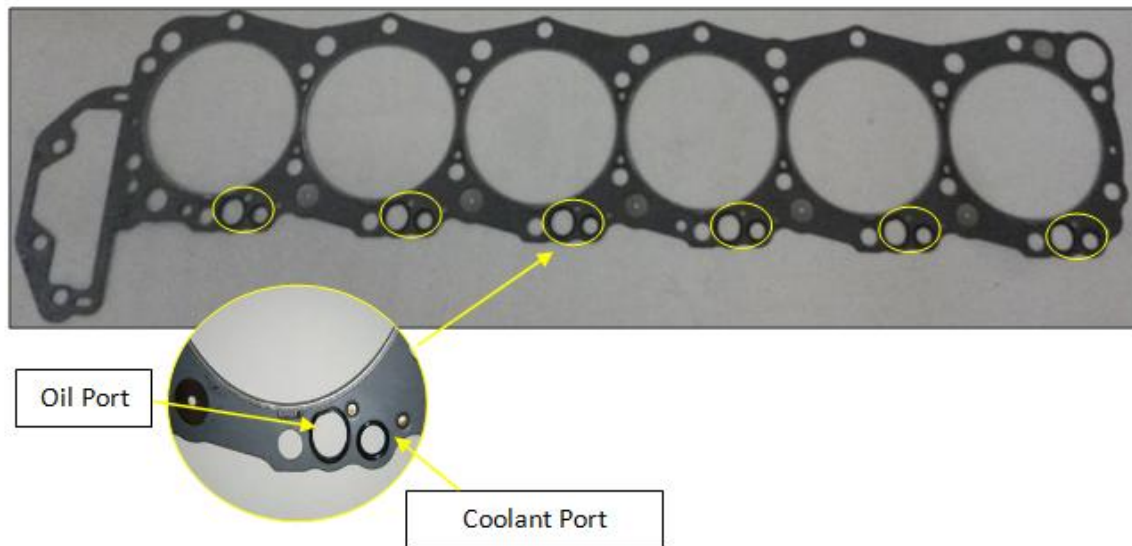


TECHNICAL SERVICE BULLETIN

05MY-15MY CONVENTIONAL J08 ENGINE CYLINDER HEAD GASKET

OVERVIEW

A subject vehicle may exhibit an engine oil leak or engine coolant leaking externally from the engine head gasket sealing area on the exhaust manifold side of the engine. An improved head gasket has been made available as a service part and should be used if replacement of the head gasket is necessary. Improvement of the head gasket includes the addition of rubber seals around the engine oil and engine coolant port holes.



NOTE: This procedure is provided as technical information and is not an authorization for a warranty repair.

SUBJECT VEHICLES

2005MY-2015MY Hino Conventional trucks built before July 2014 and equipped with a J08 engine.

PRODUCTION IMPLEMENTATION OF ENHANCED CYLINDER HEAD GASKET		
MARKET	ENGINE SERIAL NUMBER	VEHICLE PRODUCTION DATE
U.S.A.	J08EVB-19091	7/10/14
	J08EVC-29875	6/20/14
CANADA	J08EVB-19092	6/22/14
	J08EVC-29887	6/26/14

TECHNICAL SERVICE BULLETIN

PARTS

PART NUMBER	PART DESCRIPTION	QUANTITY
11115E0200	Gasket, Cylinder Head J08	1

REPAIR PROCEDURE

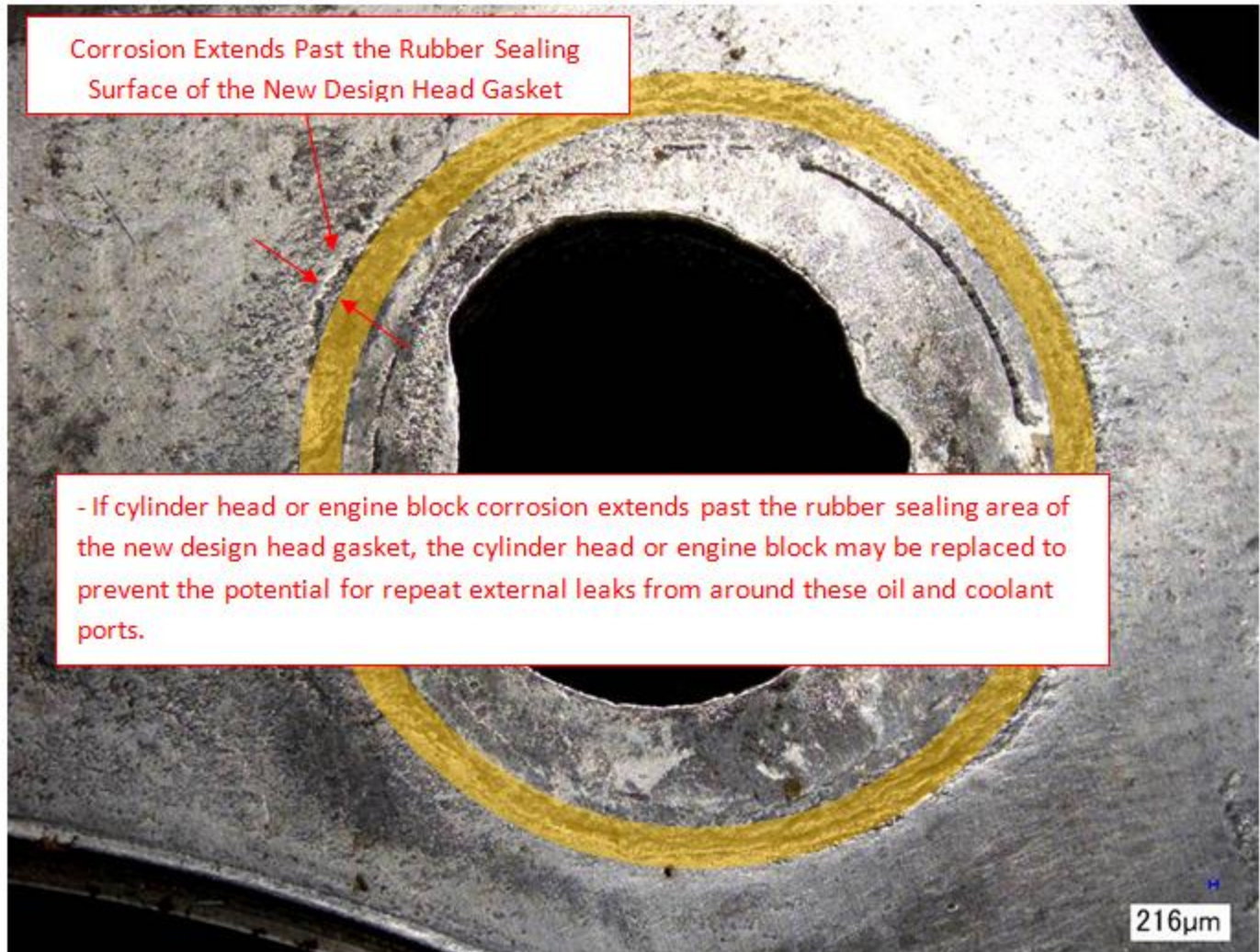
- Should it become necessary to perform any operation where the cylinder head gasket will need to be replaced this new design head gasket should be used.
- Refer to section "EN02-001 Engine Mechanical (J08E)" for disassembly, inspection and assembly procedures.

NOTICE: Do not use any abrasive wheels of any type to clean the head gasket sealing surface of the cylinder head or engine block. Use caution to avoid scratching, gouging or removing any steel from these surfaces.

- In rare cases, corrosion or fretting may occur around the engine oil return ports and engine coolant ports. There are 24 corresponding ports which are located on the cylinder head and engine block. The locations correspond to the rubber seals which were added to the new design head gasket. Refer to the corresponding locations using the new cylinder head gasket as a template.



TECHNICAL SERVICE BULLETIN



4. Proceed to the final inspection section to complete this technical service bulletin.

Group:	11-Engine
Bulletin No.:	SB-15-026
Issue Date:	06-02-2015

TECHNICAL SERVICE BULLETIN

FINAL INSPECTION

1. To complete this technical service bulletin, review the bulletin and confirm the following:
 - All fasteners have been torqued per section “EN02-001 Engine Mechanical (J08E)” of the engine workshop manual.
 - Engine cooling system has been refilled and air bled off to prevent any overheating conditions.
 - There are no fuel leaks, exhaust leaks, external engine oil or external engine coolant leaks.

NOTE: This procedure is provided as technical information and is not an authorization for a warranty repair.

CLAIM APPLICATION

** Reimbursable in accordance within the terms and policies of the Hino limited warranties.*

2005MY - 2010MY Cylinder Head Gasket Replacement

- a. Labor Charge: 10.4hr
- b. Warranty Code: 01150
- c. Trouble Code: 10
- d. Operation Code: 01104ARR
- e. Part Number: 11115E0090

2011MY - 2015MY Cylinder Head Gasket Replacement

- a. Labor Charge: 13.0hr
- b. Warranty Code: 01150
- c. Trouble Code: 10
- d. Operation Code: 01104CRR
- e. Part Number: 11115E0090