

# Special Bulletin

# SP15-310

Date	Expiration	Release	Page
03.2015	03.2017	1	1(3)

Release 1: This document supersedes previous revisions.

## A/C TUBE AND HOSE PROTECTION Prevost vehicles

### DESCRIPTION

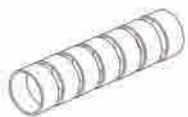
On the vehicles affected by this bulletin, protect the A/C suction hose (Issue "A") and modify the pipe clamp arrangement above the battery box (Issue "B").

### MODEL YEAR(S) AND VEHICLES INVOLVED

<b>NOTICE TO SERVICE CENTERS</b>		
<i>Verify vehicle eligibility by checking warranty bulletin status with <b>SAP</b> or via <b>ONLINE WARRANTY SYSTEM</b> available on Service / Warranty tab of Prevost website.</i>		
<b>Model</b>	<b>VIN</b>	<b>Road Number</b>
X3-45 Commuter Model Year : 2014 - 2015	2PCG33495EC735590; 2PCG33498EC735602	2490 ;2491
	4RKG33499F9737002; 4RKG33490F9737003	2493; 2494
	4RKG33492F9737004; 4RKG33494F9737005	2495; 2496
	4RKG33496F9737006; 4RKG33498F9737007	2497; 2498
	4RKG3349XF9737008; 4RKG33491F9737009	2499; 2500
	4RKG33498F9737010; 4RKG3349XF9737011	2501; 2502
	4RKG33491F9737012; 4RKG33493F9737013	2503; 2504
<b>This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.</b>		

### MATERIAL NEEDED

Order the following parts:

<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
505111 	COIL SLEEVE	16"

Other parts that may be required:

<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
680319	Black Electrical Tape, PVC, 80°C, Flame Resist. (20m roll)	A/R

**NOTE**

Material can be obtained through regular channels.

## PROCEDURE

### **DANGER**

Park vehicle safely, apply parking brake, stop engine. In the battery box, set the battery cut-off switch to the OFF position prior to working on the vehicle.

## ISSUE "A"

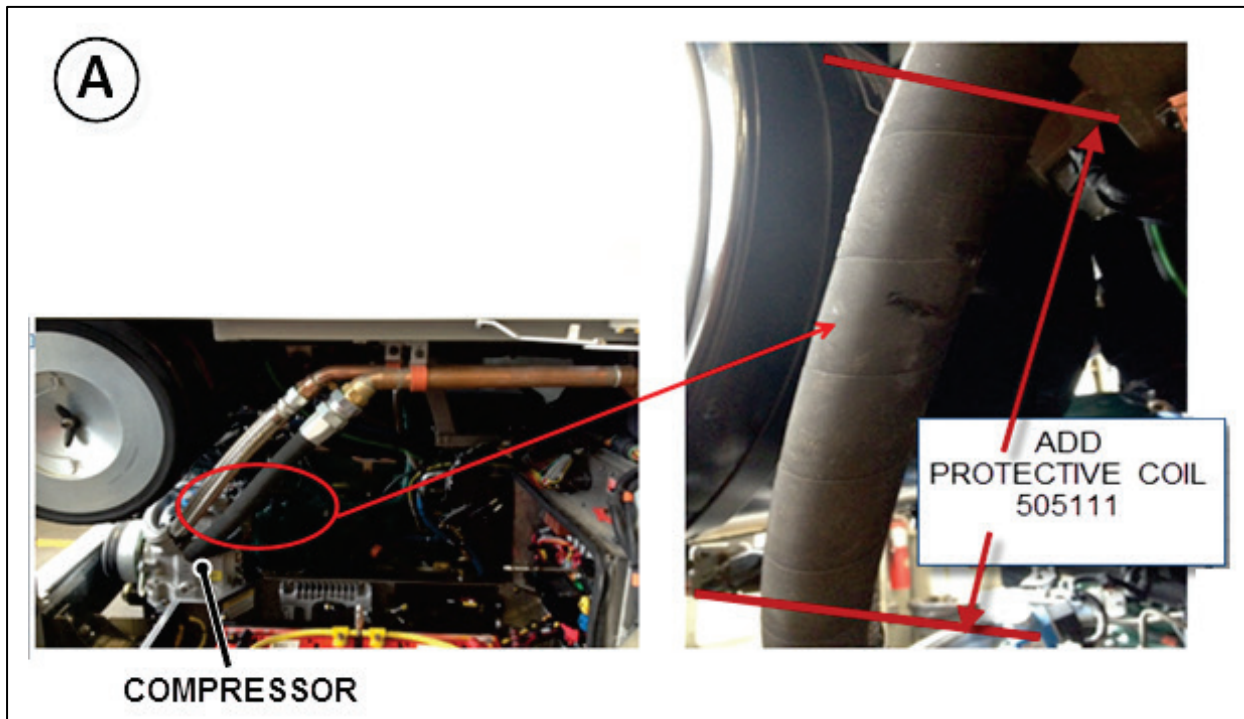
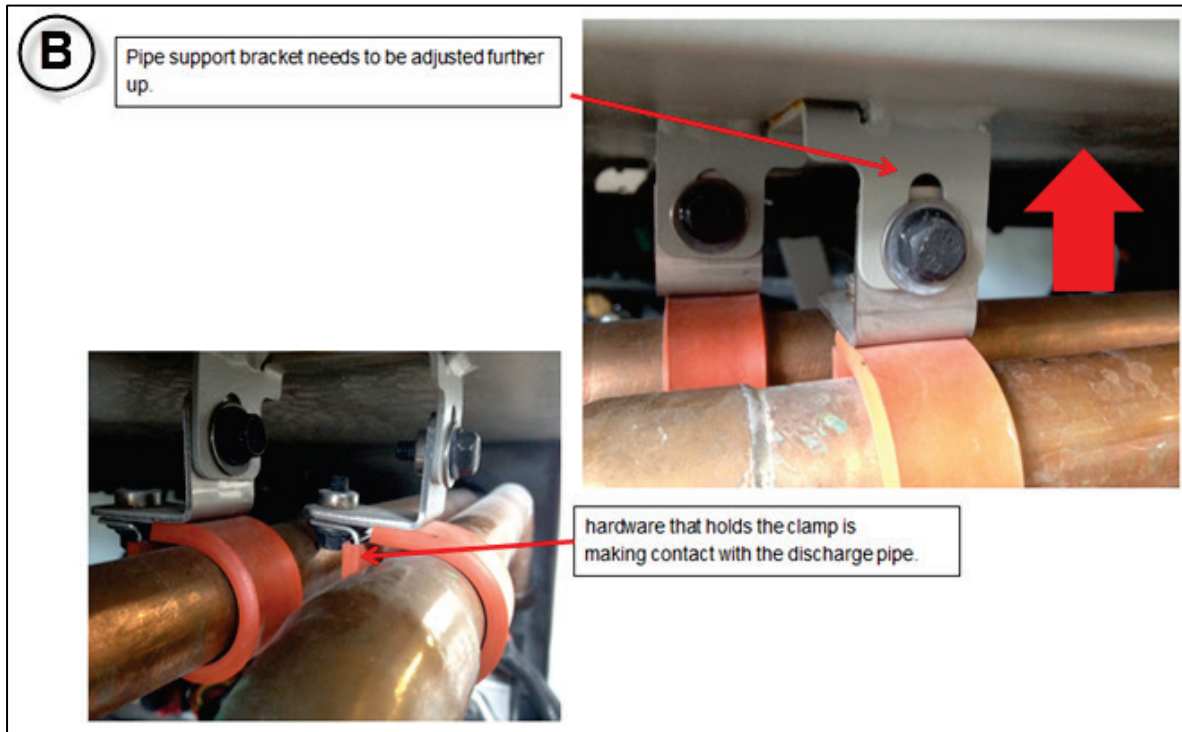


Figure 1

Add protective coil #505111 in area shown in fig.1. Secure the coil ends with multiple turns of electrical tape.

## ISSUE "B"



**Figure 2**

Move pipe support up to clear discharge pipe.

## PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

## ESTIMATED TIME

The time required to perform this special bulletin is approximately one hour.

## OTHER

VBC Bulletin	N/A
Fail Code	22.06
Defect Code	09
System Condition	B
Causal Part	454933

Prevost engages in a continuous program of testing and evaluating to provide the best possible product. Prevost, however, is not committed to, or liable for updating existing products.