

Bulletin No.: 15-NA-029

Date: Oct-2015

## INFORMATION

Subject: Information on 1st Design / 2nd Design Transmission Shift Cables

| Brand:    | Model: | Model Year: |      | VIN: |    | Engine: | Transmission: |
|-----------|--------|-------------|------|------|----|---------|---------------|
|           |        | from        | to   | from | to |         |               |
| Chevrolet | Malibu | 2004        | 2004 |      |    |         | ME7 or MN5    |

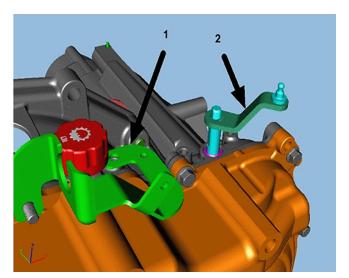
| Condition | On early build 2004 Malibu vehicles, the transmission shift cable may be longer than the current available through service parts and will not connect to the original shift cable bracket mounted on the transmission. |
|-----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Cause     | This may be due to some early built vehicles having the 1st design shift cable.                                                                                                                                        |

## Correction

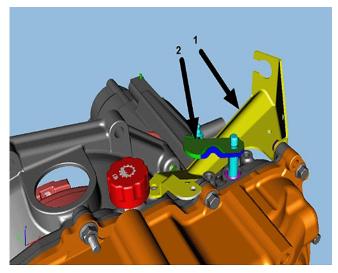
Install the new design shift cable and mounting bracket which has the revised cable routing, following the procedure below.

## **Service Procedure:**

1. Remove and discard the floor shift control cable. Refer to Floor Shift Control Cable Replacement in SI.



- 2. Remove the nut and bolt securing the shift cable bracket (1) to the transmission. Discard the nut, but retain the bolt for reuse.
- 3. Discard the shift cable bracket (1).
- 4. Remove and discard the shift cable lever nut and shift cable lever (2).



- 5. Install the new shift cable lever (2) to the transmission.
- 6. Install the nut to secure the lever.

Tighten: Tighten the nut to 30 Y (22 lb ft).

- 7. Install the new shift cable bracket (1) to the transmission.
- **8.** Reinstall the bolt previously used to retain the vertical shift bracket fastener.

Tighten: Tighten the bolt to 25 Y (18 lb ft).

9. Install the bolt to the horizontal shift bracket fastener attachment.

Tighten: Tighten the bolt to 25 Y (18 lb ft).



Note: Hybrid vehicle shown in the illustration above. Combustion engine vehicles are similar.

- 10. Install the clam shell (1) (2) over the new shifter cable locking tabs.
- 11. Install the service clamp over the clam shell (3).

Tighten: Tighten the clamp to 4 Y (35 lb in).

12. Install the new shift cable. Refer to Floor Shift Control Cable Replacement in SI.

**Note:** Ensure that there is 15 mm (19/32 in) of clearance between the inlet coolant hose (4) and the clam shell (3). Position the clamp fastener head away from the inlet coolant hose (4).

## **Parts Information**

| Description                      | Part Number | Qty |
|----------------------------------|-------------|-----|
| CABLE KIT - A/TRNS RANGE SEL LVR | 23249984    | 1   |

| LEVER ASM-A/TRNS RANGE SEL          | 22726549 | 1 |
|-------------------------------------|----------|---|
| BRACKET - A/TRNS RANGE SEL LVR CBL  | 25907374 | 1 |
| BOLT - METRIC HEAVY HEX FLANGE HEAD | 11517523 | 1 |
| NUT, P/S FLUID RSVR BRKT            | 11514517 | 1 |

| Version  | 1 |
|----------|---|
| Modified |   |

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