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Other Languages: [Français](#), [Español](#), **Author:** James Santos

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Coding Information

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Title: Suggested alignment target values when performing a vehicle axle alignment

Applies To: All models

DESCRIPTION

When performing a vehicle axle alignment the following target values should be used.

Steering Axle

	Minimum	Maximum	Unit
Toe in	.03	.09	Degrees
	.021"	.063"	Inches
	.54	1.60	Millimeter

	.54	1.62	mm/M
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Rear Axles

	Minimum	Maximum	Unit
Thrust	-.05	.05	Degrees
	-.084"	.084"	Inches
	-2.13	2.13	Millimeter
	-.9	.9	mm/M
Tram/Scrub	-.08	0	Degrees
	-.125	0	Inches
	-3.2	0	Millimeter
	-1.4	0	mm/M

NOTES:

1) Negative degree tolerance denotes left tire behind right (Josam alignment equipment inverse).

2) All axles to be at ride height.



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