

TECHNICAL INSTRUCTIONS

LIFT PUMP OIL FEED LINE ON X4 & VECTOR TIER 4 UNITS

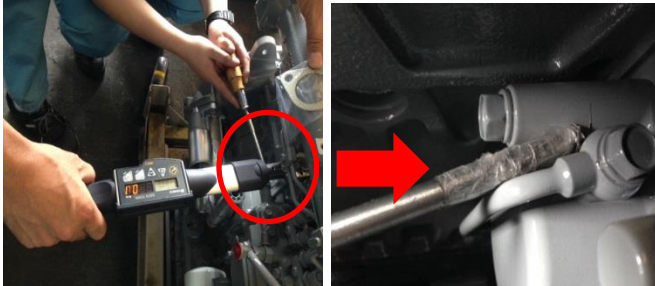
INSTRUCTIONS

These instructions are to aid in the inspection and rework of the Kubota Lift Pump Oil Feed Line. Inspection and rework should be performed as soon as possible on all units with serial numbers in the ranges identified in Service Bulletin SER15-003.

CAUTION: Before performing any work, ensure the unit start-run off switch SROS is in the OFF position, the negative battery cable is disconnected, and any external shore power is removed. Proper lockout / tag out procedures **MUST** be followed.

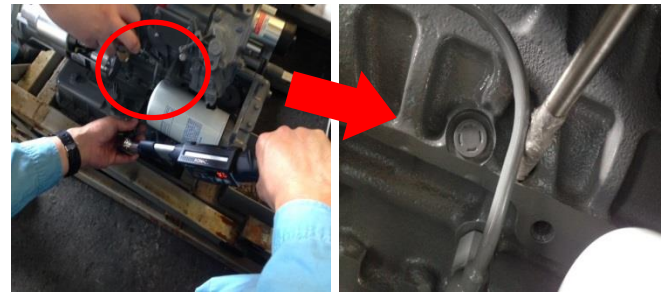
1. Confirm the serial number is on the rework list and the rework has not already been done.
2. Tighten the lubrication pipe (upper side) with the use of a torque wrench and 12mm socket to 14ft-lb (18.9 Nm).

NOTE: When tightening, insert the flat-blade screwdriver to prevent the pipe from spinning. Protect the tip of the flat-blade screwdriver with vinyl tape so not to cause damage to it.



3. Tighten the lubrication pipe (lower side) with the use of a torque wrench, 12mm socket, and 4-6" socket extension to 14ft-lb (18.9 Nm).

NOTE: When tightening, insert the flat-blade screwdriver to prevent the pipe from spinning. Protect the tip of the flat-blade screwdriver with vinyl tape so not to cause damage to it.



4. Mark torqued bolt with bright (Red or Orange paint pen).
5. Re-connect the negative battery cable.

File warranty claim through WebClaim and reference R#928:
MISC- 0.3 hrs