

Combination Meter MID Blank Compass and Audio Tabs

Service

Category Vehicle Interior

Section Meter/Gauge/Display Market USA



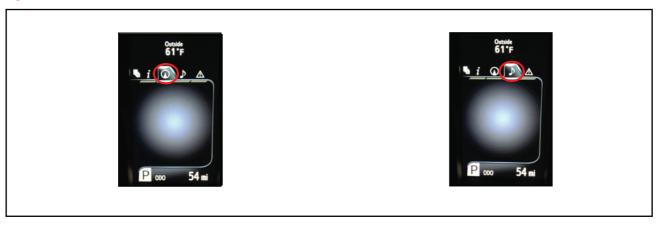
Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2015	Camry, Camry HV	

Introduction

Some 2015 model year LE and SE grade Camry and Camry HV vehicles equipped with the base Entune™ display audio system may exhibit a condition in which blank compass and audio tabs appear in the combination meter multi-information display, as shown in Figure 1. Follow the Repair Procedure in this bulletin to address this condition.

Figure 1.



Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	LINE PRODUCTION CHANGE EFFECTIVE VIN	
Camry		1 4T1BF1FK#FU488266	
	TMMK	2	4T1BF1FK#FU885798
Camry HV			4T1BD1FK#FU146090

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Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EL1501	Reprogram Combination Meter	0.5	83800-0X810 83800-0XB30 83800-0XB50	87	74

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER	PART NAME	QTY
83800-0X810		_
83800-0XB30	Meter Assy, Combination	_
83800-0XB50	İ	-

NOTE

The Combination Meter Assembly should NOT be replaced as part of the Repair Procedure.

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Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*	ADE	TS2UNIT	1
Techstream Lite	ADE	TSLITEPDLR01	

^{*} Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 10.00.029 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
GR8 Battery Diagnostic Station*	00002-MCGR8	1

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

Calibration Information

MODEL	ECM (CDU)	CALIBRA	VDC	
	ECM (CPU)	PREVIOUS	NEW	VDS
Camry	Combination	929000V94002	939000V94003	BF1FK
Camry HV	Meter	838000X81002	<u>838000X81003</u>	BD1FK

Repair Procedure

- 1. Confirm that blank compass and audio tabs appear in the combination meter multi-information display.
- 2. Confirm that the vehicle is equipped with one of the combination meter part numbers listed in the Parts Information section of this bulletin.

^{*} Essential SST.

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Repair Procedure (Continued)

3. Flash reprogram the Combination Meter Assembly.

Follow the procedures outlined in Service Bulletin <u>T-SB-0012-13</u>, "Techstream ECU Flash Reprogramming Procedure", and flash the Combination Meter with the NEW calibration file update.

NOTE

The GR8 Battery Diagnostic Station MUST be used in Power Supply Mode to maintain battery voltage above 11.4 volts while flash reprogramming the Combination Meter.

NOTICE

- Damage to the Combination Meter may occur if the correct battery charger mode setting is NOT used.
- Power Supply Mode is used to maintain battery voltage at 13.5 volts while flash reprogramming the vehicle.
- For details on how to use the GR8 Battery Diagnostic Station, refer to the GR8 Instruction Manual located on TIS, Diagnostics Tools & Equipment Battery Diagnostics.
- 4. Confirm that the combination meter operates normally and that the compass and audio tabs no longer appear on the combination meter multi-information display.