



Service Bulletin

PRELIMINARY INFORMATION

Subject: Spark EV (BEV) TAC Parts Restriction Program

Models: 2014 - 2016 Chevrolet Spark EV (BEV)
Equipped with (RPO EN0)

This PI was superseded to update Part Restriction. Please discard PIC5880E.

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

Condition/Concern

As part of our ongoing quality improvement process, the following components will remain on restriction through the GM Technical Assistance Center (TAC).

Note: If the Drive Motor Battery, Drive Unit or their internal components are needed, refer to the latest versions of PIP5112 or PIP5131 respectively to place the order.

Note: The following components have been removed from TAC restriction and may be ordered through your dealership parts department:

- Hybrid Powertrain Module 2 (HPCM2)
- Air Conditioning Compressor Module (ACCM)
- Accessory Power Module (APM)
- On-Board Charge Module (OBCM)

Recommendation/Instructions

If diagnostics lead to the replacement of any of the components listed below, please contact TAC at Telephone Number US 1-877-446-8227 (Action Center prompt or Hybrid prompt) or Canada 1-800-263- 7740 for English or 1-800-263-7960 for French.

Parts Information

Component Code	Model Year	Part Name	Part Number	QTY
T6	2014-2016	Hybrid Powertrain Control Module (HPCM) Drive Motor Generator Power Inverter Module (TPIM)	12652453	1
T24	2014	AC Charger - Low Content w/o CBT (HPCC) High Voltage Battery Disconnect Control Module	22985451	1
T24	2015-2016	AC Charger - Low Content w/o CBT (HPCC) High Voltage Battery Disconnect Control Module	23333096	1

T24	2014-2016	DC Fast Charger - High Content w/ CBT (HPCC) High Voltage Battery Disconnect Control Module	23453239	1
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Warranty Information

For vehicles repaired under warranty use:

Labor Code	Service Procedure	Labor Time
5010240	Drive Motor Generator Power Inverter Module Replacement (HPCM) **	1.6*
5010230	High Voltage Battery Disconnect Control Module Replacement (HPCM) **	Use Published Labor Time
*Add Time	To Fill Cooling System	0.3
**Add Time	SPS Programming Required Follow Published Service Information (SI)	Use Published Labor Time

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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