

Technical Service Bulletin



87 Air conditioning does not blow cold

87 15 72 2042340/1 October 29, 2015.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Q3	2015	All	Not Applicable
Q3	2016	000001 - 006133	Not Applicable

Condition

- The air conditioning does not cool.
- No DTCs are stored in the heating and air conditioning electronics control module, J255 (address word 08).

Technical Background

The technical diagnosis reveals that there is no refrigerant in the circuit. The refrigerant hose that connects the suction side of the compressor to the condenser is found to be damaged, as the rubber portion of the hose is making contact with the compressor pulley (Figure 1 and Figure 2).

A production issue with the assembly gauge used during assembly of the hose was found. This issue caused the hose to be assembled with an incorrect geometry. As a result, the lie intended to keep the hose away from the air conditioning compressor pulley was compromised.



Figure 1. Point of hose contact with air conditioning compressor pulley.



Figure 2. Point of hose contact with air conditioning compressor pulley – rear view.

Production Solution

The refrigerant hose assembly gauge was corrected in production.

Service

Replace the damaged refrigerant hose and ensure that the natural lie of the hose is away from the air conditioning compressor pulley. Evacuate and recharge the refrigerant circuit and replace any lost PAG oil that may have been discharged from the system. Failure to maintain the correct total amount of PAG oil in the circuit will lead to premature air conditioning compressor failure.

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Warranty

Claim Type:	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
Service Number:	8743		
Damage Code:	0010		
Labor Operations:	Refrigerant hose remove and reinstall	8745 1900	160 TU
	Refrigerant drain and fill	8703 1700	50 TU
Diagnostic Time:	GFF	No allowance	0 TU
	Road test prior to service procedure	No allowance	0 TU
	Road test after service procedure	No allowance	0 TU
	Technical diagnosis at dealer's discretion (Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)		
Claim Comment:	As per TSB #2042340/1		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Part Number	Part Description	Quantity
8U0820721F	Air conditioner hose	1

Additional Information

All parts and service references provided in this TSB (2042340) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.