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IMPORTANT WARRANTY INFORMATION

REF **15-028**
 Effective 09/14/2015
 Release 09/14/2015
 SUBJECT New Detroit Coolant Line Standard Repair Times

❖ **Overview**

As a result of collaboration with the Standard Repair Time (SRT) Joint Application Development (JAD) committee and in an effort to support the service network and streamline the claims submittal process, DTNA is pleased to announce the creation of several new SRTs. The new SRTs are available for immediate use in the Detroit Warranty System.

❖ **Additional Labor Operations**

New Detroit SRTs	
SRT Code	Description
051012	Coolant Line (A), Cylinder Block to Air Compressor
051014	Coolant Line (B), Air Compressor to Fuel Filter Module (3FFM)
051016	Coolant Line (C), Fuel Filter Module to Oil Coolant Module
051018	Coolant Line (D), Air Compressor to Filter Modules (2FFM)
051020	Coolant Line Each Additional (A-D): Cylinder Block to Air Compressor, Air Compressor to Fuel Filter Module, Fuel Filter Module to Coolant Module, or Air Compressor to Filter Modules

Repair times vary by chassis model and engine service model; please refer to the applicable Labor Time Guides (LTG) for appropriate times and included labor operations. The new SRTs are available in the applicable LTG as well as at www.ddcsn.com > [Warranty](#) > [Warranty Applications](#) > [Warranty System](#) > [Labor](#) > [SRTs](#) > [SRT Search](#). Any questions regarding SRTs may be addressed through the [Warranty Support Center](#) > [Detroit Inquiries](#).

❖ **Guidelines**

It is important to note:

- When more than one coolant line is replaced at the same time to restore a unit back to service, the coolant line with the highest labor time should be entered first during claim creation. Due to overlapping labor, to claim additional coolant line(s) on the same claim, use *SRT 051020 - Coolant Line Each Additional*. Overlapping labor includes tasks such as coolant drain/fill, bumper R&R, and brackets, lines, and wiring harnesses repositioning. With a supporting claim narrative, *SRT 051020 - Coolant Line Each Additional* can be added multiple times to a claim.
- Coolant line SRTs *do not* include Administrative time or coolant loss diagnostics

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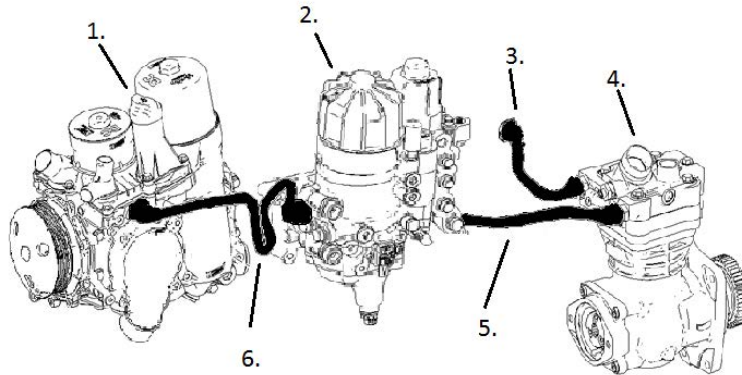
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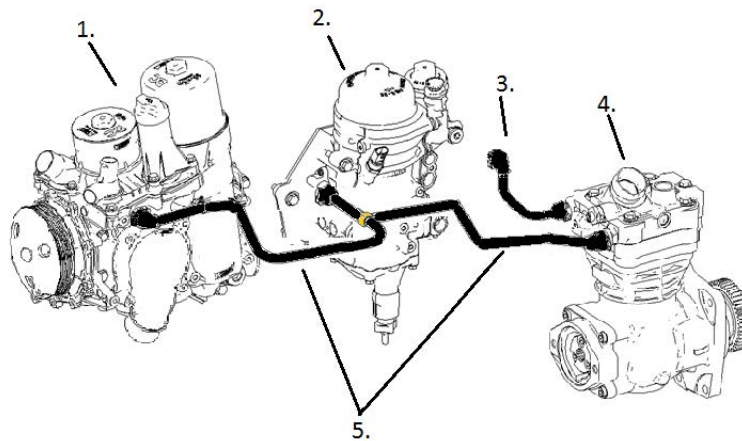
❖ **New Coolant Line Labor Operations**

Three Filter Fuel System (3FFM) Configuration



- 1. Oil Coolant Module
- 2. Fuel Filter Module (3 FFM)
- 3. Coolant Line (A), Cylinder Block to Air Compressor
- 4. Air Compressor
- 5. Coolant Line (B), Air Compressor to Fuel Filter Module (3FFM)
- 6. Coolant Line (C), Fuel Filter Module (3FFM) to Oil Coolant Module

Two Filter Fuel System (2FFM) Configuration



- 1. Oil Coolant Module
- 2. Fuel Filter Module (2FFM)
- 3. Coolant Line (A), Cylinder Block to Air Compressor
- 4. Air Compressor
- 5. Coolant Line (D), Air Compressor to Fuel Filter Module (2FFM) and Oil Coolant Module

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SRT Code	Description
051012	Coolant Line (A), Cylinder Block to Air Compressor
<p>Summary: Includes removing the bumper and inner fender/splash shield, if required. Draining the coolant from the cooling system. Removing the power steering pump. Removing and/or repositioning the transmission cooler lines, fuel lines, brackets, and wiring to gain access. Removing the coolant line from the cylinder block and air compressor fittings. Installing a new coolant line onto the fittings. Installing components that were removed to gain access. Installing the power steering pump. Filling the cooling system with coolant. Installing the bumper and inner fender/splash shield, if removed.</p>	
SRT Code	Description
051014	Coolant Line (B), Air Compressor to Fuel Filter Module (3FFM)
<p>Summary: Includes removing the bumper and inner fender/splash shield, if required. Draining the coolant from the cooling system. Removing the power steering pump. Removing and/or repositioning the transmission cooler lines, fuel lines, brackets, and wiring to gain access. Removing the coolant line from the air compressor and fuel filter module fittings. Installing a new coolant line onto the fittings. Installing components that were removed to gain access. Installing the power steering pump. Filling the cooling system with coolant. Installing the bumper and inner fender/splash shield, if removed.</p>	
SRT Code	Description
051016	Coolant Line (C), Fuel Filter Module (3FFM) to Oil Coolant Module
<p>Summary: Includes removing the bumper, if required. Draining the coolant from the cooling system. Removing the cold boost pipe assembly support brackets from the oil coolant module. Removing and/or repositioning the fuel lines, brackets, oil dipstick tube, and wiring to gain access. Removing the coolant line from the fuel filter module and oil coolant module fittings. Installing a new coolant line onto the fittings. Installing components that were removed to gain access. Installing the cold boost pipe assembly. Filling the cooling system with coolant. Installing the bumper, if removed.</p>	
SRT Code	Description
051018	Coolant Line (D), Air Compressor to Fuel Filter Module (2FFM) and Oil Coolant Module
<p>Summary: Includes removing the bumper and inner fender/splash shield, if required. Draining the coolant from the cooling system. Removing the cold boost pipe assembly support brackets from the oil coolant module. Removing and/or repositioning the transmission cooler lines, fuel lines, brackets, oil dipstick tube, and wiring to gain access. Removing the coolant line from the air compressor to the fuel filter module and oil coolant module fittings. Installing a new coolant line onto the fittings. Installing components that were removed to gain access. Filling the cooling system with coolant. Installing the bumper and inner fender/splash shield, if removed.</p>	
SRT Code	Description
051020	Coolant Line Each Additional (A-D), Cylinder Block to Air Compressor, Air Compressor to Fuel Filter Module, Fuel Filter Module to Oil Coolant Module, or Air Compressor to Filter Modules.
<p>Summary: Includes removing and/or repositioning the transmission cooler lines, fuel lines, brackets, oil dipstick tube, and wiring to gain access. Removing the additional coolant line. Installing a new coolant line onto the fittings. Installing components that were removed to gain access.</p>	

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