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| 06.2015 | 06.2017    | 1       | 1(3) |

Rev A: This revision replaces previous releases  
July 15, 2015 Revised per comments.

## BLIND GUIDE SUPPORT IMPROVEMENT Prevost vehicles

### DESCRIPTION

On the vehicles affected by this bulletin, change the lower blind guide supports for a new style with two anchor screws.

### MODEL YEAR(S) AND VEHICLES INVOLVED

| <b>NOTICE TO SERVICE CENTERS</b><br><i>Verify vehicle eligibility by checking warranty bulletin status with <b>SAP</b> or via <b>ONLINE WARRANTY SYSTEM</b> available on Service / Warranty tab of Prevost website.</i>                                                                                   |                                                                                                                       |                                           |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-------------------------------------------|
| Model                                                                                                                                                                                                                                                                                                     | VIN                                                                                                                   | Unit #                                    |
| X3-45 Commuter<br>Model Year : 2015                                                                                                                                                                                                                                                                       | Single vehicles 2PCG33495EC735590<br>2PCG33498EC735602<br>And from 4RKG33497F9737001 up to<br>4RKG33493F9737075 incl. | 2490, 2491<br>And from 2492 up to<br>2566 |
| <b>This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.</b> |                                                                                                                       |                                           |

### MATERIAL NEEDED

Order the following parts:

| Part No. | Description       | Qty |
|----------|-------------------|-----|
| 401060   | GUIDE SUPPORT "Z" | 3   |
| 401059   | GUIDE SUPPORT "L" | 3   |
| 5001155  | SCREW #8 X 3/4    | 6   |

Other parts that may be required:

| Part No. | Description         | Qty |
|----------|---------------------|-----|
| 5001091  | SCREW, #4-40 X 1/4" | 6   |

|                                                           |
|-----------------------------------------------------------|
| <b>NOTE</b>                                               |
| <i>Material can be obtained through regular channels.</i> |

## PROCEDURE



### DANGER

Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

Replace the lower supports on the blind guides. Keep and re-use hardware.

Fix the new support in the existing hole on the trim, using the upper hole on the support tab.

Drill a new 9/64" hole for the new screw using the lower hole on the support as a guide. (fig.2)

Secure support with a new screw #5001155 (fig.2).

Secure the new support to the guide with the reserved #4-40 screw. (fig.2)

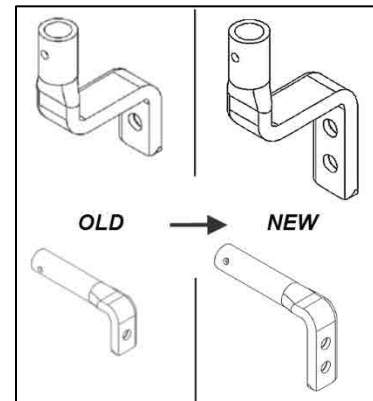


Figure 1

FIX SUPPORT IN EXISTING HOLES BY UPPER HOLE ON SUPPORT TAB.  
DRILL 9/64" DIAMETER HOLES IN BUS TRIMS USING LOWER HOLE AS GUIDE.  
ADD SCREW 5001155 QTY 6. RE-USE 4-40 X 1/4" SCREW (5001091)

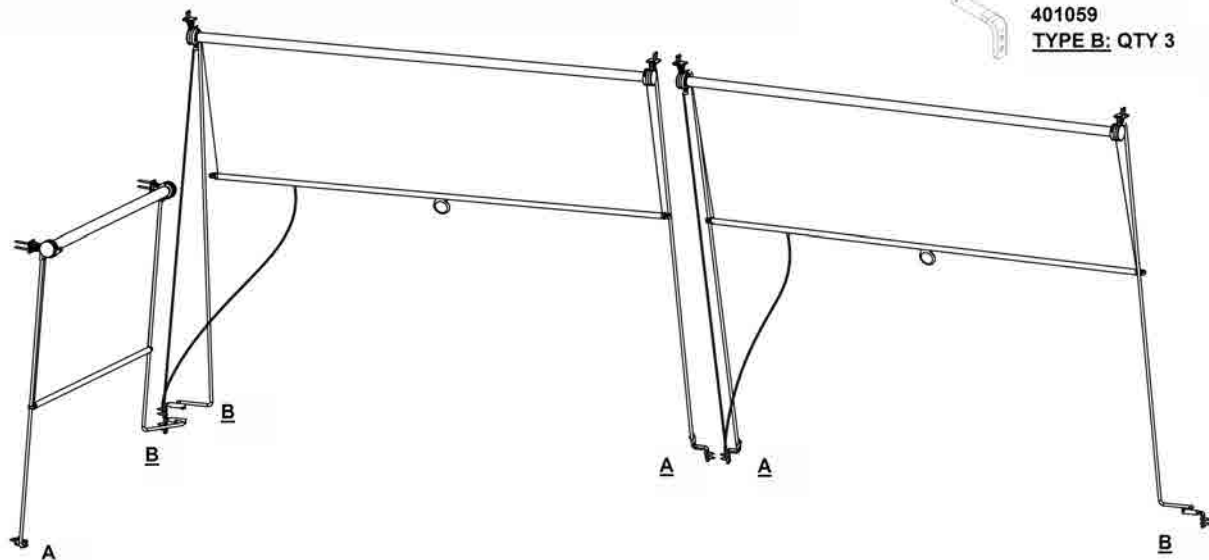


Figure 2

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## PARTS / WASTE DISPOSAL

|                                                                                                   |
|---------------------------------------------------------------------------------------------------|
| Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal) |
|---------------------------------------------------------------------------------------------------|

## ESTIMATED TIME

The time required to perform this special bulletin is approximately 45 minutes.

## OTHER

|                  |        |
|------------------|--------|
| VBC Bulletin     | N/A    |
| Fail Code        | 18.02  |
| Defect Code      | 09     |
| System Condition | B      |
| Causal Part      | 407650 |

Prevost engages in a continuous program of testing and evaluating to provide the best possible product. Prevost, however, is not committed to, or liable for updating existing products.