

OAT Coolant Replaces NOAT Coolant in Detroit Engines

20-24

> Constellation
Heritage
> 4700 Models

> 4800 Models
> 4900 Models
> 5700 Models

> 5900 Models
> 6900 Models

**Western Star
Service Bulletin**

Starting in June 2015, all Western Star vehicles manufactured with Detroit engines that are specified with extended life coolant (ELC) will be charged with nitrite-free Organic Acid Technology (OAT) ELC. Nitrite Organic Acid Technology (NOAT) coolants will no longer be used after the changeover date. See [Table 1](#) for changeover dates by manufacturing plant. For all coolant specifications, refer to the engine manufacturer's service literature.

Changeover Dates by Plant	
Plant	Chassis Starts on Date
Cleveland TMP (Location 004)	June 15, 2015
Portland TMP (Location 001)	June 29, 2015

Table 1, Changeover Dates by Plant

Warranty

This bulletin is informational only; warranty does not apply.