

Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Jetta	1999 – 2014	All	All	All	All
Sportwagen	1999 – 2014	All	All	All	All
Golf/Rabbit	1999 – 2014	All	All	All	All

Condition

50 15 01 January 22, 2015 **2011761** Supersedes Technical Bulletin V501403 dated December 17, 2014 to update attachments.

Corrosion, Front Fenders, at Upper Wheel Opening (U.S. Only)

Surface corrosion or corrosion perforation can occur on various locations around the front wheel arch.



Corrosion at front fender -arrows-, as shown.



To determine if this procedure is covered under Warranty, always refer to the *Warranty Policies and Procedures Manual*

Documentation required per Warranty Policies and Procedures Manual.

For vehicles outside of the Limited Warranty Against Corrosion Perforation this Technical Bulletin is for information only.

Das Auto

Technical Bulletin

Technical Background



• This condition may be due to the foam pad on the inner fender pressing against the upper edge of the fender, which chafes through the paint in the affected area.

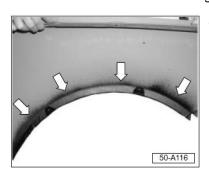
Production Solution

Improved process.

Service

Replace:

Paint the new fender according to Volkswagen Guidelines.



 Apply the 3M[™] Underseal Rubberized Undercoating, Part No: 08883, around the entire inner fender wheel arch flange while ensuring 100 percent coverage.

- Replace fender. See Repair Group 50 in Elsa.
- Trim the foam pad on the inner fender to create a 10mm gap between the wheel opening arch and foam pad, as shown.



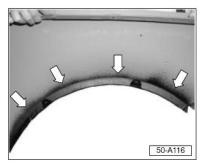
If foam pad is contaminated with salt, clean by using soap and water or is damaged, replace foam pad.

One Auto

Technical Bulletin

Repair:

- Remove the Wheel Liner. See Repair Group 66 in Elsa.
- · Remove the front fender. See Repair Group 50 in Elsa.
- Remove corrosion from fender using a pneumatic brush grinder.
- · Paint the fender according to Volkswagen Guidelines.



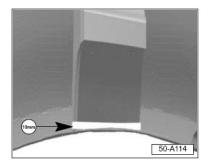
 Apply the 3M[™] Underseal Rubberized Undercoating, Part No: 08883, around the entire inner fender wheel arch flange while ensuring 100 percent coverage.





Use supplied directional valve and delivery straw for improved control during undercoating application.

• Reinstall the front fender. See Repair Group 50 in Elsa.



• Trim the foam pad on the inner fender to create a 10mm gap between the wheel opening arch and foam pad, as shown.



If foam pad is contaminated with salt, clean by using soap and water or is damaged, replace foam pad.



• Reinstall the wheel liner. See Repair Group 66 in Elsa.



When installing wheel housing liner, avoid contact with the edge of the fender. Adjust wheel housing liner, as necessary.

Warranty



- Dealers may complete the repair as described without prior authorization (through a WISE Warranty Repair Acceptance request).
- Documentation required: Clear pictures, completed estimate and body shop invoice must be saved and kept on file at the Dealership for audit purposes.
- This bulletin applies for 1 front fender. If both sides exhibit the corrosion they should be evaluated individually
 and claimed on separates lines. Total Body Painting Prep Time for both front fenders should be claimed on the
 first line only.
- Labor time units (TU), Material units (MU), and Material unit rate are correct at the time of publication. The time units and/or material units may differ if the repair catalogue is updated. The information in the repair catalogue applies, except for the open time items (labor operations ending in 99) which are calculated at actual time multiplied by the body shop labor rate. The material allowance (Paint material price per unit) is subject to change. Refer to WISE > Resource Center > Forms > Paint/Corrosion for the most current forms.
- This section is applicable for vehicles within the terms of Volkswagen's Limited Warranty Against Corrosion Perforation. For vehicles outside the terms of the Limited Warranty Against Corrosion Perforation this section is for information only.
- This bulletin may be provided to outside shops to ensure the proper repair is completed.



Claim Processing Options

<u>Option 1:</u> Utilize the attached form examples and pre-populated forms on WISE to assist with calculating the reimbursement amounts. This will expedite the claim review process and reduce the time to pay the claim.

Note that miscalculations are subject to claim adjustment.

For the complete set of pre-populated Paint/Corrosion Claim Form templates associated with this Technical Bulletin, refer to WISE > Resource Center > Forms > Paint/Corrosion.

<u>Option 2:</u> Email repair estimates to paintcamp@vw.com. The Paint and Corrosion Team will calculate the warranty allowance and complete the required form(s) on behalf of the dealer.



To determine if the Procedures Manual	is proced	dure is co	overed under Warr	anty, always refer	to the Wa	arranty Po	olicies and
Model(s)	Yea	r(s)	Eng. Code(s)	Trans. Code(s)	VIN Ran	ge From	VIN Range To
Jetta	1999 -	- 2014	All	All	А	.II	All
Sportwagen	1999 -	- 2014	All	All	A	.II	All
Golf	1999 -	- 2014	AII	All	A	.II	All
			SAGA	Coding			
Claim Type:		160 ¹⁾					
Service Numb	oer:		Damage Code	нѕт		Damage Location (Depends on Service No.)	
5055			0003			040 or 041	
Parts Man	ufacture	r	Jetta (9M2,1K2,162)		040 or 041 ²⁾		
			Sportwagen (1J6,1K5,AJ5)			040 or 041 ²⁾	
			Golf (1J1,9B1,1K1,5K1)			040 or	· 041 ²⁾
			Re	pair			
	Plea	se use th	ne following part n	umber in "Outside	e Material	s" ⁴⁾	
LACKMATF: Paint	and Mat	terials		MU @ \$12 per un	it		
3M™ Underseal R	ubberize	d Under	coating	Claim Dollar Amount (MAX: \$40)			
Please use the fol	lowing L	abor Ope	eration in "Outside	e Labor" ⁴⁾			
Select the appropriate Labor Operation below:							
- L0010000: External Painting-straight color			Claim Dollar Amount				
- L0020000: External Painting-metallic/2-layer		Ciaini Dollai Alliount					
- L0030000: External Painting-pearl color							
Use this for all body repair in this bulletin: - A0041000: Body Shop repair no paint			Claim Dollar Amo	ount			



Replace			
Please use the	he following part n	umber in "Outside	e Materials" ⁴⁾
LACKMATF: Paint and Materials		MU @ \$12 per unit	
3M™ Underseal Rubberized Under	coating	Claim Dollar Amo	ount (MAX: \$40)
Please use th	ne following Labor	Operation in "Out	side Labor" ⁴⁾
Select the appropriate Labor Operation below: - L0010000: External Painting-straight color - L0020000: External Painting-metallic/2-layer - L0030000: External Painting-pearl color		Claim Dollar Amount	
Use this for all body repair in this bulletin: - A0041000: Body Shop repair no paint		Claim Dollar Amount	
Causal Part:		L00#0000	
	Diagnost	tic Time ⁴⁾	
GFF Time expenditure 01500000 = 00 TL		J max.	NO
Road Test 01210002 = 00 TU 01210004 = 00 TU			NO
Technical Diagnosis 01320000 = 00 TU		J	NO

Claim Comment: Input "As per Technical Bulletin 2011761" in comment section of Warranty Claim.

¹⁾ For Vehicles outside the Limited Warranty Against Corrosion Perforation this bulletin is information only

²⁾ Corrosion claim vendor code will be the damage location.

³⁾ Labor Time Units (TUs) are subject to change with ELSA updates.

⁴⁾ Documentation required per Warranty Policies and Procedures Manual.

⁵⁾ See attachment "srt_reference_table.pdf" for labor time reference.



Required Parts and Tools

Description	Part No:	Quantity
Insulation	1K5 864 237	One of the listed parts will apply.
	5K0 864 237	See ETKA for proper Part
	1K0 864 237 A	application
	1J0 864 237 / 238	
	5C6 864 237 / 238	

For Special Tools, see repair manual.

Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

Paint/Corrosion Claim Form



400000 Example - Repair VIN (17-Digits) 3VWAL71K09M000000 Dealer No. Color No. (4-digit ElsaPro Paint No.) L041 Repair 910000 Order No. Dealer Lahor Rate 100.00 Paint material price per unit 12.00 **Jetta** Dealer-owned paint shop? Yes No Original paint material? Yes No Damage Dmg Part manufacturer Mat'l Service No Description of Repair Paint Labor Operation(s Code (Vendor Code) Units Units 040 5055 0003 040 Paint one fender 50557903 Verify ALL Labor Operation Time Units and Material Units Note: Authorization and claim reimbursement are contingent on the usage of original **Body Painting Prep Time** 51017133 190 parts for the repair Paint Subtotal 260 The vehicle history must be checked for any previous damage. Digital photographs must be included with the repair order per VWoA instructions. If there is a sublet invoice for painting, the invoice amount must be split between outside (sublet) labor and outside (sublet) material. Part Price Total Part Repair/Replace Labor Time Part Number Part Description Part Qty **Description of Repair** per Unit Price Operation(s) Units 08883 Rubberized Undercoating 15.00 Remove and install fender 50551950 1 \$ 70 63291900 Remove and install bumper 70 50556300 70 Repair one fender 51017500 Seal body with rubberized undercoat 30 Example Part Qty and Part Price per Unit only All other parts should be claimed separately in the SAGA claim Full pre-populated forms can be found in the following location: WISE > Resource Center > Forms > Paint/ Corrosion > TB# Form specific to the vehicle and the repair. Outside Material Body Labor Subtotal Part Amount Subtotal 240 LACKMATE Total TU/MU Total Paint Material Amount \$ 36.00 500 Total Parts Amount 51.00 VW Representative Authorization Date L00#0000 260.00 TB 2011761 Authorization No. A0041000 240.00 Parts and Materials: 51.00 Authorization valid until: 551.00 Total Warranty VW Representative Name (printed) VW Representative Signature

Paint/Corrosion Claim Form



400000 ample - Replace VIN (17-Digits) 3VWAL71K09M000000 Dealer No. Color No. (4-digit ElsaPro Paint No.) L041 Repair 910000 Order No. Dealer Labor Rate 100.00 Paint material price per unit 12.00 Jetta Dealer-owned paint shop? Yes No Original paint material? Yes No Damage Dmg Part manufacturer Mat'l Service No Description of Repair Paint Labor Operation(s Code (Vendor Code) Units Units 040 5055 0003 040 Paint one new fender 50556150 Verify ALL Labor Operation Time Units and Material Units Note: Authorization and claim reimbursement are contingent on the usage of original **Body Painting Prep Time** 51017153 160 parts for the repair Paint Subtotal 230 The vehicle history must be checked for any previous damage. Digital photographs must be included with the repair order per VWoA instructions. If there is a sublet invoice for painting, the invoice amount must be split between outside (sublet) labor and outside (sublet) material. Part Price Total Part Repair/Replace Labor Time Part Number Part Description Part Qty **Description of Repair** per Unit Price Operation(s) Units 08883 Rubberized Undercoating 15.00 Remove and install fender 50551950 1 \$ 70 63291900 Remove and install bumper 70 50555550 Replace one fender 20 51017500 Seal body with rubberized undercoat 30 Example Part Qty and Part Price per Unit only All other parts should be claimed separately in the SAGA claim Full pre-populated forms can be found in the following location: WISE > Resource Center > Forms > Paint/ Corrosion > TB# Form specific to the vehicle and the repair. Outside Material Body Labor Subtotal Part Amount Subtotal 190 LACKMATE Total TU/MU Total Paint Material Amount \$ 60.00 420 Total Parts Amount 75.00 VW Representative Authorization Date L00#0000 230.00 TB 2011761 Authorization No. A0041000 190.00 Parts and Materials: 75.00 Authorization valid until: 495.00 Total Warranty VW Representative Name (printed) VW Representative Signature

SRT Reference Table for TPI# 2011761

Repair (A4 Golf) (Model 9B1,	1J1) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU - 1J1 51 01 75 01 = 30 TU - 9B1	
Refinish Labor	<u> </u>	I
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 90 TU - 1J1 50 55 79 03 = 110 TU - 9B1	Labor Operation: L00#0000* *Please see warranty table fo proper labor operation
Outside Materials		
Labor Operation: Paint one fender	4 MU – 1J1 8 MU – 9B1	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A4 Golf)(Model 9B1,	1J1) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU - 1J1 51 01 75 01 = 30 TU - 9B1	
Refinish Labor		1
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU - 1J1 51 01 71 53 = 110 TU - 9B1	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU - 1J1 50 55 61 50 = 110 TU - 9B1	L00#0000* *Please see warranty table for
Outside Materials		proper labor operation
Labor Operation: Paint one new fender	4 MU – 1J1 6 MU – 9B1	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A4 Jetta) (Model 9M2) 2	2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 90 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A4 Jetta) (Model 9M2	2) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	Labor Operation:
render		L00#000* *Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A4 Jetta Wagon) (Mode	el 1J6) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50551950 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 90 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A4 Jetta Wagon) (Mc	odel 1J6) 2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : Remove and install bumper	63 29 19 00 = 90 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>	L	
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	L00#000* *Please see warranty table for proper labor operation
Outside Materials		proper lubor operation
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A5 Golf) (Model 1K1) 2	2006-2009	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		, proportional of portional
Labor Operation: Paint one fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A5 Golf) (Model 1K1)	2004-2005	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	Labor Operation: L00#0000*
		*Please see warranty table for proper labor operation
Outside Materials		,
Labor Operation: Paint one new fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A5 Jetta) (Model 1K2) 2	2005-2010	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A5 Jetta) (Model 1K2) 2005-2010	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	AA lie la la area di
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation: Replace one fender	50 55 55 50 = 20 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new	50 55 61 50 = 70 TU	Labor Operation:
fender		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials	1	1
Labor Operation: Paint one new fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A5 Jetta Wagon) (Mod	el 1K5) 2009	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
	T AU I	T
Labor Operation: Paint one fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A5 Jetta Wagon) (Mo	odel 1K5) 2009	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000
Labor Operation : Remove and install bumper	63 29 19 00 = 70 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		1
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 70 TU	Labor Operation:
tender		L00#000* *Please see warranty table for proper labor operation
Outside Materials		
		_
Labor Operation: Paint one new fender	5 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A6 Golf) (Model 5K1)	2010-2011	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20TU	Labor Operation: A0041000
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A6 Golf) (Model 5K1)	2010-2011	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: L00#0000* *Please see warranty table for
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	
		proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A6 Jetta) (Model 162)	2011-2014	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 00 = 60 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 70 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A6 Jetta) (Model 162)	2011-2014	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 70 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		L
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	Labor Operation: L00#0000* *Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint one new fender	4 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Repair (A6 Jetta Sportwagen) (N	Model AJ5) 2010-2014	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation: Repair one fender	50 55 63 00 = 70 TU	7,0011000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 33 = 190 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one fender	50 55 79 03 = 90 TU	Labor Operation:
		L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		, proper labor operation
Labor Operation: Paint one fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

Replace (A6 Jetta Sportwagen) (Model AJ5) 2010-2014	
Body Labor		
Labor Operation : Remove and install fender	50 55 19 50 = 90 TU	Multiply claim time units x
Labor Operation : Remove and install bumper	63 29 19 50 = 40 TU	warranty labor rate. Enter in SAGA under Outside
Labor Operation: Remove and install radiator grille	66 05 19 00 = 20 TU	Labor Operation: A0041000
Labor Operation : Seal Body with Rubberized Undercoat	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation 3): Body Prepare Painting (one or both)	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside
Labor Operation: Paint one new fender	50 55 61 50 = 50 TU	Labor Operation: L00#0000* *Please see warranty table for proper labor operation
Outside Materials		1
Labor Operation: Paint one new fender	3 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF