed from the vehicle, cut back the excess IP seal that caused the overlap.

5. Reinstall the windshield. Refer to Windshield Replacement in SI.

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
2020380	Windshield Replacement	Use Published Labor Operation Time

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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