

TECHNICAL SERVICE BULLETIN

Fluid Leak from Allison Housing Breather in Cold Conditions at Startup

OVERVIEW

This bulletin provides the corrective action for a fluid overflow condition from the main housing breather at startup in cold ambient temperatures at or below +5F (-15C).

NOTE: This procedure is provided as technical information and is not an authorization for a warranty repair.

SUBJECT VEHICLES

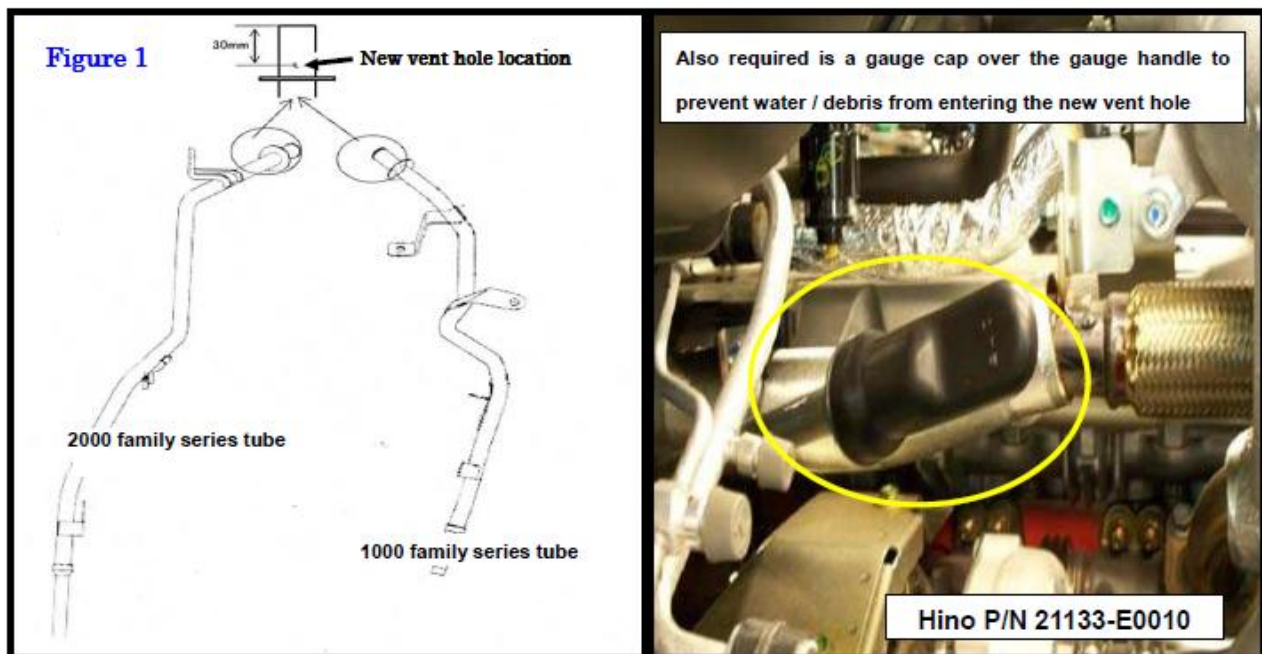
2005 through 2008 model year Hino Conventional trucks equipped with Allison 1000 or 2000 family series automatic transmissions.

REPAIR PROCEDURE

1. Verify the fluid level is correct.
2. Remove the gauge from the gauge tube.

CAUTION: Do not allow drill shavings to enter the gauge tube. These shavings will cause severe transmission damage.

3. Measure 30 mm down from the top of the tube and drill a 2 mm (1/16") hole from the outside of the tube to the inside of the tube. See **Figure 1** below



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4. Reinstall the gauge with the gauge cap.

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CLAIM APPLICATION:

** Reimbursable in accordance within the terms and policies of the Hino Truck limited warranties.*

- a) Labor charge: 0.3 hours
- b) Warranty code: 26551
- c) Trouble code: 10
- d) Operation code: 26550AOT
- e) Original failed part: 21133E0010