

20 Fuel tank removed from vehicle, neutralizing fuel

20 15 59 2011703/4 December 10, 2015. Supersedes Technical Service Bulletin Group 20 number 13-29 dated November 15, 2013 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment	
All	1999 - 2017	All	Not Applicable	

Condition

REVISION HISTORY						
Revision	Date	Purpose				
4	-	Revised header data (Added model years)				
3	11/15/2013	Revised header data (Added model years)				
2	11/14/2008	Revised title (Add Repair Group) Revised header data (Add model years)				

The fuel tank has been removed from the vehicle and must be neutralized before shipment or disposal.

Technical Background

When the fuel tank in a vehicle is replaced, the original tank must be properly flushed to neutralize the remaining gasoline or diesel fuel.

Production Solution

Not applicable.

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Technical Service Bulletin



Service



The fuel tank must be neutralized before shipment or disposal. This procedure pertains to any fuel tank, whether it is being returned to the Warranty Parts Receiving Center or is being disposed of by other means.

After the fuel tank has been removed, flush/neutralize the tank as follows:

- 1. Pour .5 liter of emulsifier (part number: D 200201L) into the tank.
- 2. Add 4 liters of water.
- 3. Cap all openings.
- 4. Agitate the tank for at least 30 seconds, turning tank assembly in all directions to ensure that emulsifier reaches all areas inside of the tank.
- 5. After agitation, drain neutralized mixture into special "Waste Material Hazardous" container. Dispose of properly in accordance with local, state, and federal EPA regulations.

Warranty

When procedure applies to vehicles under warranty, use the following:

- There is no labor reimbursement for neutralizing fuel tanks.
- Add .5 liter of the D 200201L cleaning agent to the warranty claim.

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Part Number	Part Description	Quantity
D 200201L	Cleaning agent	.5

Additional Information

All parts and service references provided in this TSB (2011703) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.

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