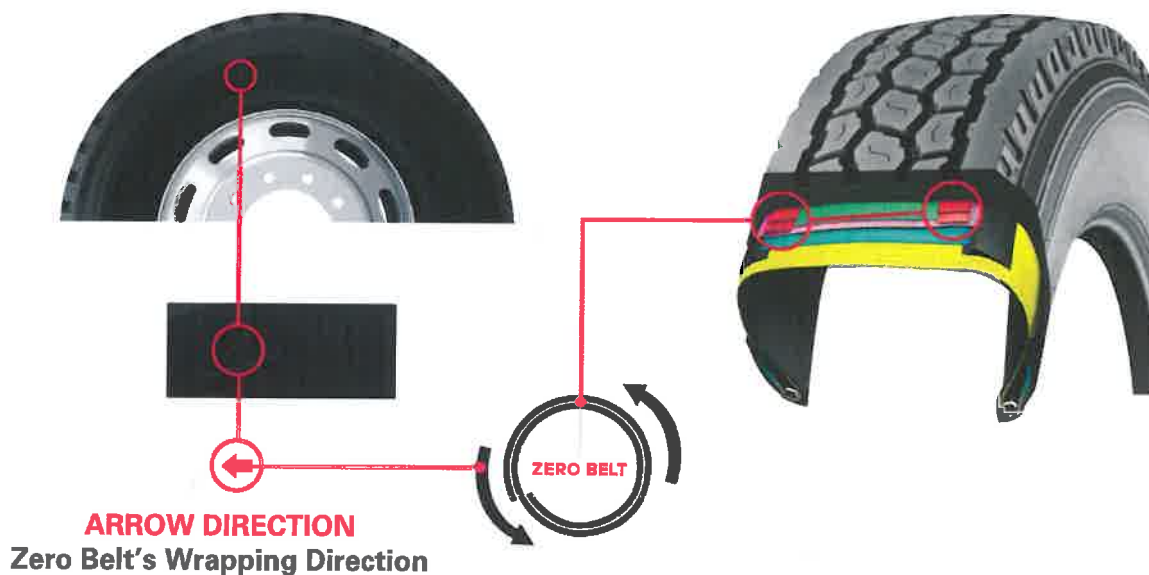


Retread Buffing Recommendations for Dayton Truck Tires

This bulletin outlines recommended retread processing techniques for Dayton radial tires manufactured after July 1, 2014 (DOT Week 2614). Dayton radial truck tires* now utilize a zero belt construction method. The fourth steel belt consists of two narrow double wrapped steel belts that cover each edge of the second and third belts. An arrow is stamped on the casing sidewall showing the belt direction.



Rotation of the tire on the buffer should be opposite the direction of the Zero Belt Arrow.

Example: Zero Belt Arrow is counter-clockwise, Tire and Rasp rotation is clockwise during buffing.



*The Dayton D610D 295/75R22.5 load range G does not utilize a zero belt construction method and therefore does not bear an arrow on the casing sidewall.