

Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Passat	2006 – 2010	All	All	AII	All
Passat Wagon	2006 – 2010	All	All	All	All
сс	2009 – 2012	All	All	AII	All

Condition

57 15 04 July 20, 2015 **2038995** Supersedes Technical Bulletin V571409 dated December 19, 2014 to update the service number.

Corrosion on the Front Door in Trim Strip Area



Figure 1 (the red ellipses show the area which can be affected by the corrosion)

INote:

To determine if this procedure is covered under Warranty, always refer to the *Warranty Policies and Procedures Manual.*

Documentation required per Warranty Policies and Procedures Manual.

For vehicles outside of the Limited Warranty Against Corrosion Perforation this Technical Bulletin is for information only.

Page 1 of 9 Plus attachment.



Technical Background

Because of incomplete bonding of the trim strip (Figure 2, red circle) water can get between trim strip and door. Because of water ingress, corrosion is possible in the area of the guide holes (Figure 1, red circles).



Figure 2 (the red circle shows the opening of the incomplete bonding)

Production Solution

Not Applicable.

Page 2 of 9 Plus attachment.



Service

Procedure:

1a. Repair Front Door <u>Only perform this operation if the total repair cost is 80% or less of the total replacement cost.</u>

Or

1b. Replace Front Door

Step 2 should be performed whether the door was repaired or replaced.

2. Replace the Trim strip and apply butyl sealer on trim strip:

1a. Repair the front door as follows:

- Disassemble the door according to the repair manual. See Repair Group 57 in Elsa
- Remove the corrosion on the inner and outer door in the area of the guide holes.
- Apply a VOC compliant epoxy primer as an anti-corrosion treatment and primer to both sides of the door (locally sourced).
- Repaint the front door according to Volkswagen guidelines.

Note:

If through-corrosion (perforation) is not present, door replacement will only be accepted if it qualifies per the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the "80% rule").

1b. Replace the front door as follows:

- Replace the door according to the repair manual. See Repair Group 57 in Elsa.
- Paint the front door according to Volkswagen guidelines.

Step 2 should be performed whether the door was repaired or replaced.

Page 3 of 9 Plus attachment.

© 2015 Volkswagen Group of America, Inc.



2. Replace the Trim strip and apply butyl sealer on trim strip:

• To avoid repeated water ingress, close the open areas on the trim strips in the end points of the adhesive tape with butyl sealing cord (part number AKL 450 005 05 - Figure 3 and 4, red arrows).



Figure 3 (rear end of a trim strip)



Figure 4 (front end of a trim strip)

• Form two balls of butyl sealing cord (part number: AKL 450 005 05) per trim strip with a diameter of 4-5 mm. Attach the butyl balls centrally in the end areas of the trim strip from the inside (Figures 5 and 6).



Figure 5 (rear trim strip area)

Page 4 of 9 Plus attachment.

© 2015 Volkswagen Group of America, Inc.





Figure 6 (rear trim strip area)

• The open areas of the adhesive tape must be closed by pressing the butyl balls into the gaps of the tape (Figure 7).



Figure 7 (front trim strip area)

- Install the trim strip on the door according to the repair manual. See Repair Group 66 in Elsa.
- Assemble and install the door according to the repair manual. See Repair Group 57 in Elsa.

Page 5 of 9 Plus attachment.

© 2015 Volkswagen Group of America, Inc.



Warranty

Note:

- Dealers may complete the repair as described without prior authorization (through a WISE Warranty Repair Acceptance request).
- Documentation required: Clear pictures, completed estimate and body shop invoice must be saved and kept on file at the Dealership for audit purposes.
- This bulletin applies for 1 door repair or replacement. If both doors exhibit the corrosion they should be evaluated individually and claimed on separates lines. Total Body Painting Prep Time for both doors should be claimed on the first line only.
- Labor time units (TU), Material units (MU), and Material unit rate are correct at the time of publication. The time units and/or material units may differ if the repair catalogue is updated. The information in the repair catalogue applies, except for the open time items (labor operations ending in 99) which are calculated at actual time multiplied by the body shop labor rate. The material allowance (Paint material price per unit) is subject to change. Refer to WISE > Resource Center > Forms > Paint/Corrosion for the most current forms.
- This section is applicable for vehicles within the terms of Volkswagen's Limited Warranty Against Corrosion Perforation. For vehicles outside the terms of the Limited Warranty Against Corrosion Perforation this section is for information only.
- This bulletin may be provided to outside shops to ensure the proper repair is completed.

Note:

Claim Processing Options

Option 1: Utilize the attached form examples and interactive forms on WISE to assist with calculating the reimbursement amounts. **This will expedite the claim review process and reduce the time to pay the claim**.

Note that miscalculations are subject to claim adjustment.

For the complete set of pre-populated Paint/Corrosion Claim Form templates associated with this Technical Bulletin, refer to WISE > Resource Center > Forms > Paint/Corrosion.

Option 2: Email repair estimates to <u>paintcamp@vw.com</u>. The Paint and Corrosion Team will calculate the warranty allowance and complete the required form(s) on behalf of the dealer.

Page 6 of 9 Plus attachment.

© 2015 Volkswagen Group of America, Inc.



To determine if th Procedures Manu		dure is co	overed under Warr	anty, always refer	to the Warranty I	Policies and		
Model(s)	Year(s)		Eng. Code(s)	Trans. Code(s)	VIN Range From	VIN Range To		
Passat	2006 – 2010		All	All	All	All		
Passat Wagon	2006 -	- 2010	All	All	All	All		
сс	2009 -	- 2012	All	All	All	All		
			SAGA	Coding				
Claim Type:		160 ¹⁾						
Service Num	ber:		Damage Code	нѕт		nage Location ends on Service No.)		
5729			0003			060 or 062		
Parts Man	ufacture	r	0 00	(357) 060 o		r 062 ²⁾		
				nd Passat Wagon 060 or C*)		or 062 ²⁾		
			Rej	pair				
	Plea	ise use th	ne following part n	umber in "Outside	e Materials" ⁴⁾			
LACKMATF: Pain	t and Mat	terials		MU @ \$12 per unit				
Epoxy Primer (Lo	cally Sou	irced)		Claim Dollar Amount (MAX: \$40)				
	Plea	se use th	e following Labor	Operation in "Out	side Labor" ⁴⁾			
Select the approp	riate Lab	or Opera	tion below:					
- L0010000: External Painting-straight color				Claim Dollar Amount				
- L0020000: Exter		-	-					
- L0030000: Exter		•						
Use this for all bo - A0041000: Body	•••			Claim Dollar Amo	punt			

Page 7 of 9 Plus attachment.

© 2015 Volkswagen Group of America, Inc.



Replace					
Please use the following part number in "Outside Materials" ⁴⁾					
LACKMATF: Paint and Materials		MU @ \$12 per uni	t		
Please use th	ne following Labor	Operation in "Outs	side Labor" ⁴⁾		
Select the appropriate Labor Opera - L0010000: External Painting-straig - L0020000: External Painting-meta - L0030000: External Painting-pear	ght color Ilic/2-layer	Claim Dollar Amount			
Use this for all body repair in this bulletin: - A0041000: Body Shop repair no paint		Claim Dollar Amount			
Causal Part:		L00 <mark>#</mark> 0000			
	Diagnost	tic Time ⁴⁾			
GFF Time expenditure	01500000 = 00 TU	J max.	NO		
Road Test	01210002 = 00 TU 01210004 = 00 TU		NO		
Technical Diagnosis	01320000 = 00 TU	J	NO		
Claim Comment: Input "As per Technical Bulletin 2038995" in comment section of Warranty Claim.					
 ¹⁾For Vehicles outside the Limited Warranty Against Corrosion Perforation this bulletin is information only ²⁾ Corrosion claim vendor code will be the damage location. ³⁾ Labor Time Units (TUs) are subject to change with ELSA updates. 					
⁴⁾ Documentation required per <i>War</i>	-	-	l.		
⁵⁾ See attachment "srt_reference_ta	able.pdf" for labor	time reference.			

Page 8 of 9 Plus attachment.

 $\ensuremath{\textcircled{\text{c}}}$ 2015 Volkswagen Group of America, Inc.



Required Parts and Tools

Repair and Replace						
Part number	Designation					
AKL 450 005 05	Butyl sealing cord (Quantity 0.05)					
One of the following						
3C0 853 515 C 2ZZ	Front Left Door Trim Strip					
3C0 853 516 C 2ZZ	Front Right Door Trim Strip					
Replace (One of the following)						
3C4 831 055 J	Front Left Door					
3C4 831 056 J	Front Right Door					

For Special Tools see Repair Manual.

Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

All rights reserved. Information contained in this document is based on the latest information available at the time of printing and is subject to the copyright and other intellectual property rights of Volkswagen Group of America, Inc., its affiliated companies and its licensors. All rights are reserved to make changes at any time without notice. No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, nor may these materials be modified or reposted to other sites, without the prior expressed written permission of the publisher.

Paint/Corrosion Claim Form



	-		-	•		_				1				Das Auto
Dealer No.	40	0000	Examp		_	P	en	air	VIN (17-Digits)			XXXXXX	XX	
Repair	01	0000	глашр		_		Ch		Color No. (4-digit E	IsaPro P	aint No.)		LR94	4
Order No.	51	0000	If repeat repair, provide explana	ation in bo	ox bel	ow:	-		Dealer Labor Rate				100.00	0
									Paint material price	per unit			12.00	0
		ы	6 Passa '	C P	۰r	Ο	nt	DOO	Dealer-owned paint	shop?	•	Yes	•	No
									Original paint mater	ial?	•	Yes	•	No
Service No.	Damag	-	Part manufacturer					Description of Repair		Paint L	_abor Ope	eration(s)	Time	Mat'l
	Code	Loc	(Vendor Code)		Dein	F							Units	Units
5729	0003	060	060		Paint	Front	Door				5751790)3	110	0 9
					ſ	Manid		han Onenation Ti	es a literita				<u> </u>	
				1			Material	bor Operation Ti	ine onits				<u> </u>	
				1.1		anu	wateria	Units					<u> </u>	
													<u> </u>	
													L	
													<u> </u>	
						If m	ultiple do	ors are affected	, the prep time					
							•	tered on the first						
								nd only once on						
		Ì						ion Claim Form						
				·. ·.										
Note: Auth	orization	and claim	reimbursement are contingent on parts for the repair			iginal		Body Painti	ng Prep Time		5101713	33	190	o i
			1				• • • • • • • • •			-	Deint	Culstatel		
The vehicle			ed for any previous damage. Digital ph								Paint	Subtotal	300	09
	sul	blet invoice f	or painting, the invoice amount must be	e split betwe	een ou	tside (su	iblet) labor ai	nd outside (sublet) mate	rial.					
					Part	Price	Total Part			Rena	air/Replac	e Labor	Time	
Part N	umber		Part Description	Part Qty		Unit	Price	Descriptio	on of Repair		Operation		Units	
EPOXY		Epoxy I	Primer	1	\$	40.00		Front Door Parts rer	noved and		5751650	00	11(0
_			1					reinstalled for pa	inting					
								Repair door (Remov	e Corrosion)		5751630	00	70	0
	-	vamnla	Part Qty and Part Price per	· Unit or	alv			Wax Body			5101750	00	30	0
		vanibie	rait Qty and rait rife per	Unit Of	iiy			Bond trim strip with	butyl	1	6621419	99	1(0
		ll other i	parts should be claimed se	narately	/ in				-			7 F		
		he SAGA		puratery										
	Ľ			1	1					Exa	ample ⁻	Time Ur	hits	
				;	i —					1				
			ated forms can be found i	n the	⊢					+				
		ving loca			⊢									1.1
			rce Center > Forms > Paint		-									
			3# - Form specific to the ve	ancie	⊢									
		he repaiı	•		<u> </u>									
'				1	Ĭ					<u> </u>				
		_			<u> </u>									
				<u> </u>	<u> </u>									
				1	l 								<u> </u>	
													ļ	
		Outs	side Material Part Amount	Subtotal	\$		40.00			Bo	dy Labor	Subtotal	220	0
		LAC	KMATF Total Paint Materia	I Amount	\$		108.00				Tota	I TU/MU	520	0 9
			Total Parts	a Amount	\$		148.00			-		_		_
VW Repre	esentative	e						Authorization Date			L	00 # 0000	\$	300.00
Authori	zation No	b .	TB 2038995							_	A	0041000	\$	220.00
		•					,	Authorizatior	ı	Pa	arts and N	laterials:	\$	148.00
								valid until				Total:	\$	668.00
										_				
		_	Warranty							_				

VW Representative Signature

VW Representative Name (printed)

Paint/Corrosion Claim Form



Dealer No.	4000	000 💼						VIN (17-Digits)	XXXX	(XXXXX)	ххххх	<xx< th=""><th></th></xx<>	
Repair		— E	xamp repeat repair, provide expla	ıe •	• K	epi	lace	Color No. (4-digi	it ElsaPro P	aint No.)		LR9A	
Order No.	9100	000 T _{if}	repeat repair provide expla	anation in bo	ox below.			Dealer Labor Ra		,		100.00	
L								Paint material pr	rice per unit			12.00	
			CC Fr	'nn	ht l]0(hr	Dealer-owned pa		•	Yes		No
								Original paint ma	aterial?	•	Yes	•	No
	Damage	Dmg	Part manufacturer					0				Time	Ma
Service No.	Code	Loc	(Vendor Code)				Description of Repair		Paint I	Labor Oper	ration(s)	Units	Uni
5729	0003	060	060		Paint New	Front Door				5751615	50	130	
				1									
				1	Ver	ify <u>ALL</u> La	bor Operation Ti	me Units					
					and	Material	Units	F					
					lf m	ultiplo de	ors are affected	the propition					
							tered on the first						
							ind only once on						
							ion Claim Form						
						.,							
Note: Autho	orization and		bursement are contingent of	on the usage	e of original		Body Painti	ng Prep Time		5101715	3	160	े
		pa	arts for the repair				Dody i dina	gopo		0101110			1
												290	
The vehicle	history must l	be checked fo	or any previous damage. Digital	photographs	must be inclu	ded with the r	epair order per VWoA i	nstructions. If there is	sa	Paint S	Subtotal	290	
The vehicle			or any previous damage. Digital inting, the invoice amount must						sa			290	
The vehicle					een outside (s	sublet) labor a							
The vehicle Part Nu	sublet						nd outside (sublet) mate		Repa		e Labor	Time Units	
	sublet		inting, the invoice amount must	be split betwe	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate	erial. on of Repair	Repa	air/Replace	e Labor (s)	Time	
	sublet		inting, the invoice amount must	be split betwe	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate	erial. on of Repair	Repa	air/Replace Operation(e Labor (s) 00	Time Units	
	sublet		inting, the invoice amount must	be split betwe	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Descriptio Remove and install	erial. on of Repair	Repa	air/Replace Operation(5751190	e Labor (s) 00	Time Units 40	
	sublet		inting, the invoice amount must	be split betwe	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Descriptio Remove and install Replace rear door	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555	E Labor (s) 00 50	Time Units 40 190	
	sublet		inting, the invoice amount must	be split betwe	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	sublet		inting, the invoice amount must	be split betwe	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	sublet		inting, the invoice amount must	be split betwe	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	sublet		inting, the invoice amount must	be split betwe	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	sublet		inting, the invoice amount must	be split betwe	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	sublet	invoice for pa	Part Description	Part Qty	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	sublet umber	invoice for pa	Part Description	Part Qty	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	sublet umber Full pre- followir	-populate	Part Description	Part Qty	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	Full pre- followir WISE > Corrosid	-populate ng locatio Resource on > TB# -	Part Description Part Description	Part Qty Part Qty I in the nt/	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	sublet umber Full pre- followir WISE > 1	-populate ng locatio Resource on > TB# -	Part Description Part Description ed forms can be found n: Center > Forms > Pai	Part Qty Part Qty I in the nt/	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	Full pre- followir WISE > Corrosid	-populate ng locatio Resource on > TB# -	Part Description Part Description ed forms can be found n: Center > Forms > Pai	Part Qty Part Qty I in the nt/	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	Full pre- followir WISE > Corrosid	-populate ng locatio Resource on > TB# -	Part Description Part Description ed forms can be found n: Center > Forms > Pai	Part Qty Part Qty I in the nt/	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	Full pre- followir WISE > Corrosid	-populate ng locatio Resource on > TB# -	Part Description Part Description ed forms can be found n: Center > Forms > Pai	Part Qty Part Qty I in the nt/	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	Full pre- followir WISE > Corrosid	-populate ng locatio Resource on > TB# -	Part Description Part Description ed forms can be found n: Center > Forms > Pai	Part Qty Part Qty I in the nt/	een outside (s Part Price	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750	E Labor (s) 00 50	Time Units 40 190 30	
	Full pre- followir WISE > Corrosid	-populate ng locatio Resource on > TB# - repair.	Part Description Part Description ed forms can be found n: Center > Forms > Pait Form specific to the	Part Qty Part Qty I in the nt/ vehicle	Part Price per Unit	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repz	air/Replace Operation(5751190 5751555 5101750 6621419	2 Labor (s) 10 50 10 10 10 10 10 10 10 10 10 10 10 10 10	Time Units 40 190 30	
	Full pre- followir WISE > Corrosid	-populate ng locatio Resource on > TB# - repair.	Part Description Part Description ed forms can be found n: Center > Forms > Pait Form specific to the	Part Qty Part Qty I in the nt/	Part Price per Unit	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repz	air/Replace Operation(5751190 5751555 5101750	2 Labor (s) 10 50 10 10 10 10 10 10 10 10 10 10 10 10 10	Time Units 40 190 30	
	Full pre- followir WISE > Corrosid	-populate ng locatio Resource on > TB# - repair.	Part Description Part Description ed forms can be found n: Center > Forms > Pai Form specific to the Material Part Amou	Part Qty Part Qty I in the nt/ vehicle I in Subtotal	Part Price per Unit	sublet) labor a Total Part	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repz	air/Replace Operation(5751190 5751555 5101750 6621419	2 Labor (s) 10 50 10 10 10 10 10 10 10 10 10 10 10 10 10	Time Units 40 190 30 10	
Part Nu	Full pre- followir WISE > I Corrosic and the	-populate -populate ng locatio Resource on > TB# - repair.	Part Description Part Description ed forms can be found n: Center > Forms > Pai Form specific to the Material Part Amou ATF Total Paint Mater	Part Qty Part Qty I in the nt/ vehicle I in Subtotal	Part Price per Unit	Total Part Price	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repz	air/Replace Operation(5751190 5751555 5101750 6621419	E Labor (s) 00 00 00 00 00 00 00 00 00 00 00 00 00	Time Units 40 190 30 10 	
VW Repre	Full pre- followir WISE > 1 Corrosic and the	-populate -populate ng locatio Resource on > TB# - repair.	Part Description Part Description ed forms can be found n: Center > Forms > Pai Form specific to the Material Part Amou ATF Total Paint Mater Total Pa	Part Qty Part Qty Part Qty I in the nt/ vehicle I ial Amount rts Amount	Part Price per Unit	Total Part Price	nd outside (sublet) mate Description Remove and install Replace rear door Wax body	ərial. on of Repair front door	Repz	air/Replace Operation(5751190 5751555 5101750 6621419 6621419 6021410 70010000000000000000000000000000000	E Labor (s) 00 00 00 00 00 00 00 00 00 00 00 00 00	Time Units 40 190 30 10 	90.0
VW Repre	Full pre- followir WISE > I Corrosic and the	-populate -populate ng locatio Resource on > TB# - repair.	Part Description Part Description ed forms can be found n: Center > Forms > Pai Form specific to the Material Part Amou ATF Total Paint Mater	Part Qty Part Qty Part Qty I in the nt/ vehicle I ial Amount rts Amount	Part Price per Unit	Total Part Price	Description Remove and install Replace rear door Wax body Bond trim strip with	ərial. on of Repair front door	Repa	air/Replace Operation(5751190 5751555 5101750 6621419 6621419 40 40 40 40 40 40 40 40 40 40 40 40 40	E Labor (s) 00 00 00 00 00 00 00 00 00 00 00 00 00	Time Units 40 190 30 10 	90.0
VW Repre	Full pre- followir WISE > 1 Corrosic and the	-populate -populate ng locatio Resource on > TB# - repair.	Part Description Part Description ed forms can be found n: Center > Forms > Pai Form specific to the Material Part Amou ATF Total Paint Mater Total Pa	Part Qty Part Qty Part Qty I in the nt/ vehicle I ial Amount rts Amount	Part Price per Unit	Total Part Price	Description Remove and install Replace rear door Wax body Bond trim strip with	arial.	Repa	air/Replace Operation(5751190 5751555 5101750 6621419 6621419 6021410 70010000000000000000000000000000000	E Labor (s) 00 00 00 00 00 00 00 00 00 00 00 00 00	Time Units 40 190 30 10 	

VW Representative Name (printed)

VW Representative Signature

SRT Reference Table for TPI# 2038995

Repair Front Door (B6 Passat ar	nd Wagon) – Models(3C2/	3C5)
		,
<u>Body Labor</u>		
Labor Operation: Front Door Part remove & reinstall for painting	57 51 65 00 = 110 TU	
Labor Operation: Repair door (remove corrosion)	57 51 63 00 = * TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation: Wax body	51 01 75 00 = 30 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation: Bond trim strip with butyl sealer	66 21 41 99 = 10 TU	
<u>Refinish Labor</u>		
Labor Operation: Prepare painting	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint front door	57 51 79 03 = 110 TU	L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint front door	9 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

* Door replacement should be considered if the total repair cost will exceed 80% of the total replacement cost. Refer to the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the " 80% rule").

Repair Front Door (CC) – Mode	els(357)	
<u>Body Labor</u>		
Labor Operation: Remove and install front door trim	57 51 65 00 = 90 TU	
Labor Operation: Replace trim strip for front door	66 21 55 00 = 30 TU	Multiply claim time units x
Labor Operation: Repair door (remove corrosion)	57 51 63 00 = * TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Wax body	51 01 75 00 = 30 TU	A0041000
Labor Operation: Bond trim strip with butyl sealer	66 21 41 99 = 10 TU	
<u>Refinish Labor</u>	I	
Labor Operation: Prepare painting	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint front door	57 51 79 03 = 130 TU	
		L00 # 0000* *Please see warranty table for proper labor operation
Outside Materials	1	1 .
Labor Operation: Paint front door	9 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

* Door replacement should be considered if the total repair cost will exceed 80% of the total replacement cost. Refer to the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the " 80% rule").

Replace Front Door (B6 Passat	and Wagon) – Models(3C2	2/3C5)
Body Labor		
Labor Operation: Remove and install front door	57 51 19 00 = 30 TU	
Labor Operation: Replace front door	57 51 55 50 = 190 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation: Wax body	51 01 75 00 = 30 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation: Bond trim strip with butyl sealer	66 21 41 99 = 10 TU	
<u>Refinish Labor</u>		
Labor Operation: Prepare painting	51 01 71 53= 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint New Lift gate (Removed)	57 51 61 50= 110 TU	L00 # 0000*
		*Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint boot lift gate	11 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace Front Door (CC) – Moc	lels(357)	
Body Labor		
Labor Operation: Remove and install front door	57 51 19 00 = 40 TU	
Labor Operation: Replace front door	57 51 55 50 = 190 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation: Wax body	51 01 75 00 = 30 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation: Bond trim strip with butyl sealer	66 21 41 99 = 10 TU	
<u>Refinish Labor</u>		
Labor Operation: Prepare painting	51 01 71 53= 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint New Lift gate (Removed)	57 51 61 50= 130 TU	L00 # 0000*
		*Please see warranty table for proper labor operation
<u>Outside Materials</u>		
Labor Operation: Paint boot lift gate	12 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF