



SP 3-284-001

SERVICE PROGRAM

October, 2015

ATTENTION:

Service Managers / Parts Managers

SUBJECT:

Transmission Control Module (TCM) Shield.

DESCRIPTION OF WORK:

This Service Program provides information regarding the installation of the Transmission Control Module (TCM) shield on certain model year 2014-2015 Xpeditor vehicles with ISL/ISL-G engines.

PROGRAM EXPIRES:

October 31, 2016

VEHICLES AFFECTED:

This Service Program covers 1479 vehicles. Refer to the VIN list beginning on page 6.

SERVICE RESPONSIBILITY:

This Service Program is performed on eligible vehicles and covers the cost of parts and shipping only. See CLAIMS FOR REIMBURSEMENT on page 2.

SERVICE PROGRAM INFORMATION:

Service Programs are product modifications and/or product improvements that Autocar has determined will enhance the operation of the truck. In a continuing effort to inform our customers of potential service issues and avoid unnecessary down time, Autocar has identified the following operation as recommended preventive maintenance.

This Service Program should be added to your preventive maintenance and service manuals.

While being committed to continuous product improvement, Autocar is not liable for updating existing chassis after they have been placed in service.

Questions regarding this Service Program should be directed to Autocar Technical Support at 888-218-3611.

TO OBTAIN PARTS:

Ensure that you have authorization from the customer to perform this work, and send an e-mail to:

warranty@autocartruck.com

Include:

1. VIN(s) (or) (last 6 digits of the VIN(s))
2. Attention To Name
3. Ship To Address.

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REQUIRED PARTS:

- (1) S2840001K002 TCM Shield kit
- (5) S2840005-001 Plug
- (1) S2840003-001 Brace
- (1) S2840001-001 Shield
- (1) S2840002K002 Hardware kit
 - (1) S2840002-001 Cap
 - (2) GE410150AI16 Screw
 - (1) GE410131AX10 Screw
 - (2) GE286250BO01 Locknut
 - (1) GE286231BL01 Locknut
 - (3) GE410419CB07 # 10 Screw
 - (3) GE811619NS01 # 10 washer

CLAIMS FOR REIMBURSEMENT:

Parts and shipping for this Service Program will be provided at no charge by Autocar. Labor for this Service Program will **not** be reimbursed by Autocar. Before proceeding, obtain permission from the vehicle's owner with the understanding the labor will be at the owner's expense.

CLAIM CODING INFORMATION:

N/A

REQUIRED TOOLS:

- 1/4" Drive ratchet
- 1/4" Drive 8mm socket
- 15/16" combination wrench
- 1/2" Drive 15/16" socket
- 1/4" Drive 5/16" socket
- 1/2" Drive torque wrench (up to 200 ft.lb.)
- High strength thread locking compound (obtain locally)



WARNING

Allow the vehicle's engine and cooling system to cool to ambient temperature before performing the repair procedure. A hot engine or cooling assembly may cause burns or other personal injury.



WARNING

To prevent eye injury, always wear eye protection when performing vehicle maintenance, service or inspection.



WARNING

Before working on a vehicle, set the parking brake, place the transmission in neutral and block the wheels. Failure to do so can result in unexpected vehicle movement and can cause serious personal injury or death.

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SAFETY NOTICES



CAUTION

LOCKOUT/TAGOUT PROCEDURES

Before entering the vehicle or vehicle body, read and follow OSHA regulations concerning entry and working in "CONFINED SPACE" OSHA 1910.146 and "LOCKOUT/TAGOUT" OSHA 1910.147. Follow OSHA regulations while performing any work on the vehicle. The vehicle must be disabled by the following steps before performing any work on the vehicle:

1. Place the transmission in NEUTRAL.
2. Set the parking brake.
3. Shut the engine OFF.
4. Lock cab doors, keep the key in your pocket. Block the wheels before entering the body or performing any work on the vehicle.
5. Turn the battery disconnect switch OFF, if equipped.
6. Completely drain the air from the primary/A system and secondary/B system by opening the drain valves on the air tanks themselves or by using the drain manifold if supplied. When draining the air tanks, do not look into the area where air is draining. Dirt or sludge particles may be expelled in the air stream and can cause eye injury.
7. Place magnetic "DANGER" signs on both cab doors before entering the body or performing any work on the vehicle.
8. Take proper precautions before working under the vehicle. Use ramps approved for the weight of your vehicle, or use floor jacks and stands. Never work under a vehicle supported by jacks alone. Always use jack stands to support the vehicle.



WARNING

Autocar natural gas powered vehicles require specific compliance in the service, storage and refueling procedures.

If you store or dispense Compressed Natural Gas (CNG) or Liquid Natural Gas (LNG), or if you work on CNG or LNG trucks, your location must be fully compliant with applicable codes, regulations and standards, including National Fire Protection Association (NFPA) codes, Society of Automotive Engineers (SAE) standards, American National Standards Institute (ANSI), Natural Gas Vehicle (NGV) standards, the United States Code of Federal Regulations (CFR), and your state and local fire and other applicable codes (including the California Code of Regulations and the Texas Administrative Code, as applicable).

Contact your local fire department for guidance and additional compliance information. Technicians working on Autocar trucks with CNG or LNG engines must be trained in the proper repair of CNG and LNG engines and the safe storage and dispensing of CNG and LNG.

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TCM SHIELD INSTALLATION INSTRUCTIONS

1. Locate the transmission control module (TCM) (see Figure 1).

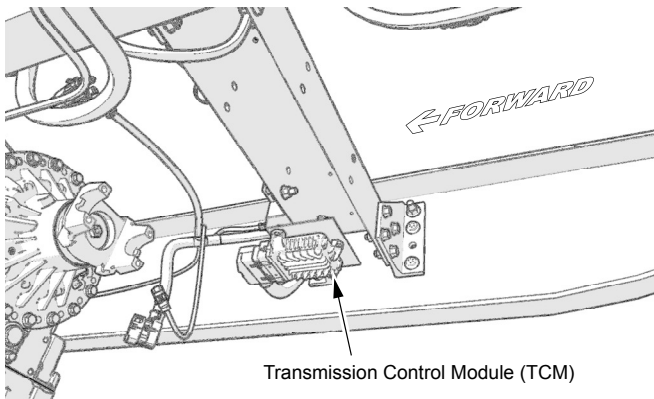


Figure 1

2. Remove two TCM bracket mounting screws and discard (see Figure 2).

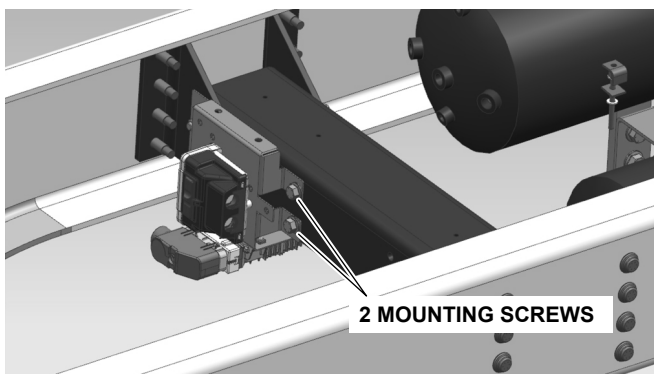


Figure 2

Note: If the original hardware is missing or damaged, 3 GE410419CB07 # 10 screws and 3 GE811619NS01 # 10 washers may be used to secure the TCM.

3. Unplug the connector from the TCM and inspect the connector for missing cavity plugs. Replace with cavity plug (S2840005-001) as needed (see Figure 3).

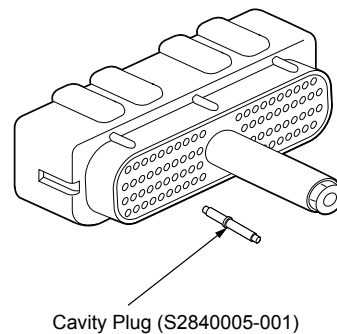


Figure 3

Note: Inspect the cavity plugs and the connector for any evidence of corrosion. If corrosion exists, clean the affected areas using a soft bristle brush and a mild solution of water and baking soda.

4. Reinstall the connector.

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5. Install the TCM shield (S2840001-001) by sliding it behind the TCM and installing 1 screw (GE410150AI16) and 1 locknut (GE286250BO01) into the upper mounting hole. Tighten the locknut to 90 ft-lbs (122.0 Nm) of torque
(see Figure 4 and Figure 5).

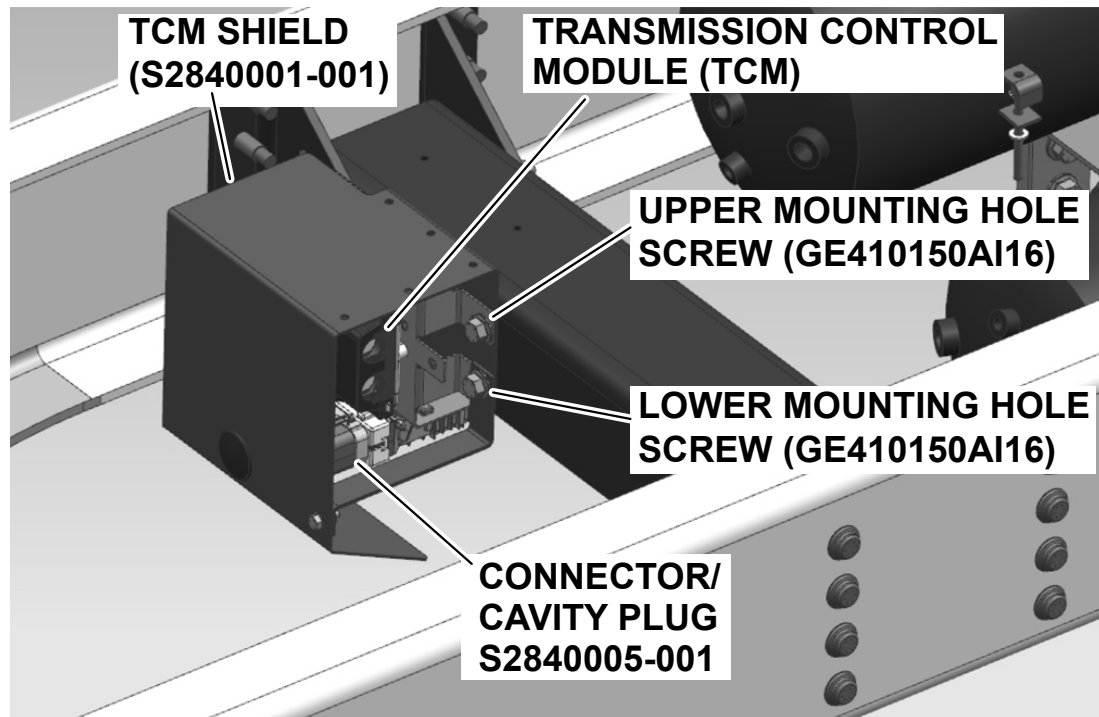


Figure 4

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6. Install the TCM shield brace (S2840003-001) with 1 screw (GE410131AX10) and 1 locknut (GE286231BL01) and tighten to 15 ft-lb (20.34 Nm) of torque. Install 1 screw (GE410150AI16) and 1 locknut (GE286250BO01) into the lower mounting hole and tighten the locknut to 90 ft-lbs (122.0 Nm) of torque (see Figure 5).
7. Install the TCM shield cap (S2840002-001) (see Figure 5).
8. Installation of the TCM shield is complete.

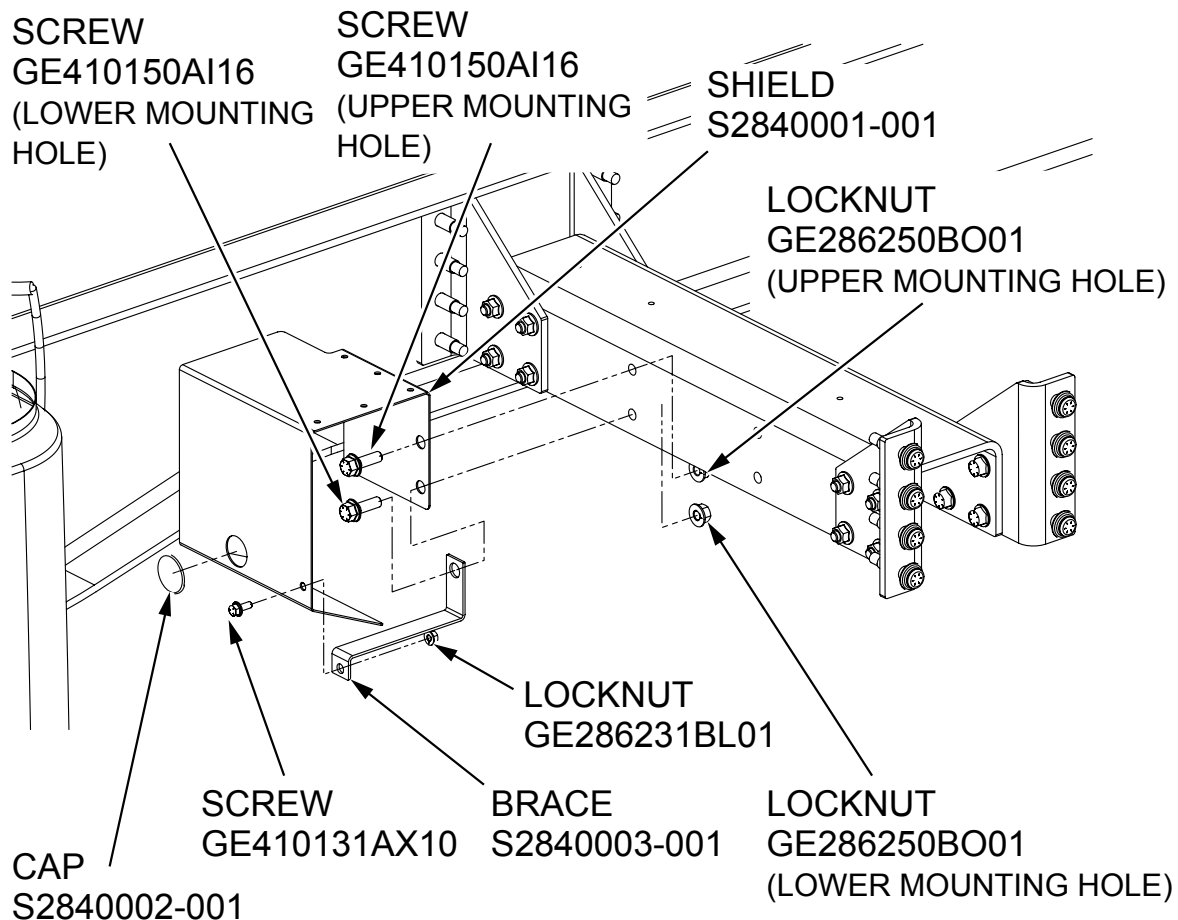


Figure 5



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5VCACLVF1EH216249

5VCACLVF8EH216250

5VCACLVFXEH216251

5VCACLVF4EH216262

5VCACSLE8EH216270

5VCACSLEXEH216271

5VCACSLE1EH216269

5VCACSLE1EH216272

5VCACSLE0EH216277

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5VCACSLE4EH216282

5VCACLLEXEH216356

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5VCACSLE3EH216287

5VCACSLE5EH216288

5VCACSLE7EH216289

5VCACSLE3EH216290

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5VCACSLE5EH216307

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5VCACSLEXEH216335

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5VCACSLE4EH216668

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5VCACLVF8FH219134

5VCACLVF5FH219135



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5VCACRVF7FH219158

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5VCACRVF5FH219160

5VCACRVF7FH219161

5VCACRVF9FH219162

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